

ORACLE LIGHTING

2003-2006 CHEVY SILVERADO HALO KIT PART #2964

INSTALLATION GUIDE

TOOLS NEEDED: PRY TOOL(FLAT-HEAD), PICK TOOL, DEVCON 2 PART EPOXY, TAPE, 3M STRIP CAULK, DRILL WITH 1/4" BIT, CLAMPS.



PREHEAT TO 235°F AND PLACE THE LIGHT IN THE OVEN FOR 10 MINUTES.



USING PRY TOOL, WORK AROUND HEADLIGHT PRYING THROUGH SEALANT.



SEPARATE LENS FROM HEADLIGHT HOUSING.



PLACE HEADLIGHT LENS FACE DOWN.



CENTER EACH HALO AS SHOWN WITH LEDS FACING OUTWARD.



USE TAPE TO HOLD EACH HALO IN PLACE.



APPLY EPOXY TO EACH HALO IN THE SPOTS SHOWN.



ONCE EPOXY DRIES, REMOVE TAPE AND PAPER COVERING THE 3M ADHESIVE BACKING



USING A 1/4" DRILL BIT, DRILL A HOLE IN HEADLIGHT BASE AS SHOWN.



TO MAKE IT EASIER TO ROUTE THE HALO'S WIRES, USE A PICK TOOL TO DE-PIN THE HALO LED DRIVER PLUGS.



ROUTE WIRES THROUGH
HEADLIGHT DRILLED HOLE
AS SHOWN, THEN RE-PIN
LED DRIVER PLUGS. USE
3M STRIP CAULK TO SEAL
THE DRILLED HOLE.



RE-INSTALL LENS TO HOUSING (PLACE IN OVEN I OM @ 235 DEGREES). CLAMP LENS AND HOUSING TOGETHER WHILE COOLING.