

NEO ANGLE

Neo Angle Shower System Installation Guide for Basic & Hinged Packages

Congratulations on the purchase of your new shower package. This guide will give you the instructions on the installation of your new shower.

Sistine Stone showers are ideal for an experienced "DIYer". Please read through this entire installation guide before beginning your installation. If you feel you can not confidently install this shower by yourself hire a licensed contractor, handyman, or professional installer that can do it for you. Installation time may vary depending on your experience, complexity of shower, and "Pre-Install Prep Work" which may include: plumbing and/or drain relocation, bathroom demolition, and squaring up studs and floor.

Watch our Installation and Product Videos on americanbathfactory.com/pages/videos

Prior to demolition, scheduling your installer, or building your shower, double check that you have all the parts from the factory. Some applications may require a licensed plumber or contractor. Do not use any product spec sheets to begin installation before receiving product. These spec sheets are for reference only. Use actual product measurements only. The diagrams throughout this guide illustrate a 42" x 42" shower with a hinged door. Depending on the size of the shower purchased, actual parts may vary in size from the diagrams shown.

Our goal is to help you achieve a quick and successful shower installation.



See the clock in each section for estimated installation time.

Please inspect shipment thoroughly upon receipt and before starting the installation. Missing or damaged hardware and tiles should be reported within 24 hours of receiving this shipment. If you need assistance, call 1-800-454-2284 Mon - Fri from 7:15am - 4 pm (PT)

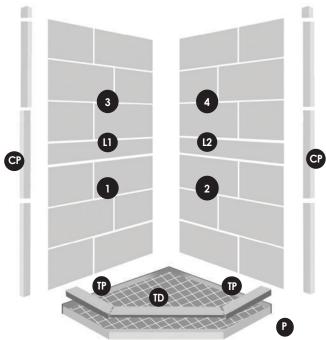


ABF Neo Basic Hinged Install Guide Rev I



CHECK YOUR SHIPMENT AGAINST APPROPRIATE PACKING LIST

Make sure you have received all the items necessary for the installation. This will also familiarize you with all the parts and hardware you will need to install your shower. Package contents are dependent upon which package you ordered.



SISTINE STONE PAN

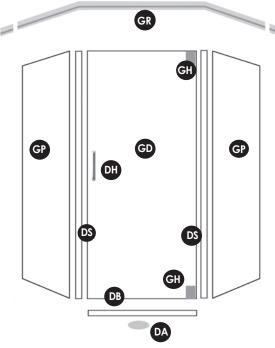
- Metal Leak-Free Reinforced Pan
- Threshold for Door (1)
- Left & Right Panel Thresholds (2)

SISTINE STONE WALL PANELS

- 1 3 Left Wall Top & Bottom Panels
- 2 4 Right Wall Top & Bottom Panels
- Left Wall Stone or Mosaic Liner
- Right Wall Stone or Mosaic Liner
- © Side Casings for Glass Panels (6) & Caps (2)

Store panels and liners on a clean, flat surface only, as well as all stone items. Leaning panels against a wall will cause them to bow. Laying them out will also allow the pieces to acclimate.

CAUTION: Do not use an elastomeric waterproofing membrane on your backer board as silicone will not properly stick to it.



HINGED GLASS DOOR SET

- G Glass Door
- Fixed Glass Panels (2)
- Door Handle
- GH Hinges Top & Bottom (2) (Installed) Door
- **DB** Bottom Sweep
- Door Seals/Stop
- Drain Assembly (may be sold separately)
- GR Header Rail (2-3 pcs.)



CAUTION: handle glass door and glass panels with care. Glass is heavy and fragile.

For best results, keep direct water sprays (handshower/showerheads) away from the door. Never install them directly opposite of the door or opening. The vulnerable area of a frameless shower enclosure is the door, so keeping direct water spray away will ensure you have minimal water escaping.

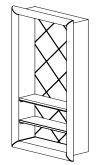
OPTIONAL ITEMS

GRAB BAR



SHOWER BENCH









PRE-INSTALLATION TEAR DOWN



TIME REQUIRED 8-16 HRS

This shower system is designed to be installed on a level, bare floor. It is necessary for any existing shower to be completely removed. Tear out and remove all old material to expose the 2 x 4 wall studs. Clean up the shower area, removing all dust and old material from the area.

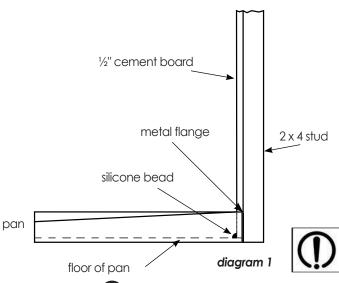
Cold Weather Warning: We recommend not installing your shower below the temperature of 70°F. The shower will be fine in cold weather after installation, but during installation bending and handling shower components in cold weather can cause breakage. Frigid conditions can make some shower components brittle and susceptible to cracking during rough installation handling.



DRY-FITTING THE PAN



TIME REQUIRED ½ to 1 HR



It is easier to check alignment of studs and pan without the drain installed into the pan. Place the pan in the planned position. Check to see that the spacing between the metal pan flange and 2 x 4 studs are flush. Some shimming or sanding of the 2 x 4 studs may be required to flush the studs with the metal pan flange. When screwing in the ½" cement board the

metal flange will pull fast to the studs and will secure the pan in place. (dia. 1)

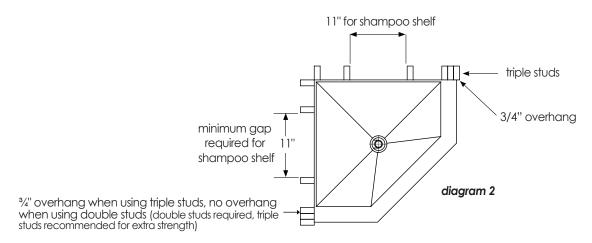
NOTE: Due to some rough handling during shipping, water test pan before installation to check for any issues.



2 x 4 STUDS ALIGNMENT & POSITIONING



Using the pan and wall panels, you will be able to check to make sure your 2 x 4 studs are in the needed position and supported adequately. You will see in (dia. 2) extra 2 x 4 studs are added to the door and glass side thresholds for extra strength. You may need to make adjustments for your a shampoo shelf. When you place the bottom sections of the wall into the shower pan, you can also calculate the needed width and height of areas to keep free of 2 x 4 studs. (See installation instructions for shampoo shelf) This is also when you should add your extra support bracing for those who need them for your other accessories such as the shower valve, grab bars, bench or shelves.





INSTALLING DRAIN (may be sold separately)



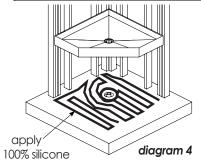


- 1. Locate the drain assembly to install into pan.
- 2. Take drain assembly apart and set parts #1-4 in a safe place for installation later.
- 3. Apply a generous bead of 100% silicone around the shower pan drain hole and around the outside of the drain collar #5, insert the drain collar #5 into the drain hole.
- 4. Apply a generous bead of 100% silicone around the drain collar #5 from the underside of the pan.
- 5. Install the rubber gasket #6 over the drain collar #5, to the underside of the pan, next install the slide ring #7.
- 6. Screw on the drain lock nut #8 and hand tighten. Turn drain lock nut #8 approximately 1/4 turn with the wrench to ensure a water-tight fit. Check for a good seal. DO NOT OVERTIGHTEN.
- 7. Wipe off excess 100% silicone and allow to dry. Follow the manufacturer's directions for application and drying time.

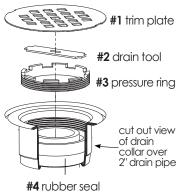


SETTING PAN





- 1. Now that the drain is installed onto the pan and has dried, dry fit the pan and your drain for alignment. Check to make sure the 2" drain pipe is in the center of the pan drain hole and that the 2" drain pipe does not extend past the inside threads of the drain collar.
- 2. Make sure the pan and drain fit level to the floor.
- 3. Remove pan and apply 100% Silicone to floor. (dia. 4)
- 4. Carefully lift the shower pan and set into place. Make sure the ABS pipe is still centered.



- 5. Finish installing the drain assembly. Find the rubber seal #4 and slide onto the 2" ABS pipe. (You can use soapy water to help it slide down the pipe) It should seat against the bottom of the drain collar.
- 6. Next drop the pressure ring #3 into the drain collar and use the drain tool #2 and a flat head screwdriver to screw it until it touches the rubber seal. Remove the drain tool after the pressure ring is installed.
- 7. Test and snap that the decorative trim plate #1 sits into position. You may need to adjust the tabs for a good fit. (Remove the decorative trim plate and store in secure area until installation is complete, drain will be grouted when shower is grouted)
- 8. After installing pan, cover with cardboard or drop cloth to protect pan from scuffs.



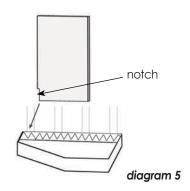
CEMENT BOARD INSTALLATION



TIME REQUIRED

1-2 HRS

We recommend the use of ½" thick cement board as your shower backer. This is a common backer for stone and tile. Using this backer will help comply with most city codes. A product like WonderBoard® or HardieBacker® may be used if it meets your local codes. Some codes may also require a vapor barrier be installed. We recommend using a 6 mil. plastic water/vapor barrier and should be installed prior to the cement board. To do this, staple plastic so that it hangs 1" above the floor. DO NOT USE AN ELASTOMERIC WATERPROOFING MEMBRANE ON YOUR CEMENT BOARD (such as RedGard). Roofing nails may be used to attach the cement board instead of screws, this prevents the plastic from wrapping around the screws.



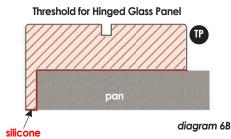
IMPORTANT: Use your cement board as an indicator of squareness. The cement board comes in square sheets. If you see gaps or areas where the cement board is not fitting flush, fix the problem by removing the cement board and shimming the board until it's square and flush. If the seams of the cement board are not flush and square, your wall panels will not be square and flush.

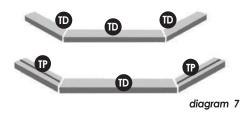
- 1. Cut cement board to fit "inside" the metal flange. Sanding or shimming the 2 x 4's at the top rim of the pan may be required to flush the cement board. (dia. 5)
- 2. Place a bead of 100% silicone on the front INSIDE face of the shower pan flange. The bead should be in a zig-zag pattern.
- 3. Place the cement board against the studs and rest it inside the shower pan against the back flange. Attach the cement board to the studs with screws or nails. Do not screw or nail into the shower pan flange.
- 4. Continue installing the remaining cement board.

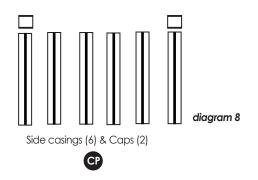


PAN & WALL THRESHOLD TRIM







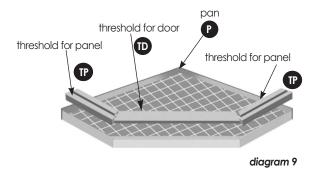


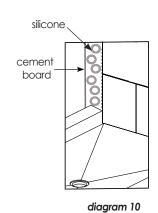
A - Pan Threshold

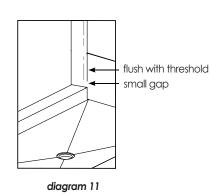
- No glass showers have 3 threshold pieces **TD** (dia. 6A & 7 top)
 Hinged glass showers have 1 door threshold piece **TD** and 2 glass channel
 threshold pieces **TP**(dia. 6A & 6B & 7 bottom)
- 2. Dry fit thresholds onto the front of the pan. The Door threshold does not have a channel in it.
- 3. Remove and apply 100% silicone in the pan where the thresholds sits, in between each side, under and in front of the thresholds themselves. (This is your water seal, use a continuous bead and apply silicone generously.) Then reinstall thresholds onto pan and press firmly in place. There may be a small gap between the bottom of thresholds and the floor, this can be grouted later if it is still exposed after installing bathroom floor.

B - Wall Glass Panel Casing Trim

- 1. Locate the side casings & caps. (dia. 8)
- 2. To help with the side casing installation, use a level and draw a plumb line from the inside of the pan threshold up to the top of the shower. Do this on both sides. This line will be where the side casings and the wall Panels meet, this will give you a visual reference point when dry-fitting your wall panels.
- 3. Apply 100% silicone, using a circular pattern to the cement board along the plumb line, approximately 4" wide, to the edge of the shower pan. (dia. 10)
- 4. Place the first side casing into position making sure to align with the vertical plumb line previously drawn on the cement board. Apply pressure to the side casing to bond it to the cement board. The side casing will be flush with the inside of the shower pan threshold and have a small gap where the pan threshold slopes. (Dia. 11) You can shim the gap if needed. Make sure to also align the channels.
- 5. Place the remaining channeled side casings into position, 3 to each side. Leaving the caps off until after you install the glass. Use a level and the plumb line previously drawn on the cement board to align the side casings vertically.







9

WALL PANEL/LINER INSTALLATION



A - Inspecting Wall Panels/Liners

Inspecting panels at this point will give you confidence that the wall panels are straight and square from the factory. When installing wall panels, you may need to make adjustments to the panels to accommodate for unevenness of your existing walls. During the inspection process and/or dry-fitting process, if you have any concerns about the alignment or fit of the wall panels, please call us and we will gladly assist you with your install.

- 1. Find a large empty area to layout and inspect all panels.
- 2. Align all panels and liners to check for straightness. Make sure grout lines are straight and square to each other.
- 3. Sistine Stone wall panels are made to be flexible and may have a slight bow. This condition is normal and wall panels will flatten out when properly installed. If wall panels have been stored improperly or have become excessivly bowed, they can be corrected before installation. (See troubleshooting section on last page for details)

B - Dry-fitting Wall Panels/Liners

- 1. Place the first bottom panel **2** into position. (Dia. 12) Rest the wall panel on the pan floor; use spacers between the floor and the panel to make the top of the panel level.
- 2. Place the second bottom panel into position, push the two panels together. Make sure the grout lines are aligned, again use spacers to make the top of the panel level. Inspect the spacing between the wall panels and the side casing plumb line.
- 3. Depending on your cement board alignment, some sanding of the wall panel edges may be required for a proper fit.
- 4. Place liners L1 & L2 in position and check for level and length. (Dia. 13)



diagram 12

DO NOT force the panels or liners to fit in a tight space. This will cause the panels to bow or curve and can cause them to break. Due to the resilient flex in the panels any bowing will cause the silicone bond to break away from the wall's surface.



6. Depending on your faucet selection, you may need to mark and cut out holes for your faucet or other accessories (i.e. shampoo shelf) to fit through before you can place the panel into position. Remember "measure twice, cut once", you can cut our walls with most cutting tools.

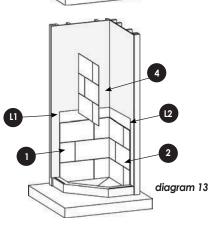
C - Installing Panels

- diagram 13 1. Remove all dust and dirt with a clean dry cloth. This will increase the bond to the 100% silicone.
 - 2. Start with the bottom panel **2** apply a generous amount of 100% silicone to the cement board and to the back side of the wall panel. Refer to the manufacturer's recommendations for application and drying time.
 - 3. Press the wall firmly into position. Be sure to use spacers between the bottom panel and the shower pan to ensure panel is level. (dia. 14)
 - 4. Install the remaining panels in the following order: 2 1 L2 L1 4 3
 - 5. Match the space between the panels with the rest of the grout lines on the panel. Use spacers if necessary to make the walls square and straight.



Braces may be required to keep walls flush

See installation video at americanbathfactory.com/pages/videos





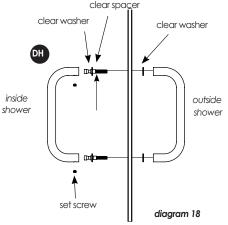
OPTIONAL SHAMPOO SHELF INSTALLATION

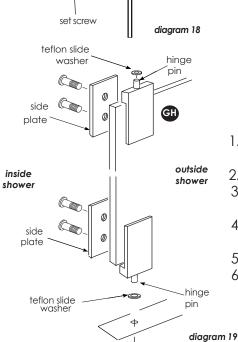


- 1. The Shampoo Shelf was designed to match your tile size. 12" x 24" tiles, the cut-out hole size is 10" x 22".
- 2. There is a 1" lip or frame around the Shampoo Shelf, this will be the water sealed area for the Shampoo Shelf.
- The best way to cut the hole is with a small 5" round diamond blade and with a jigsaw to cut the corners.
 See detailed instructions enclosed with Shampoo Shelf
- 4. On the 2 tiles the Shampoo Shelf will be replacing, mark 1" from the outside of the grout line, the cut-out area will be 10" x 22". Cut out the hole for the Shelf. The smaller the hole the better.
- 5. Dry-fit the Shampoo Shelf for alignment of grout lines.
- 6. Using 100% silicone in-place with a generous bead around the back of the lip, wipe off excess silicone.



GLASS DOOR HANDLE & HINGE INSTALLATION





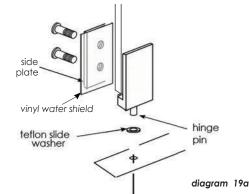
A - Door Handle Installation

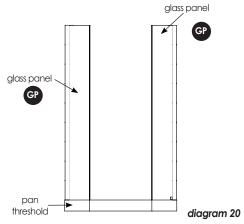
- 1. Set the glass door in a position to enable the assembly of the handle.
- 2. Loosen the set screws so you can separate the handles.(Dia. 18)
- 3. Unscrew the long bolt from the handle. Keep all rubber pieces attached to the screw.
- 4. Remove the first set of flat, clear washers from the bolt.
- 5. Start with the top hole on the glass door. Place the long bolt through the hole in the door (keeping the remaining rubber pieces on the bolt). On the other side of the glass place the flat washers onto the threaded portion of the bolt.
- 6. Take one side of the handle and screw the long bolt into the end. Just start the bolt until a few threads catch. Keep loose.
- 7. Put the second bolt through the lower hole. Place the flat washer onto the bolt. Screw the bolt into the bottom handle.
- 8. Align the handle on the door and carefully tighten the long bolts. Do not over tighten.
- 9. Place the opposite handle over the long bolts and tighten the set screws to secure the handle.

B - Hinge Installation

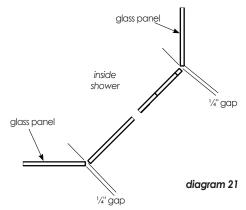
- Locate the top hinge GH and remove the side plate by loosening the two screws. (Dia. 19)
- 2. Apply a generous amount of silicone onto the hinge and side plate.
- 3. Position the hinge onto the glass door lining up the holes so that the screws are on the inside of the shower door.
- 4. Attach the side plate with silicone applied to the glass and tighten the screws until the hinge is secure. Wipe off the excess and allow to dry.
- 5. Repeat these steps for the bottom hinge.
- 6. You will also find a Vinyl Water Shield for the bottom hinge. This can be added in between the glass door and the side plate to help keep water in the shower should you have a smaller shower or a shower-head pointed towards the door. (dia. 19a) See Images below for illustrated installation examples. You may trim the Water Shield as needed.







note: measurements taken from outside edges of glass



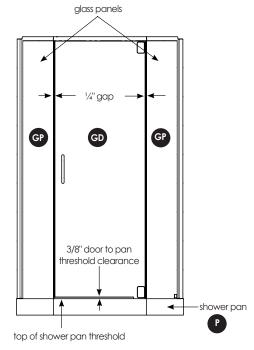


diagram 21a

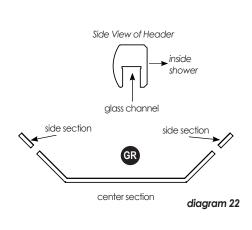
C - Fixed Glass Panel Installation

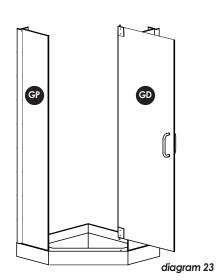
- 1. Carefully lift the glass panels and set them into the channels. Make sure the glass panels are stable.(dia. 20) The glass channels in the shower pan and side casings will hold the glass in place while dry-fitting the panels and door.
- 2. The gap between the glass panels and the door should be ½". (dia. 21) Measure the positioning of the glass panels to ensure they are in the correct position. Check that the glass is level across the top and also the vertical edges are square and straight to each other. Measure diagonally to check for straightness. Make any necessary adjustments. (dia. 21a)
- 3. Locate the header pieces and lay them out in the correct orientation on the shower pan threshold. (dia. 22) there will be 3 pieces. If your shower is not a square then one piece will be longer than the other. Place the long piece on the longer side and the short piece on the short side.
- 4. Make sure the glass panels are still positioned correctly inside channels. Adjust the panels if necessary.
- 5. Dry fit the header side pieces and make sure the ends meet with the side casing caps (not installed) and the glass panels fit in the channels correctly. Depending on how square the walls are, you may need to sand the edges of the side pieces to make them fit properly. (dia. 22)
- 6. After everything is lined up correctly, remove the header pieces.

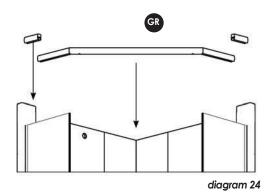
D - Dry Fit Door/Header

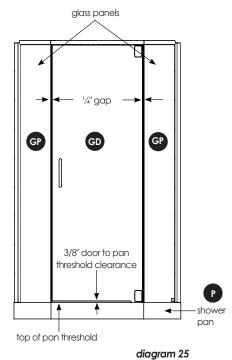
The door can pivot with the hinges on the left or right side depending on your preference. We will illustrate an installation with the hinges on the right side.

1. Have one person place the door in its open position by allowing the bottom hinge pin to slide into the hole in the pan threshold. (dia. 23) Make sure the bottom hinge has the spacer on the pin.









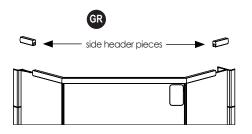


diagram 26

D - Dry Fit Door/Header (continued)

Be sure to keep the door in a vertical position. If the door is not kept vertical, damage to the hinge, glass, or pan may occur.

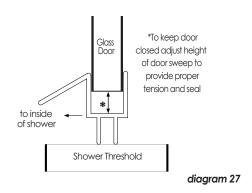
- 2. Next, have the other person place the center header section into position. Align the hole in the header center section with the hinge pin and align the glass channels with the glass panels.
- 3. Push the header section all the way down onto the glass panels and then position the door in its closed position. (dia. 24)
- 4. Check for clearance between the door and the glass panels as well at the top and bottom of door. (dia. 25) There should be minimum of $^3/_{16}$ " between the door and panels. If you need to, push the panels into the side casings to increase your gap to no more than $^{1}/_{4}$ ".
- 5. Place the side casing caps in place to ensure a good fit. You may need to notch for a good fit with the glass.
- 6. With a pencil, mark your side glass panel positions when adjusted correctly, this will give you a reference point when permanently silicone in place.

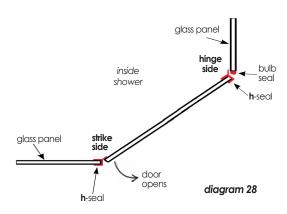
E - Silicone Side Panels in-place

- 1. The glass panels and header pieces are secured in place with 100% silicone.
- 2. Apply a 1/4" bead of 100% silicone into the bottom and side wall channels.
- 3. Re-install the glass panel in the same way you did before and check alignment again.
- 4. Refer back to all of the previous steps and diagrams to make sure the glass panels are in the proper position.
- 5. Allow the silicone to dry. You can silicone any gaps between the stone and glass to ensure water tightness.

F - Install Glass Door & Header

- 1. Have someone help set door into position, don't forget to install the washer onto hinge pin.
- 2. Apply a 1/4" bead of 100% silicone into the channel of the center header piece.
- 3. Set header into position, don't forget to install washer on hinge pin. Check alignment and spacing.
- 4. Locate the side header pieces and apply a 1/4" bead of 100% silicone into the channels. Place them into position and push them all the way down onto the glass panels. Be sure to align them to the center header. (dia. 26)
- 5. Silicone the side casing caps in place.
- 6. Allow the silicone to dry. Make sure the glass remains in the proper position. Leave the door in the closed position and use braces to support the glass until the silicone dries. Refer to the manufacturer's instructions for drying time.





G - Install Door Sweep & Seals

Locate the clear door sweep and attach it to the bottom of the glass door. The reflective shield should face into the shower. (dia 27) The door sweep is what keeps the door closed. Adjust the door seal until the required tension is achieved. The door sweep has been cut to fit over the hinge. Cut off the excess length opposite of hinge side. We have provided door seals for water sensitive areas such as wood floors. If glass panels and door are installed correctly with the proper spacing, outside water spillage will be minimal and the side seals won't be necessary.

If you would like to use these side seals, follow the steps below:

- Locate the plastic h-shaped seals. One goes on the glass panel on the door strike side the other goes on the door on the hinge side. Measure and cut the seals to length. (dia. 28)
- 2. Starting from the top, push the seal onto the glass, slowly working your way down
- 3. Place bulb seal (rounded seal) on the edge of the glass panel nearest to the hinge side of the door. (dia. 28)
- 4. When you grout the rest of the shower, be sure to grout the extra hinge hole in the pan threshold and the extra hinge hole in the stone header. Also, grout between the glass and the pan, the glass and the side casings, and the glass and the stone header. As well as between the joints between the center header section and side pieces.



Your American Bath Factory shower has a non-porous surface, which makes it easy to clean. Grout used must contain an ACRYLIC ADDITIVE to ensure proper bonding to the tiles. We suggest grouting in every union joint of shower components. Decorative lines in the shower walls and floors can be grouted if preferred, but it is not necessary.

- 1. Recommended grout: We recommend a water based non-sanded tile grout in a caulking tube not "silicone caulk". You may also use powdered non-sanded grout, but we'd suggest using an acrylic additive to aid adhesion.
- Make sure you do not let the grout dry completely onto the shower before removing and cleaning off the excess grout. If grout is allowed to dry onto the shower components, it will likely be difficult if not impossible to remove without damaging the shower's surface.

Note: Grout is not covered by ABF Warranty.

CARE & MAINTENANCE OF YOUR SHOWER SYSTEM

DO NOT CLEAN SISTINE STONE WITH PAINT THINNER, ACETONE, LACQUER THINNER, M.E.K., SCRUBBING BUBBLES or other chemicals that attack the structural integrity of Resin Based Stone. Use of these chemicals will destroy the surface of the stone and void your warranty. Soapy water, ammonia based cleaners & Comet will remove most dirt and residue from all types of finishes. For stubborn stains you may use a non-abrasive Scotchbrite pad. "Lightly" scrub the stained area in a circular motion to avoid discoloration. The stone is naturally waterproof and will not absorb spills or soil, simply wipe away with a damp sponge.

Periodic cleaning with a sponge and warm, soapy water will remove any build up of dust or grime. Periodically check the grout and silicone for any cracks and repair as needed.

SHOWER SYSTEM TROUBLESHOOTING

Correcting Bowed Wall Panels Sistine Stone Wall Panels are made to be flexible and may have a slight bow. This condition is normal and the panels will flatten when properly installed. If the panels have been stored improperly or have become excessively bowed, follow instructions below. Using a hair dryer or heating pad/blanket, warm up the backside of the panel in the most bowed area. Once the panel becomes malleable, lay panel on a flat surface and apply weight until cool and flat.

Cracked Tile As with any tile project, a tile can become damaged. Simply cut out the damaged tile, silicone a replacement tile in place, and grout.

Cracked Wall Panel Seam If your wall panel developed a crack in a grout line, simply grout over the cracked seam when it is installed. The grout will correct the problem, you will not be able to tell the crack was ever there. **Scratches & Blemishes** Can be removed by wet-sanding the tile surface. Make sure tile surface and sandpaper are wet, and sand tiles until scratches and blemishes are removed.

Door Will Not Stay Closed Adjust height of door sweep to provide proper tension and seal.

Door Leaking The shower doors are designed not to leak under normal usage when installed properly, and the water flow is not pointed directly at the vinyl seals, hinges or opening.



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