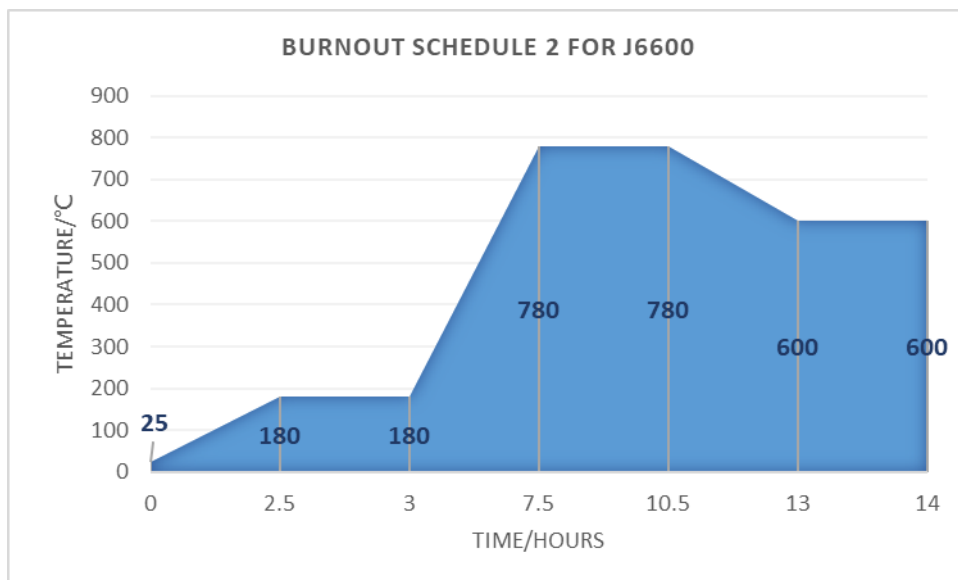
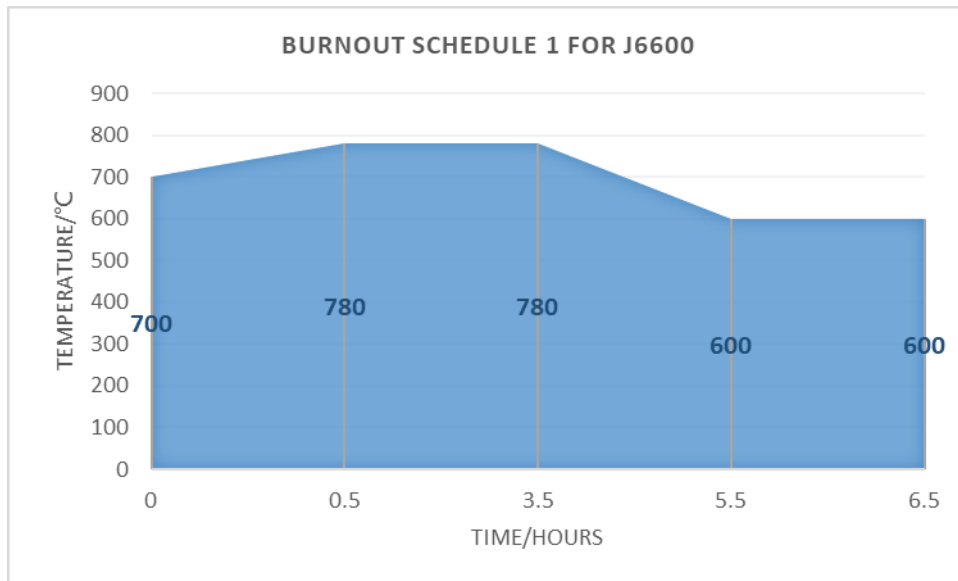


Burnout Process of Castable Resin J6600

The Burnout schedule is designed for similar investment materials. Use this schedule as a starting point and make adjustments as needed. We recommend schedule1 first, if it doesn't work, Please replace it with schedule 2.



Washing: It is important to thoroughly clean prints before use. Wash Castable prints in alcohol or isopropyl alcohol (IPA) for 10 minutes. Rinse for 5 minutes in a second, cleaner alcohol or IPA bath to eliminate any remaining uncured material. For best results, fully dry parts with compressed air.

Curing: Post-cure Castable parts until the surface is hard and rigid. We recommends curing Castable parts for 30 minutes in water with high pressure mercury lamp of 250-300W.