



4604 Waterproofing & Seam Tape

Ideal Waterproofer

Bonds to wood, metal, masonry, plastic and roofing. Seals seams and cracks on TPO and EPDM.

Gardner® Waterproofing & Seam Tape is a versatile and easy to use repair material for residential, commercial and industrial applications. Ideal for use on roofs, gutters, skylights, windows, doors, flashings, walls, foundations and many other surfaces, **Gardner® Waterproofing & Seam Tape** seals immediately. This repair material adheres to almost anything including metal, wood, fiberglass, plastic, HVAC, structural concrete, concrete block, brick, smooth BUR, smooth SBS, smooth APP, EPDM, TPO, Hypalon and PVC surfaces. **Gardner® Waterproofing & Seam Tape** is easy to apply, forms an incredibly tough and durable repair and will provide a lifetime of dependability.

Preparation:

- **Prep:** Make sure surface has been cleaned and is dry.
- **TPO / EPDM** - Clean with rags and acetone to remove any oil or grime.
- **Silicone** - Do not apply over silicone coatings or sealants
- **PVC / Plastic** - Remove chalking with light sanding or scouring prior to application. Course sand paper or steel wool can be used.
- **BUR & MB** - Use wire brush to remove loose granules on cap sheets.
- **Gravel** - Spud all embedded gravel on Gravel BUR before applying.
- **Metal** - Remove all rust with wire brush. After application, seal polyester with a premium coating or mastic extending coating or mastic at least ½” onto substrate surface. Use masking tape for clean lines.

Cold / Hot Weather Tips:

- In cold weather, allow **Gardner® Waterproofing & Seam Tape** to remain inside at ambient room temperature (65 - 75 °F) before application. When applying in temperatures between -30 °F and 40 °F, apply primer and let cure 30 minutes prior to installation of tape. Warming the substrate with hot air gun is also helpful.
- In hot weather, keep rolls out of direct sunlight and in shade. Pre-peel edges approx. ½” to speed installation.

Application:

1. Cut tape to length. Shorter lengths (less than 4 ft) are easier to work with unless using a team of two or more applicators. **2.** Hold edge of tape with thumb and index finger of both hands about 1-2 inches apart. Repeatedly wiggle tape ends back and forth scrunching the end of tape. Watch for edge of release liner to loosen away from tape and peel back release liner. **3.** Press tape in place using a gloved hand or a steel roller. Always roll from the center out to remove trapped air pockets and fishmouths. **4.** Apply the exact length to predetermined location as tape cannot be peeled up and reset. **5.** Puncture air pockets in tape and cut out tape wrinkles before continuing. Reseal puncture and cuts. When working in corners, start in corners to eliminate “tenting”. **6. Gardner® Waterproofing & Seam Tape** must be coated with a premium acrylic coating or patch after installation. This tape must be completely saturated and sealed. After coating, product can be spray painted to color match.

Precautions:

For best results, test adhesion on membranes before applying. Do NOT store at temperatures above 110 °F. Do NOT stretch tape during installation.

Warranty & Disclaimer:

For limited warranty and disclaimer information, contact the Gardner-Gibson, Inc. office at 1-800-237-1155.

AVAILABLE SIZES					
PRODUCT CODE	UNIT SIZE	UNIT DIMENSIONS	UNIT WEIGHT	PACK	UPC
4604-GA	1 Roll	4" x 50'	50 lbs.	6/case	025056460493

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