



ORACLE

2005-10 FORD F-250



HEADLIGHT HALO INSTALLATION GUIDE

TOOLS:



- PRE-HEAT THE OVEN TO 225°F (OR 100°C)
- CENTER LIGHT IN OVEN FOR EVEN HEATING
- SET TIMER FOR 10 MIN (GAS OR ELECTRIC)



2005-2007

OPENING THE HEADLIGHT:

2008-2010



A) Start by using a flat-head screwdriver and apply pressure between the lens and housing. Caution, headlight will be hot.

B) Work your way around the housing with a screwdriver. Prying through the sealant until the lens and the housing separate. Take your time on this step.

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INSTALL THE HALOS:



C) Drill a hole in each location marked with a red arrow. There should be (2) holes drilled. One in each corner of the housing. The wires will feed through these holes. Next, remove the backing paper from the 3M adhesive and firmly press the halos into position.



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SECURE THE HALOS:



D) Use a two part epoxy or adhesive to secure the halo to the bezel edge, the locations are marked where the epoxy needs to be applied. Allow the epoxy to fully cure before moving onto the next step.



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ROUTING THE WIRES:

2005-07



ALMOST DONE!

The best method to route the halo wires outside of the headlight is to make a small hole in the back of headlight venting material. Then carefully feed the wires through each hole.



2008-10

SEALING THE HEADLIGHT:

- Check that there is no dust or debris in the light.
- Use compressed air to blow out before reassembly.
- Apply a seamless bead of outdoor grade silicone to the sealant channel.
- You are now ready to re-install the lens back onto the housing.



CLAMPING THE HEADLIGHT:



Now clamp the lens to the housing and let it sit long enough for the seal to fully set. If you used any type of sealant or silicone follow the instructions on the label for drying time.



Each headlight is different. If you do not like using the clamps to hold the light for curing you may also try vise-grips, ratchet straps, or any other means to hold the lens and the housing together.

WIRING THE HEADLIGHTS:

Option #1- Connect to the parking lights. This is great if you have white or amber halos that you want to turn on and off by using the factory headlight switch. (Halos will stay on with the headlights).

Option #2- Wireless Controller.

Visit www.AutomotiveLightStore.com/remotesandswitches.aspx to see the selection of controllers.

Option #3- Toggle Switch.

Visit www.AutomotiveLightStore.com/halowiringfaq.aspx to see diagrams.

You Tube

SCAN TO WATCH
DIY Wiring Video



WWW. ORACLELIGHTS.COM

