WARNING! Failure to read and strictly comply with the steps contained within these instructions may result in serious injury or death.

WARNING! The safe use and operation of this product is the sole responsibility of the user. It is also the sole responsibility of the owner to provide any person(s) who borrow or purchase this product with this instruction manual. Failure to follow these instructions may result in serious injury or death. Additionally, failure to follow these instructions may subject you to personal liability penalties as determined by the U.S. Judicial system.

WARNING! Do not remove, modify and/or omit any portion or otherwise mechanically modify this product(s) or its assemblies in any manner. Modification, misuse and/or part substitution shall immediately void your factory warranty and may result in serious injury or death. If you suspect that a part(s) is missing and/or defective, immediately discontinue all use of the product and contact Redneck Manufacturing at 877-523-9986 for replacement of missing or defective parts. Always use genuine factory authorized replacement parts. Use of any replacement parts other than genuine parts voids your warranty and may result in serious injury or death.

WARNING! Contacting buried utilities may result in serious injury or death! Before leveling and setting leg stakes always contact your local One-Call system to prevent personal injury, interruption of services, environmental accidents or job delays. Electric lines can shock or electrocute. Gas lines can rupture causing explosion or fire. Laser light in fiber optic cable can cause blindness. One-Call will notify participating utility companies of your proposed project. If you do not know the number for the local One-Call, call the National One-Call at 1-888-258-0808 for this information.

WARNING! Thoroughly inspect this or any other Redneck Manufacturing product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Immediately discontinue all use of this product or any other product(s) if they show evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death.

Should you have any questions about the assembly, installation or use of this product, or any other Redneck Manufacturing product, please call one of our customer service representatives toll free at 877-523-9986.

STEP 1: Remove all parts from the packaging and familiarize yourself with all the parts and tools required. Find the bill of material on page 4 and verify that all parts and hardware are present.

NOTE: The typical hardware connection will use (1) 3/8" x 1" Carriage Bolt and (1) 3/8" Flange Nut. Insert carriage bolt in the square hole of the of the part as shown in Figure 1.1.

![Figure 1.1](image-url)
STEP 2: Locate (4) Frame Angle "A" and (4) Upper Legs "B". Arrange the Frame Angles in a square. Fasten the ends of the Upper Legs with the round holes to the Frame Angles using (16) 3/8" x 1" Carriage Bolts and (16) 3/8" Flange Nuts as shown in Figure 2.1 and Figure 2.2.

Hand tighten all nuts and bolts until told to tighten. This will ensure proper alignment during assembly.

Figure 2.1

Figure 2.2

STEP 3: Locate (4) Lower Legs "C" and (4) Leg Feet "B". Attach the Leg Feet to the Lower Legs as shown in Figure 3.1 using (8) 3/8" x 1" Carriage Bolts and (8) 3/8" Flange Nuts.

Attach the Lower Leg assembly to the bottom four holes of the Upper Leg as shown in Figure 3.2 using (16) 3/8" x 1" Carriage Bolts and (16) 3/8" Flange Nuts.

Figure 3.1

Figure 3.2

READ THESE INSTRUCTIONS IN ENTIRETY PRIOR TO ASSEMBLING THIS PRODUCT
**STEP 4:** Locate (8) Cross Braces "D". Attach Cross Braces as shown in Figure 4.1 and 4.2 using (16) 3/8" x 1" Carriage Bolts and (16) 3/8" Flange Nuts.

**STEP 5:** Tighten all bolts. Make sure to tighten every bolt.

![Figure 4.1](image)

**STEP 6:** Locate (1) Hopper "G". Insert the hopper into the frame so that the lip of the hopper rests on the frame angles as shown on Figure 6.1.

**STEP 7:** Locate feeder so that it is level and stable. Leveling of stand may require removal of dirt from under the feet of the feeder.

**STEP 8:** Locate the feeder so that it rests on level ground. Secure stand to ground with (2) Leg Stakes "F". Drive each stake at an angle other than perpendicular to the ground. The angle allows the stake to better hold into the soil. Drive stake until head of stake rests on stand foot.

**STEP 9:** Attach the feed distribution system to bottom of the hopper according to manufacturer's instructions.

The assembly of the Deer Feeder is now complete.

![Figure 6.1](image)
Deer Feeder
Part Summary

"A" Frame Angle (4)
"B" Upper Leg (4) (10 Holes)
"C" Lower Leg (4) (6 Holes)
"D" Cross Brace (8)
"E" Leg Foot (4)
"F" Leg Stake (2)
"G" Hopper (1)

Bill of Materials

<table>
<thead>
<tr>
<th>Part</th>
<th>Quantity</th>
<th>Description</th>
<th>Size/Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>4</td>
<td>Frame Angle</td>
<td>39-1/4&quot; x 5&quot;</td>
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<tr>
<td>B</td>
<td>4</td>
<td>Upper Leg</td>
<td>43-3/4&quot; x 2&quot; x 2&quot;</td>
</tr>
<tr>
<td>C</td>
<td>4</td>
<td>Lower Leg</td>
<td>43-5/8&quot; x 2-1/8&quot; x 2-1/8&quot;</td>
</tr>
<tr>
<td>D</td>
<td>8</td>
<td>Cross Brace</td>
<td>34-1/2&quot; x 1&quot; x 1/2&quot;</td>
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<tr>
<td>E</td>
<td>4</td>
<td>Leg Foot</td>
<td>5-5/16&quot; x 5-5/16&quot;</td>
</tr>
<tr>
<td>F</td>
<td>2</td>
<td>Leg Stake</td>
<td>24&quot;</td>
</tr>
<tr>
<td>G</td>
<td>1</td>
<td>Hopper</td>
<td></td>
</tr>
<tr>
<td>H</td>
<td>56</td>
<td>3/8&quot; x 1&quot; Carriage Bolt</td>
<td></td>
</tr>
<tr>
<td>I</td>
<td>56</td>
<td>3/8&quot; Flange Nut</td>
<td></td>
</tr>
</tbody>
</table>

Tools Required for Assembly

<table>
<thead>
<tr>
<th>Large Hammer/Sledge</th>
<th>Step Ladder</th>
<th>Level</th>
</tr>
</thead>
<tbody>
<tr>
<td>9/16&quot; Ratchet &amp; Socket or Wrench</td>
<td>Shovel</td>
<td></td>
</tr>
</tbody>
</table>

READ THESE INSTRUCTIONS IN ENTIRETY PRIOR TO ASSEMBLING THIS PRODUCT
Page 4