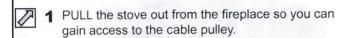
## Bypass Cable Replacement Princess Insert (PI1010ABK) • Bypass cable repair kit (Z0053)

## Bill of materials

- 1 33" aircraft cable c/w swedge on 1 end
- 2 8x32 cap screw
- 1 brass set collar
- 2 s/s ball bushings
- 1 10 guage cable clamp

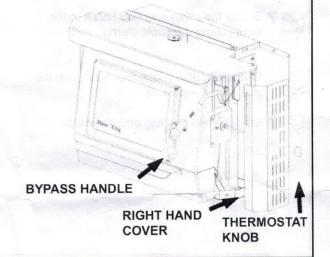
## Tools required

#2 Robertson screwdriver 3/32" allen key 1/8" allen key 9/64" allen key

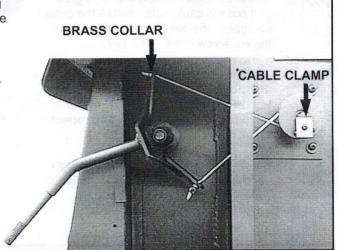


2 UNSCREW the bypass handle. UNSCREW the thermostat knob (3/32" allen key) and remove. NOTE position of dial when removing.

**3** UNSCREW right hand cover from stove (3 screws, use #2 Robertson)



A REMOVE the old cable from the stove by removing a brass collar and ball bushing. REMOVE the cable clamp from the stove. (1/8" allen key)



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ENSURE the bypass handle is at its lowest position, with the top lever hole at its highest

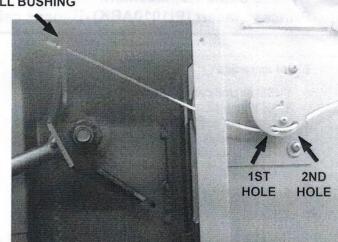


5 INSERT a ball bushing onto the cable, and insert the cable through the top hole on the bypass lever going from front to



6 FEED the cable through the opening. Wrap cable counterclockwise, feeding it out through the 1st hole, then back in through the 2nd hole.

## TOP HOLE WITH **BALL BUSHING**





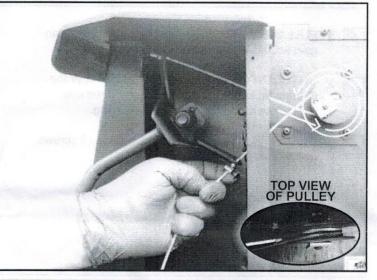
7 SNUG the cable and FASTEN it to the pulley using the cable clamp. (1/8" allen key)



ENSURE cable is not overlapping on the pulley (see top view)



8 SLIDE a ball bushing onto the cable followed by a brass collar





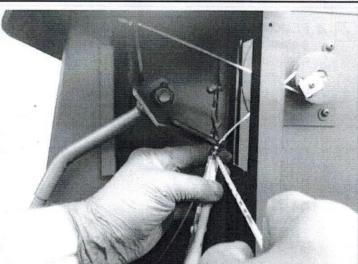
GRAB the excess cable with vise grips and pull the cable tight. SNUG the collar up against the ball bushing and tighten the set screw (9/64" allen key)



TEST the handle position by opening and closing the bypass door ENSURE the handle does not hit the stove top, if it does reverse and repeat steps 6 through 9



10 Cut off excess cable. Reassemble right hand cover, knob and bypass handle.



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