

2004 - 2008 GAUGE CLUSTER INSTALLATION

STEP 1

Pull away from the truck on the plastic piece at the locations shown in the photo.

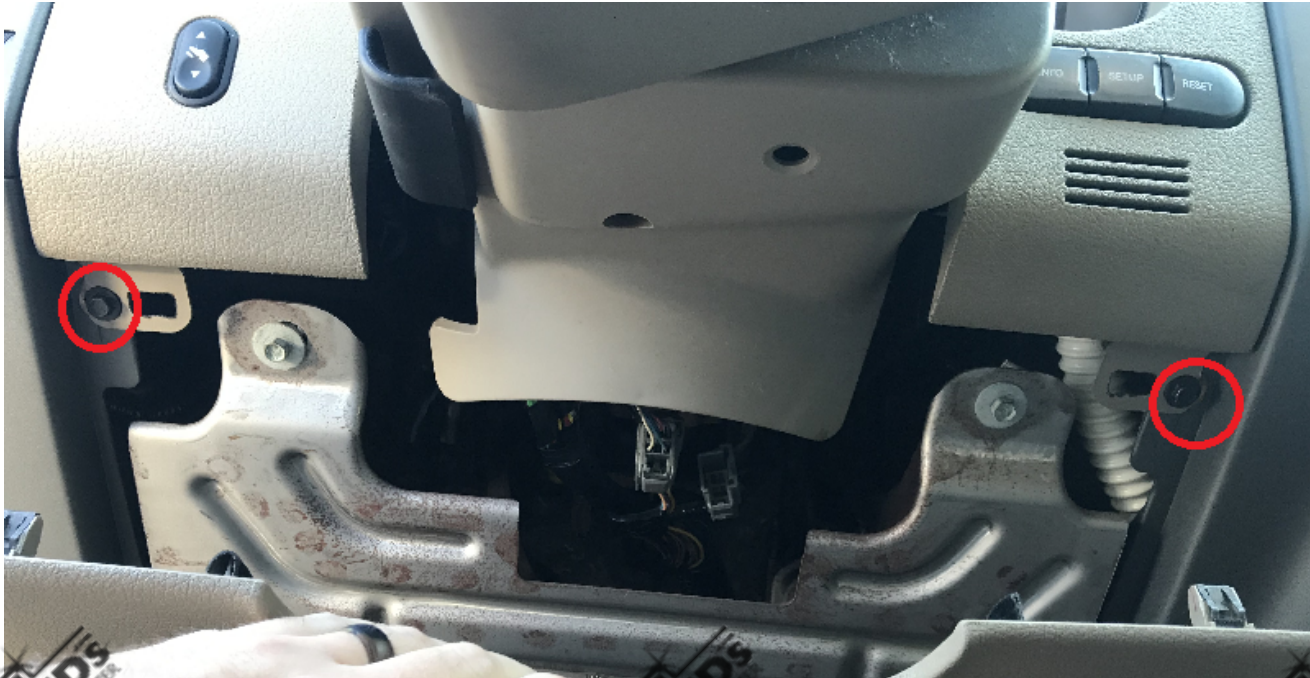


There are two clips shown here that will release so that this piece can be opened.



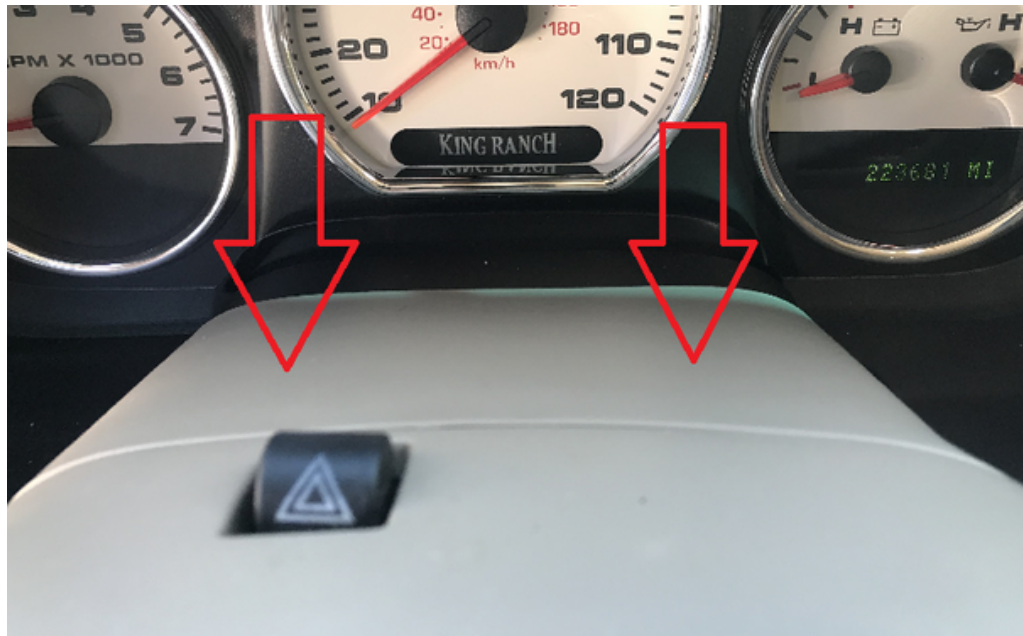
STEP 2

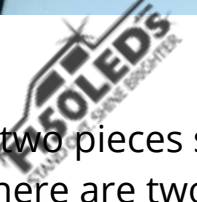
Remove the two 7mm bolts located in the photo below.



STEP 3

Remove the small plastic piece that is between your steering wheel and gauge cluster by pulling up on this piece.





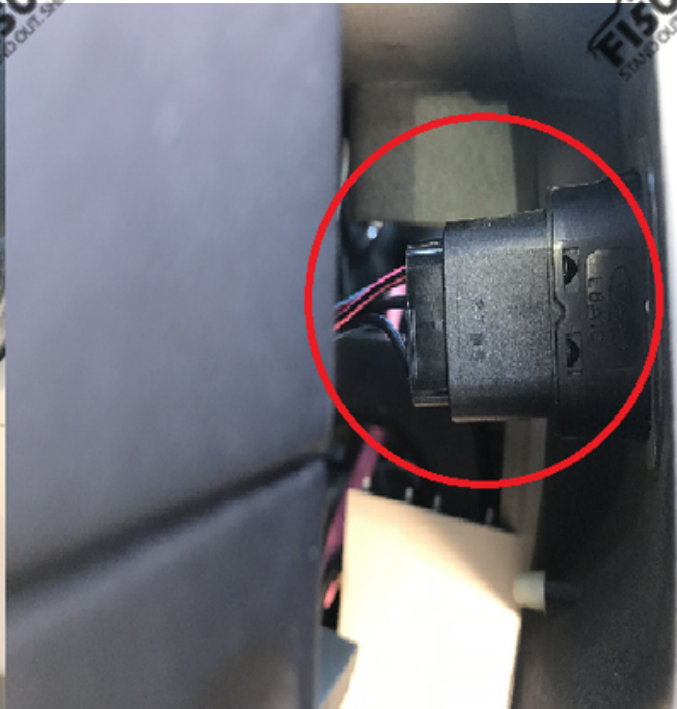
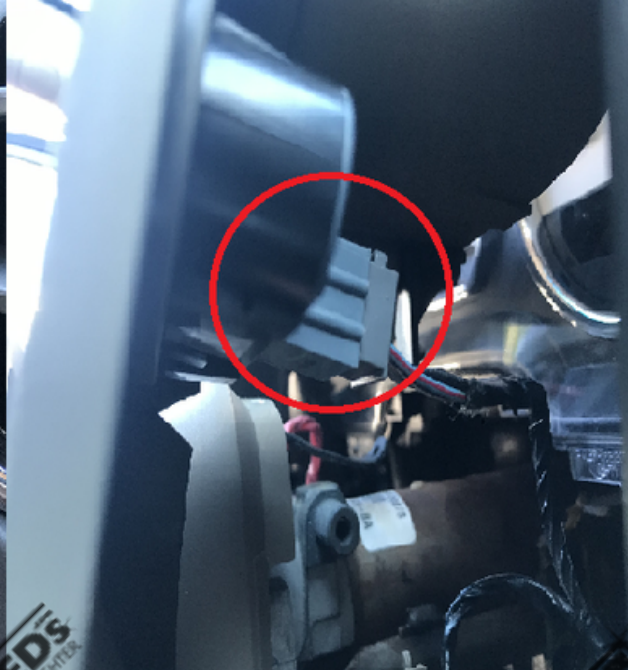
STEP 4

Pull away from your truck on the two pieces shown below. Be careful when pulling away on these pieces as there are two plugs that power the switches still plugged in behind the switch.



STEP 5

Disconnect the plugs on the back of these switches by pressing down on the tab on the plug and pulling it out.



STEP 6

Once you have disconnected your switches you can pull up on this entire trim piece to remove it.

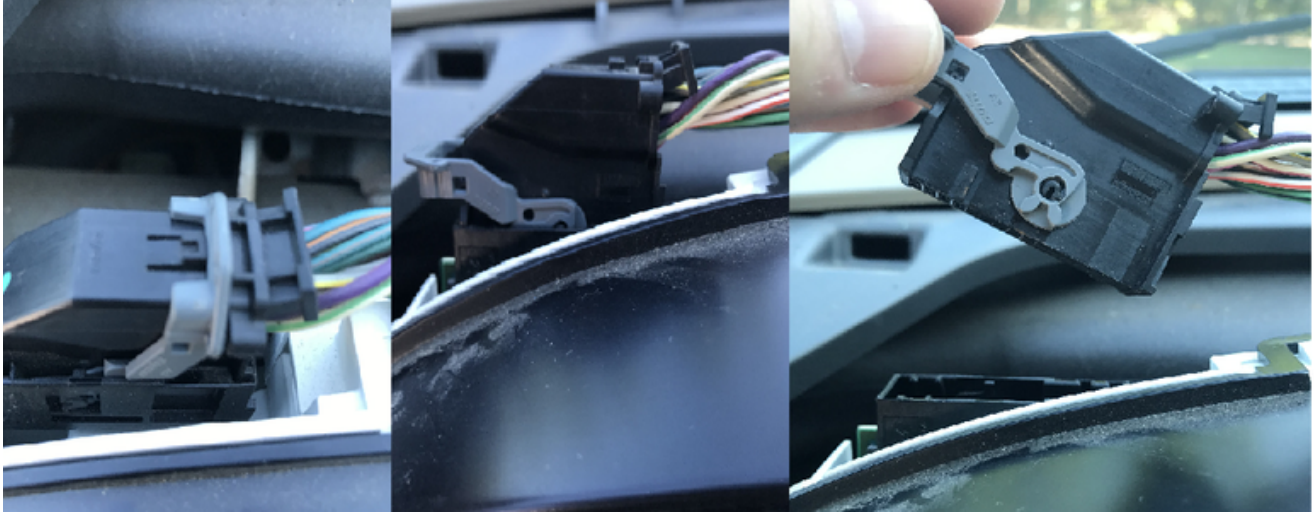


STEP 7

Use a size 7mm socket to remove the four bolts located in the photo below.



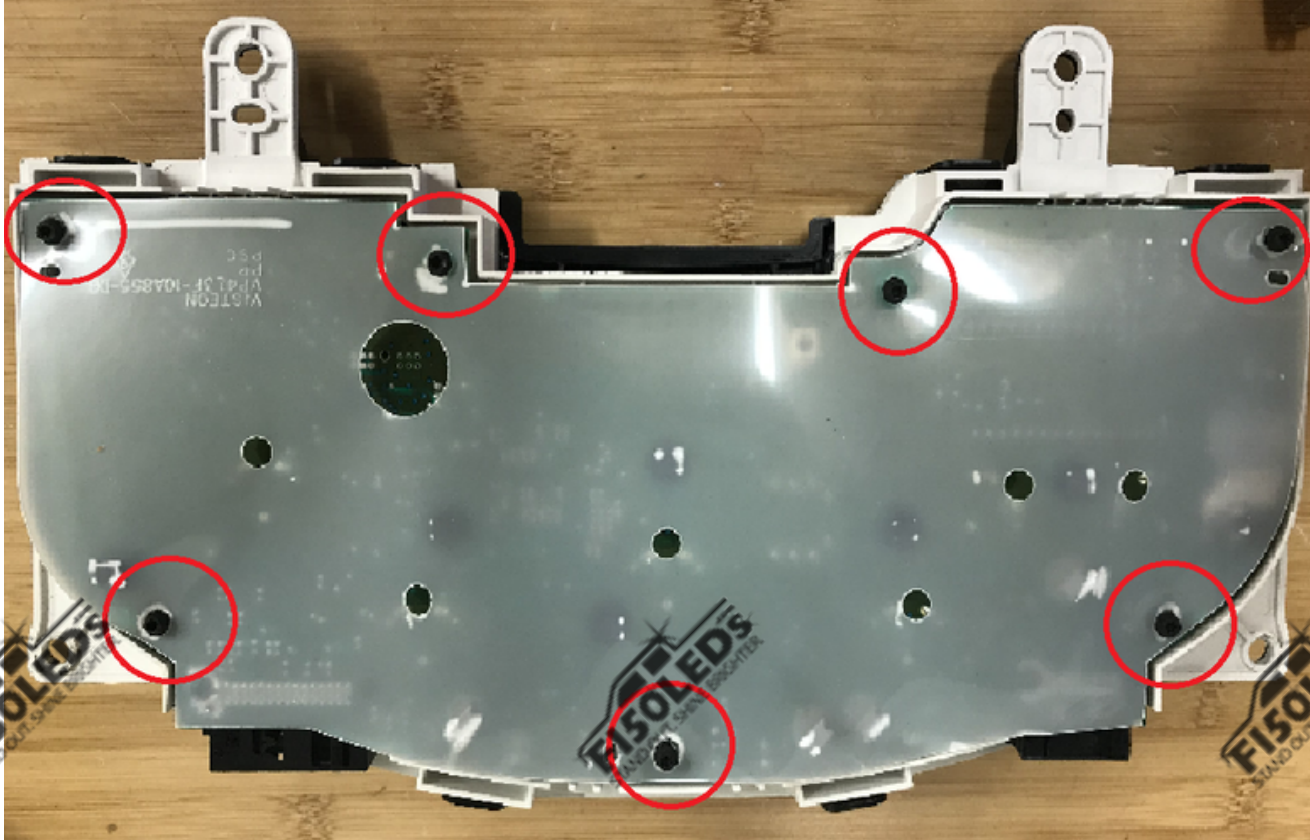
Once these bolts are removed there are two connections at the top of your gauge cluster that you will need to disconnect to remove this piece. You may need to use a key or a pen to press down on the tab on top of the connector to release it.



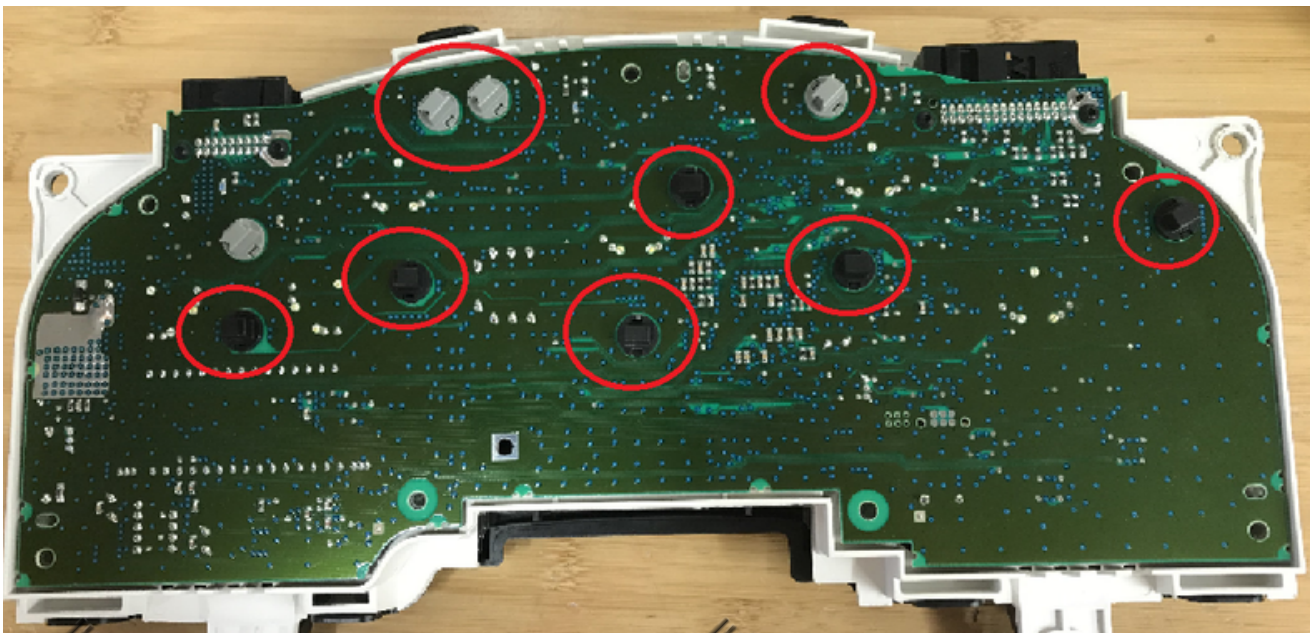
Once you have disconnected these connections you will be able to remove your gauge cluster.

STEP 8

Remove the plastic covering by using a size 10 Torx head screwdriver to remove 7 screws that are holding this plastic covering in place.



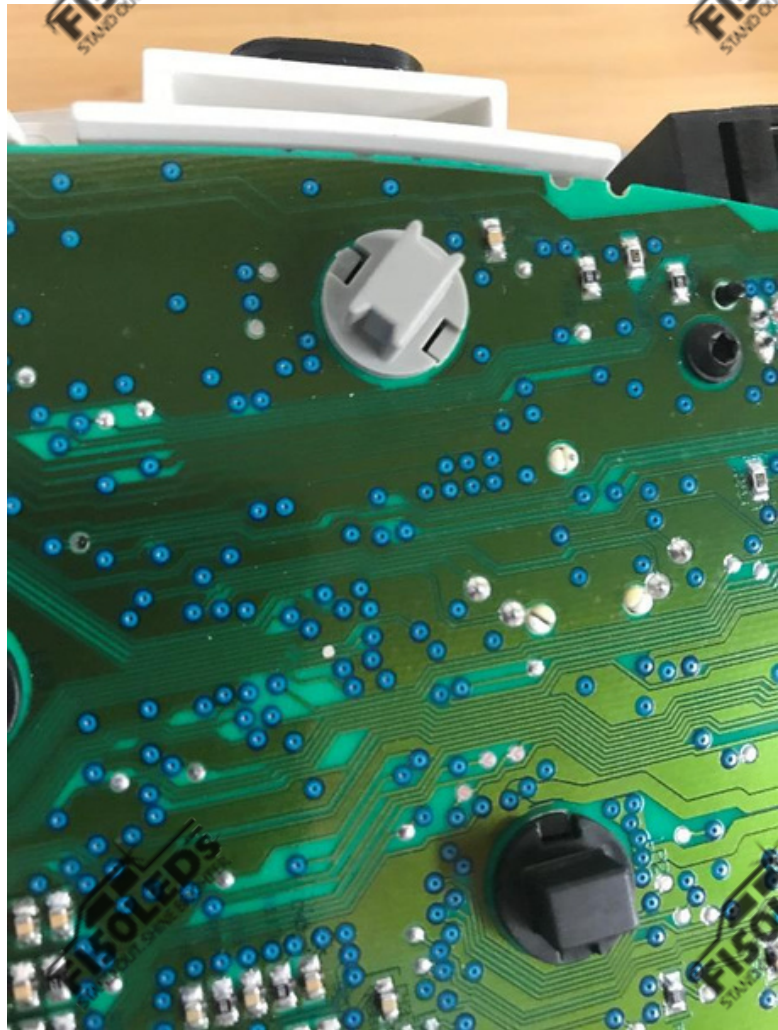
Once you remove these screws the plastic cover can be pulled off exposing the 10 bulb sockets shown below.





STEP 9

Turn these sockets counterclockwise to remove the socket from the bulb.



Once you have removed the socket remove the glass bulb from the socket. You may need to wiggle these bulbs to loosen them for them to be removed.

Be careful not to apply to much pressure to the glass bulbs or they may break.



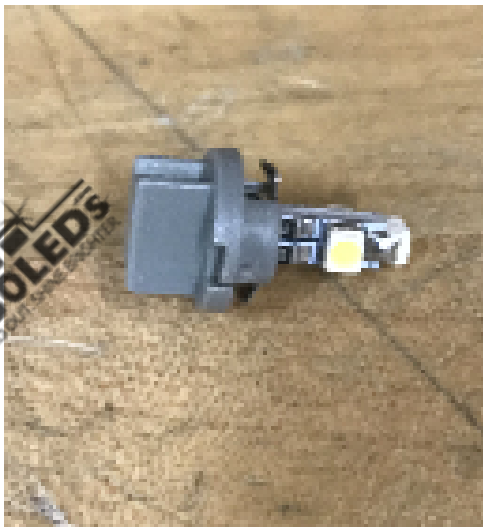


STEP 10

Test your gauge cluster lights before putting all of the trim pieces back into place.

Reconnect the two connections at the top of the gauge cluster and turn your truck on. Turn the lights on in the truck, if one of the areas in the gauge cluster does not light up take the gauge cluster out and remove your LED light and rotate the bulb 180 degrees as these bulbs are case sensitive.

Once the bulbs have been tested and all areas of the gauge clusters are lit reverse the steps to put your trim pieces back into place.



Text for support: 706-214-2618

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or email CustomerSupport@F150LEDs.com

