Bambu Lab **XIE 3D Printer** ETL Certified



For professionals and engineering applications



PRODUCT FEATURES

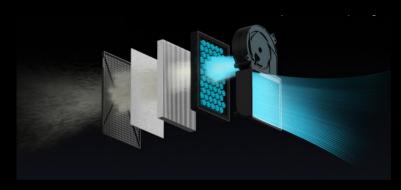
ENHANCED AND MORE CONNECTION OPTIONS

XIE offers the option to connect to your devices through its newly added Ethernet port, ensuring robust network communication in complex environments.

OFF-CLOUD OPERATION, FULLY FUNCTIONAL WITH LAN ONLY MODE

XIE can operate independently without a connection to Bambu Cloud Service, fully functional within your local network.



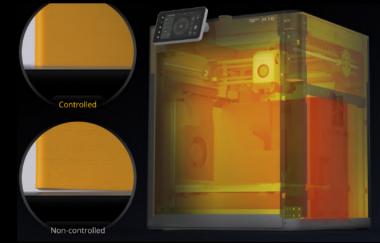


HEAVY DUTY AIR FILTRATION

Bambu Lab combined a G3 pre-filter, an H12 HEPA filter, and a high-quality coconut shell activated carbon filter to provide optimal air filtration.

ACTIVE HEATING AND CONTROLLED CHAMBER TEMP

XIE can actively heat and regulate the chamber temperature. Accurately controlled chamber temperature (up to 60°C or 140°F) improves print quality, especially for filaments prone to warping such as ABS and PC.



320 °C (608 °F) NOZZLE TEMP

Higher nozzle temperature make possible to print higher performance materials such as PPA-CF/GF, PPS and PPS-CF.



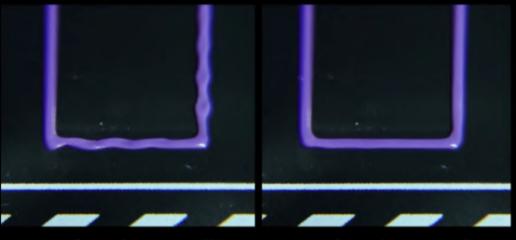


ROBUST HIGH SPEED CORE XY

The superior carbon-fiber rods in the CoreXY motion structure enable the XIE to achieve a toolhead acceleration of 20,000 mm/s² by reducing the weight of moving parts.

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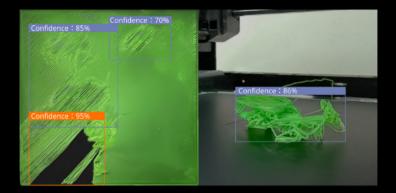


Active Vibration Compensation: OFF

Active Vibration Compensation: ON

VIBRATION AND EXTRUSION COMPENSATION XIE can actively compensate for XY-axis vibrations and extrusion issues to ensure exceptionally smooth print

quality.



AI FAILURE DETECTION

The XIE's AI algorithm can detect firstlayer imperfections and spaghetti failures with the assistance of Lidar and computer vision. It then automatically pauses the print to prevent catastrophic failures.

INTELLIGENT FILAMENT MANAGEMENT

XIE can parallel connect 4 Bambu AMS systems to print with up to 16 spools of filaments, good for printing dedicated support materials for seamless surface and printing multi-color.









Wifi

Frequency Range: 2400 MHz - 2483.5 MHz

WPA2-Enterprise: EAP-PEAP EAP-TLS EAP-TTLS

Ethernet

Socket: RJ45 Speed: 100 Mbps / Full Duplex

Supported Filaments

PLA, PETG, TPU, PVA, BVOH: Optimal ABS, ASA, PC, PA, PET: Superior Carbon/Glass Fiber Reinforced PLA, PETG, PA, PET, PC, ABS, ASA: Superior PPA-CF/GF, PPS, PPS-CF/GF: Ideal

Heating

Active Chamber Heating: Yes Maximum Chamber Control Temperature: 60°C

X1C

Wifi

Frequency Range: 2400 MHz - 2483.5 MHz

WPA2-Enterprise: No

Ethernet

Socket: N/A Speed: N/A

Supported Filaments

PLA, PETG, TPU, PVA, BVOH: Optimal ABS, ASA, PC, PA, PET: Ideal Carbon/Glass Fiber Reinforced PLA, PETG, PA, PET, PC, ABS, ASA: Ideal PPA-CF/GF, PPS, PPS-CF/GF: No

Heating

Active Chamber Heating: No Maximum Chamber Control Temperature: N/A

X1E

Air Purification

Pre-filter grade: G3 HEPA filter grade: H12 Activated Carbon Filter type: Coconut Shell Granulated VOC Filtration: Optimal Particulate Matter Filtration: Yes

Network Control

Ethernet: Yes Wireless Network: Wi-Fi Network Kill Switch: Wi-Fi & Ethernet Removable Network Module: Yes 802.1X Network Access Control: Yes

Toolhead

Hot End: All-Metal Nozzle: Hardened Steel Max Hot End Temperature: 320°C

Speed

Max Speed of Toolhead: 500 mm/s Max Acceleration of Toolhead: 20000 mm/s2

Sensors

Bambu Micro Lidar: Yes Chamber Monitoring Camera: 1920*1080 Included

Physical Dimensions

Dimensions: 389*389*457 mm³ Net Weight: 16 kg

X1C

Air Purification

Pre-filter grade: None HEPA filter grade: None Activated Carbon Filter type: Coal Based Pellets VOC Filtration: Capable Particulate Matter Filtration: No

Network Control

Ethernet: No Wireless Network: Wi-Fi Network Kill Switch: No Removable Network Module: No 802.1X Network Access Control: No

Toolhead

Hot End: All-Metal Nozzle: Hardened Steel Max Hot End Temperature: 300°C

Speed

Max Speed of Toolhead: 500 mm/s Max Acceleration of Toolhead: 20000 mm/s2

Sensors

Bambu Micro Lidar: Yes Chamber Monitoring Camera: 1920*1080 Included

Physical Dimensions

Dimensions: 389*389*457 mm³ Net Weight: 14.13 kg

DOWNLOAD X1E FULL TECHNICAL SPECIFICATION



DigitMakers...



Our 3D Printers are ETL Certified



We have an in-house expert always available for support



We offer extended warranty



We stock Bambu Lab spare parts, accessories, and filaments