



ORACLE LIGHTING

2002-2009 CHEVY TRAILBLAZER HALO KIT
PART #3972
INSTALLATION GUIDE

TOOLS NEEDED: PRY TOOL(FLAT-HEAD), PICK TOOL, DEVCON 2 PART EPOXY,
TAPE, CLAMPS.



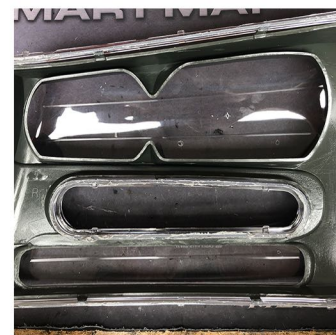
PREHEAT TO 235°F AND
PLACE THE LIGHT IN THE OVEN
FOR 10 MINUTES.



USING PRY TOOL, WORK
AROUND HEADLIGHT PRYING
THROUGH SEALANT.



SEPARATE LENS FROM
HEADLIGHT HOUSING.



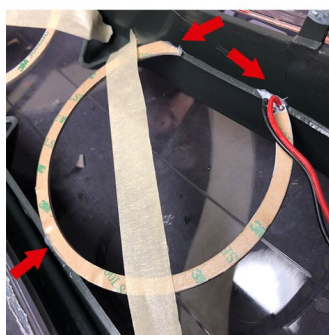
PLACE HEADLIGHT LENS
FACE DOWN.



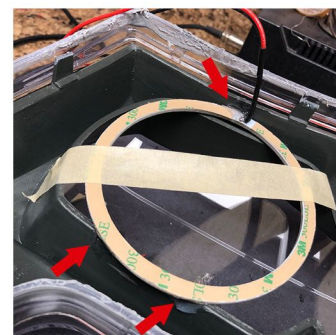
CENTER EACH HALO AS
SHOWN WITH LEDS FACING
OUTWARD.



USE TAPE TO HOLD EACH
HALO IN PLACE.



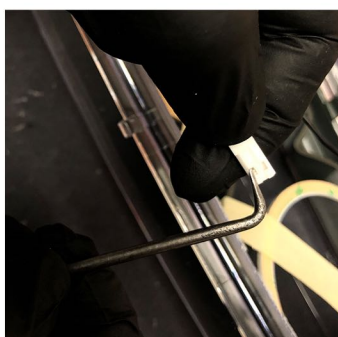
APPLY EPOXY TO EACH HALO
IN THE SPOTS SHOWN.



APPLY EPOXY TO EACH HALO
IN THE SPOTS SHOWN.



ONCE EPOXY DRIES, REMOVE
TAPE AND PAPER COVERING
THE 3M ADHESIVE BACKING.



TO MAKE IT EASIER TO ROUTE
THE HALOS WIRES USE PICK
TOOL TO DE-PIN
HALO LED DRIVER PLUGS.



ROUTE WIRES THROUGH
HEADLIGHT BASE VENT HOLES
AS SHOWN, THEN RE-PIN
LED DRIVER PLUGS.



RE-INSTALL LENS TO HOUSING
(PLACE IN OVEN 10M @
235 DEGREES).
CLAMP LENS AND HOUSING
TOGETHER WHILE COOLING.