#### • User manual **■** ROUBLE SHOOTING

Please follow the below instruction in case of any defect.

DEFAULT	REASON	SOLUTION
The power indicator light does not flash	The power adapter or plug line defective	Repair or replace the power adapter
	Motherboard defective	Repair or replace the motherboard
	Socket lead off	Solder the socket
No filament come out from nozzle	Nozzle blocked	Replace the nozzle set
	Temperature is not high enough	Replace the nozzle set or adjust the temperature
	No working temperature	Replace the nozzle set or check the motherboard
	Gear slips	Move out filament, clean gear,cut off the damaged filament, then reload it
	Fail to load filament	Unload filament and cut the end of filament well
	Motherboard defective	Repair or replace the motherboard
No working temperature	Heating part defective	Replace the nozzle set

### User manual ILAMENT CUT



## User manual

PECIFICATIONS AND PARAMETERS

Discharging mode: hot melt extrusion molding Molding: three-dimensional molding Print range: Unlimited

Feeding speed: adjustable Printing material: PLA, ABS Electric parameter: DC5V 2A 10W

Nozzle diameter: 0.7mm Filament diameter: 1.75mm

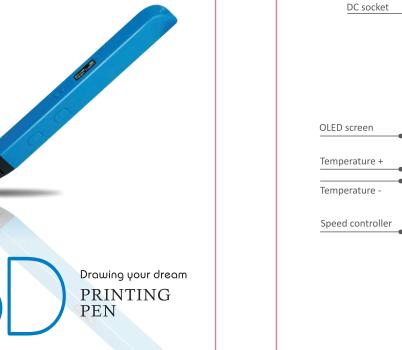
Filament temperature: ABS220°C, PLA190°C

Power adapter electric parameter: 100-240V 50/60HZ 0.35A Equipment dimension: 175mm\*17mm\*20mm

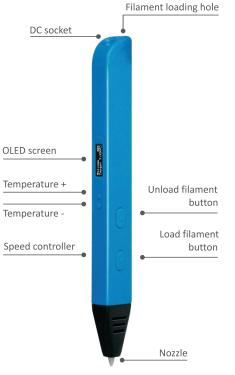
Equipment Net weight: 46g

THANKS FOR READING HAVE FUN WITH OUR PRODUCT

# **USER MANUAL** FOR RP800A



#### • User manual UNCTIONS ILLUSTRATION



#### User manual PERATION INSTRUCTIONS

Click the filament

loading button

once to start

heating. When the

actual temperature

reaches the preset

temperature, the

pen is ready to work.



VELCOME ARS

Put the filament in

loading hole. Keep

the filament loading

filament.

button 🔵 to load the

through the filament

pressing or double click

Keep pressing or double click the filament unloading button to unload the filament. Clicking the "+" and filament unloading button at the same time enables you to switch temperature to fit for ABS and PLA.



The buttons marked

used for temperature

adjustment. The scope

is 130°C to 230°C.The

slide button 📄 is used

for speed adjustment.

Up is faster in speed

and down is lower.

as "+" and "-" are

The pen will enter the standby mode after 2 minutes of no operation. Click the filament loading button to start heating the pen. Please don't touch the tip of the pen.

# • User manual ARNING

- 1. This equipment is suitable for children over 8 years old and adult.Children is only allowed to use under adult guardianship.
- 2. The nozzle is with high temperature, do not touch it by hand.
- 3. It is strictly prohibited to input any other material into the filament loading hole.
- 4. Prohibited to use the power adapter provided by other company.
- 5. Prohibited to use the filament provided by other company, cause different parameter of filament.
- 6. Keep the pen away from water.
- 7. Keep the pen in a safe place ,where the children can not reach.

#### User manual ARTS IN PACKAGE







5. plastic screw driver(for adjust temperature and open back cover)









