

## THE REDNECK MALLARD DUCK BLIND ASSEMBLY INSTRUCTIONS

## READ THESE INSTRUCTIONS IN THEIR ENTIRETY PRIOR TO ASSEMBLING THIS PRODUCT

WARNING! Do not remove, modify and/or omit any portion or otherwise mechanically modify this product(s) or its assemblies in any manner. Modification, misuse and/or part substitution shall immediately void your factory warranty. If you suspect that a part(s) is missing and/or defective, immediately discontinue all use of the product and contact Redneck Manufacturing at 877-523-9986 for replacement of missing or defective parts.

NOTE: Some parts of this product are manufactured to be universal in use, so there may be some parts containing holes that will not be used in the assembly of this particular model. To minimize confusion in the assembly process, please read these instructions in their entirety before beginning.

Should you have any questions about the assembly, installation or use of this product, or any other Redneck Outdoor product, please call one of our customer service representatives toll free at 877-523-9986.

NOTE: REMOVE COVER DURING OFF SEASON. Redneck Blinds strongly recommends removing your Duck Blind Cover when hunting season is over. This will help prolong the life of the cover by preventing sun fading, rodent damage, and tattering from strong winds. READ THESE INSTRUCTIONS IN THEIR ENTIRETY PRIOR TO ASSEMBLING THIS PRODUCT

## -----BILL OF MATERIALS------



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**STEP 1**: Remove all parts from the packaging and familiarize yourself with them. Find the bill of material located on the second page of this manual and verify that all parts are included. Assembly may be easier with (2) people.

**STEP 2**: Take Bottom Tube Male / Male "B" and slide it into the female portion of Bottom Tube Male / Female "A", as shown in Figure 10.1. With the two pieces slid together fasten them together using a 1.75" long carriage bolt and flanged lock nut. Make sure the bolts are inserted with the smooth side of the bolt to the outside of the frame and the nut on the inside of the frame. Assembling the whole blind with all the nuts on the inside of the frame will help with assembly and not catch on the cover. Repeat this process one more time so you have a top section and bottom section for this front assembly.



**FIGURE 10.4** 

**STEP 3**: Assemble the Front Frame End Tube "G" onto both sides of the top and bottom tube assemblies, as shown in figure 10.1. With the tubes in place, take the Corner Inside Cross Brace "L" and secure in all (4) corners, using (8) 1.75" long carriage bolts and (8) flanged lock nuts. When securing the side of the Corner Brace that will also secure the side tubes to the top and bottom tubes, see Figure 10.3. With all the corners secured add the Vertical Front Support Tube "D" to the outside of the frame. These will fasten on the second holes in from the left and the second holes in from the right, see Figure 10.2. Use 1.75" long carriage bolts on the top and bottom of each tube and fasten on the back side with the 3/8" flanged lock nut, see Figure 10.4. Once all items are assembled, go ahead and tighten them all down.



**STEP 4**: Take Bottom Tube Male / Male "B" and slide it into the female portion of Bottom Tube Male / Female "A", as shown in Figure 10.1. With the two pieces slid together fasten them together using a 1.75" long carriage bolt and flanged lock nut. Make sure the bolts are inserted with the smooth side of the bolt to the outside of the frame and the nut on the inside of the frame. Assembling the whole blind with all the nuts on the inside of the frame will help with assembly and not catch on the cover. Repeat this process one more time so you have a top section and bottom section for this front assembly.



STEP 5: Assemble the Back Frame End Tube "H" onto both sides of the top and bottom tube assemblies, as shown in figure 11.1. With the tubes in place, take the Corner Inside Cross Brace "L" and secure in all (4) corners, using (8) 1.75" long carriage bolts and (8) flanged lock nuts. When securing the side of the Corner Brace that will also secure the side tubes to the top and bottom tubes, see Figure 11.3. With all the corners secured add the Vertical Back Support Tube "F" to the outside of the frame. These will fasten on the second holes in from the left and the second holes in from the right, see Figure 10.2. Use 1.75" long carriage bolts on the top and bottom of each tube and fasten on the back side with the 3/8 flanged lock nut, see Figure 11.4. Take the (3) Back Cross Tube Braces and install them in-between the vertical supports. Use (2) 1.75" long carriage bolts on each, making sure that the bolts on the ends are directed towards the inside so the outside of the frame is smooth. Secure them on the back side using (2) 3/8" flanged lock nuts. Once all items are assembled, go ahead and make sure everything is tightened down.



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**STEP 8**: Take Bottom Tube Male / Male "B" and slide it into the female portion of Bottom Tube Male / Female "A", as shown in Figure 13.1. With the two pieces slid together fasten them together using a 1.75" long carriage bolt and flanged lock nut. Make sure the bolts are inserted with the smooth side of the bolt to the outside of the frame and the nut on the inside of the frame. Assembling the whole blind with all the nuts on the inside of the frame will help with assembly and not catch on the cover. Repeat this process one more time so you have a top section and bottom section for this front assembly.



STEP 9: Assemble the Top Side End Tube "J" onto both sides of the top and bottom tube assemblies, as shown in figure 11.1. Making sure that the tabs on both tubes are facing the same way. With the tubes in place, take the Corner Inside Cross Brace "L" and secure in all (4) corners, using (8) 1.75" long carriage bolts and (8) flanged lock nuts. When securing the side of the Corner Brace that will also secure the side tubes to the top and bottom tubes, see Figure 13.3. With all the corners secured add the



Top Flat Fire Brace "O" into the middle of the frame. These will fasten on the fourth hole in from the right on the top and the fourth hole in from the left on the top, see Figure 13.2. Make sure both of the bent tabs on both side are directed towards each other facing inward, see figure 13.1. Use 1.75" long carriage bolts on the top and bottom of each tube and fasten on the back side with the 3/8" flanged lock nut, see Figure 13.4. Take the (3) Bent Cross Braces "N" and install them in-between the Top Flat Wire Braces. When installing make sure that the flat face of the brace is flush along the outside of the tube opposite of the direction the tabs on the ends are facing, see Figure 13.1. Use a 1.75" long carriage bolts on each, making sure that the bolts on the ends are directed towards the inside so the outside of the frame is smooth. Secure them on the back side using a 3/8" flanged lock nuts. Once all items are assembled, go ahead and make sure everything is tightened down. **STEP 10**: Take the Front Panel Assembly, and secure it to the Right Side End Frame, as shown in Figure 14.1. Secure the front to the right side by using (2) 2.75" long Carriage bolts & (2) flanged lock nuts, as seen in Figure 14.1 & 14.2. **Make sure the bolts are inserted with the smooth side of the bolt to the outside of the frame and the nut on the inside of the frame. Assembling the whole blind with all the nuts on the inside of the frame will help with assembly and not catch on the cover. Repeat this step to assemble the Left Side End Frame onto the Front Panel Assembly as** 



**STEP 11**: Take the Back Panel Assembly, and secure it to the Right Side End Frame, as shown in Figure 15.1. Secure the back to the right side by using (2) 2.75" long Carriage bolts & (2) flanged lock nuts, as seen in Figure 15.1 & 15.2. **Make sure the bolts are inserted with the smooth side of the bolt to the outside of the frame and the nut on the inside of the frame. Assembling the whole blind with all the nuts on the inside of the frame will help with assembly and not catch on the cover. Repeat this step to assemble the Left Side End Frame onto the Back Panel Assembly as well, see Figure 15.1.** 



**STEP 12**: With the Front and Back Panels Assembled to the Right and Left End Frames, place the Top Frame Assembly onto the Duck Blind Frame, See Figure 16.1. Make sure that the tabs on the Top Frame Assembly are pointed down and on the outside of both the Right and Left End Frames. Once in place secure the Top Frame Assembly with (4) 1.75" long carriage bolts and (4) flanged lock nuts, (2) on each end, see Figure 16.2. Make sure the bolts are inserted with the smooth side of the bolt to the outside of the frame and the nut on the inside of the frame. Assembling the whole blind with all the nuts on the inside of the frame will help with assembly and not catch on the cover. There is (2) holes on the top of both Right and Left End Frames these Tabs will secure to.



**FIGURE 16.2** 

**STEP 13**: Take the (3) Opening Support "Q" and place them in the front opening of the blind. One will go directly in the middle, the left one will go just to the left of the Left Vertical Support on the Front Panel and the right one will go just to the right of the Right Vertical Support on the Front Panel. The Bottom of the Opening Support "Q" will go over the top tube on the Front Panel Assembly, See Figure 17.2. The Top of the Opening Support "Q" will go around the

top tube on the Top Frame Assembly, see Figure 17.3. With all the braces in place secure them using (6) 1.75" long carriage bolts and (6) flanged lock nuts, (3) on top and (3) on the bottom. Make sure the bolts are inserted with the smooth side of the bolt to the outside of the frame and the nut on the inside of the frame. Once all of them are installed, tighten them all down Figure 17.3 Figure 17.4 Figure 17.2 Opening Support Tube "Q" Figure 17.1 **STEP 14**: Once the frame is completely assembled you have the option to add mounts for a Blind Console, sold separately. Take (4) Cross Brace "K" and install them on the top of the Front Frame Assembly using (4) 1.75" long carriage bolts and flanged lock nuts, see Figures 18.1 & 18.2. The outside braces on the left and right will share the same hole and bolt that is used to fasten the left and right Opening Support, see figure 18.2.



**STEP 15**: When installing the cover, make sure the (4) openings on the cover are in the front of the blind, as shown in Figure 19.1. Once the cover is slid down into place over the frame, secure the cover to the frame everywhere there is a Velcro Tab, see Figure 19.2.





Velcro straps are located on the inside of the cover to secure to the tubes. Use this everywhere they are present.



(4) Buckles are located inside the door flaps to help keep the doors closed.

**Step 16**: Once the cover is in place and secured you can secure the windows in place. There is Velcro along each side to hold the window in place, or for easy pull down while hunting. There is also a strap and buckle on both sides of each window as well as (2) straps along the top of the windows. use these straps while not using the blind to make sure that any rain or snow doesn't push the windows open.







**NOTE**: To the right and left of the door openings is (2) buckles on each side, this will allow you to buckle the doors open, see the Images above. This will help when placing (2) blinds end to end with each other. The dog door opening is on the front of the blind at both ends. It is secured in place with Velcro, there is (2) buckles on each side of the dog door as well to keep this open, see Images Below.



