**WARNING!** Failure to read and strictly comply with the instructions contained within these instructions may result in serious injury or death!

**WARNING!** Contacting buried utilities may result in serious injury or death! Before digging always contact your local One-Call system to prevent personal injury, interruption of services, environmental accidents or job delays. Electric lines can shock or electrocute. Gas lines can rupture causing explosion or fire. Laser light in fiber optic cable can cause blindness. One-Call will notify participating utility companies of your proposed project. If you do not know the number for the local One-Call, call the National One-Call at 1-888-258-0808 for this information.

**WARNING!** The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product with this instruction manual. Failure to follow these instructions may result in serious injury or death! Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.

**WARNING!** Do not remove, modify and/or omit any portion or otherwise mechanically modify this product(s) or its assemblies in any manner. Modification, misuse and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective, immediately discontinue all use of the product and contact Redneck Manufacturing at 417-681-0533 for replacement of missing or defective parts. Always use genuine factory authorized replacement parts. Use of any replacement parts other than genuine parts voids your warranty and may result in serious injury or death.

**WARNING!** Thoroughly inspect this or any other Redneck Manufacturing product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Immediately discontinue all use of this product or any other product(s) if they show evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!

Should you have any questions about the assembly, installation or use of this product, or any other Redneck Manufacturing product, please call one of our customer service representatives toll free at 877- 518-6527.

**STEP 1:** Remove all parts from the packaging and familiarize yourself with all the parts and tools required. Find the bill of material and verify that all parts and hardware are present.

**STEP 2:** Locate your stand so that it is level and stable.

**STEP 3:** Secure stand to ground with (4) leg stakes. Drive each stake at an angle other than perpendicular to the ground. The angle allows the stake to better hold into the soil. Drive stake until head of stake rests on stand foot.

**WARNING!** Never attempt to hunt from an unlevel stand. If you find that your stand is unlevel, canted, angled, unstable, or in any configuration other than level, immediately discontinue all use of this product. Readjust your stand as necessary to make it level and stable. Failure to follow these instructions may result in serious injury or death.
**Tie Down Anchor Instructions**

**STEP 4:** Begin your tie down anchor installation by locating the spot on the ground immediately below the tie down hooking point on the bottom side of your base platform. You can do this with the use of a piece of string and a weighted object tied to the end of the string.

**STEP 5:** If you are placing your stand over undisturbed soil, the ground auger can be twisted into the ground. Turn auger until the top of the anchor is all that is extending above the ground. (It will make the auger easier to twist into the ground if all grass and vegetation is removed before installation) Skip to **STEP 10.**

**STEP 6:** If you are placing your stand over loose soil or conditions that may not hold the auger, please proceed with installing the auger in concrete as shown in **STEP 7** – **STEP 9.**

**STEP 7:** Once the spot is located, dig a hole 12” in diameter by 30” deep. Dig the hole so that the bottom of the hole is approximately 20” in diameter.

**STEP 8:** Place ground auger into hole so that the bracket end of the anchor protrudes above the surrounding level of the ground. The ground auger can be held in place with a stick extending from one side of the hole, through the bracket, and onto the ground on the opposite side of the hole.

**STEP 9:** Pour concrete into hole around ground auger. Carefully fill hole to keep from moving ground auger. Continue filling until the concrete is level with the surrounding ground. Allow concrete to cure completely before proceeding to the next step.

**STEP 10:** Connect wire rope to tie down hooking point on the bottom side of the base platform. (A ladder may be required to perform this step on tall stands.) Run wire rope through hook and secure with (2) wire rope clips. Adequately tighten the wire rope clips to prevent the wire rope from slipping.

**STEP 11:** Extend turnbuckle to its maximum length by holding the eye and clevis on each end and turning the center turnbuckle body.

**STEP 12:** Install the 1/2” x 3-1/2” hex bolt, 1/2” flat washers, 1/2” lock washer, and 1/2” hex nut in the ground auger bracket.

**STEP 13:** Attach the clevis end of the turnbuckle to the 1/2” bolt. String cable through the eye on the opposite end of the turnbuckle and pull up. Secure the wire rope with (2) wire rope clips. Adequately tighten the wire clips to prevent the wire rope from slipping.

**STEP 14:** Hold the eye of the turnbuckle then turn the turnbuckle so that it tightens on both hooks equally. Tighten the turnbuckle until the wire rope is tight.

**WARNING!** Periodic tensioning of the turnbuckle and wire rope maybe required as stand settles. Check tension each time before entering stand. Failure to follow these instructions may result in serious injury or death.

**READ THESE INSTRUCTIONS IN ENTIRETY PRIOR TO ASSEMBLING THIS PRODUCT**

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# Tie Down Anchor

## Bill of Materials

<table>
<thead>
<tr>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ground Auger</td>
<td>1</td>
</tr>
<tr>
<td>Wire Rope</td>
<td>1</td>
</tr>
<tr>
<td>Turnbuckle</td>
<td>1</td>
</tr>
<tr>
<td>Wire Rope Clips</td>
<td>4</td>
</tr>
<tr>
<td>1/2&quot; x 3-1/2&quot; Hex Bolt</td>
<td>1</td>
</tr>
<tr>
<td>1/2&quot; Hex Nut</td>
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</tr>
<tr>
<td>1/2&quot; Flat Washer</td>
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</tr>
<tr>
<td>1/2&quot; Lock Washer</td>
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## Tools Required for Assembly

<table>
<thead>
<tr>
<th>Tool</th>
<th>Required</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wrench (Turnbuckle)</td>
<td>Post Hole Diggers</td>
</tr>
<tr>
<td>Wrench (Wire Rope Clips)</td>
<td>Tape Measure</td>
</tr>
<tr>
<td>Plumb Bob/String &amp; Weight</td>
<td>Concrete</td>
</tr>
</tbody>
</table>