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Version 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier Product Name

PC ROT TERMINATOR, HARDENER

Other Means of Identification SDS #

130519-13

Recommended Use of the Chemical and Restrictions on UseRecommended UseAdhesives.

Details of the Supplier of the Safety Data Sheet Supplier Address Protective Coatings Co. 221 S Third St. Allentown, PA 18102 USA

Emergency Telephone Number Company Phone Number

Emergency Telephone (24 hr)

610-432-3543 / 800-220-2103 INFOTRAC 1-352-323-3500 (International) 1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Classification

Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin sensitization	Category 1

Signal Word Warning

Hazard Statements

Causes skin irritation Causes serious eye irritation May cause an allergic skin reaction



Appearance Light yellow liquid

Physical State Liquid

Odor Amine-like

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves/protective clothing/eye protection/face protection Avoid breathing dust/fume/gas/mist/vapors/spray Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Get medical attention if irritation occurs IF ON SKIN: Wash with plenty of soap and water Take off contaminated clothing and wash it before reuse If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Γ	Chemical Name	CAS No	Weight-%
Γ	TOFA, reaction products with TEPA	68953-36-6	70-90
Γ	Tetraethylenepentamine	112-57-2	10-20

Product contains a proprietary mixture of ingredients.

4. FIRST AID MEASURES

First Aid Measures	
General Advice	Provide this SDS to medical personnel for treatment. After first aid, get appropriate in-plant, paramedic, or community medical support.
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation occurs.
Skin Contact	Wash with soap and water. Remove and wash contaminated clothing before reuse. Get medical attention if irritation occurs.
Inhalation	Remove to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. If a person vomits when lying on his back, place him in recovery position. Prevent aspiration of vomit. Turn victim's head to the side.

Most Important Symptoms and Effects, both Acute and Delayed

Symptoms	Causes eye irritation. Causes skin irritation. Direct contact may cause temporary redness and discomfort. If absorbed through the skin, may cause central nervous system effects, such as headache, nausea, dizziness, confusion, breathing difficulties. May cause delayed lung injury. May cause nose, throat, and lung irritation. Inhalation of vapors and/or aerosols in high concentration may cause irritation of respiratory system.	
Indication of any Immediate M	edical Attention and Special Treatment Needed	
Note to Physicians	Skin and eye conditions may be aggravated by long term exposure. Medical Conditions Aggravated by Long-Term Exposure: skin disorders, asthma, allergies and eye conditions.	

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Alcohol-resistant foam, Carbon dioxide (CO2), Dry chemical, Dry sand and Limestone powder.

Unsuitable Extinguishing Media Water.

Specific Hazards Arising from the Chemical

May generate ammonia gas. May generate toxic nitrogen oxide gases. Use of water may result in the formation of very toxic aqueous solutions. Do not allow run-off from fire fighting to enter drains or water courses. Incomplete combustion may form carbon monoxide. Downward personnel must be evacuated. Burning produces obnoxious and toxic fumes.

Hazardous Combustion Products CO, CO2, ammonia, and nitrogen compounds.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Wear butyl rubber boots, gloves, and bodysuit. Keep containers cool with water spray. Wear positive pressure self-contained breathing apparatus (SCBA). Do not release runoff from fire control methods to sewers or waterways. NFPA Class IIIB.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Personal Precautions	Wear protective clothing as described in Section 8 of this safety data sheet. Avoid breathing vapors, mist or gas. Remove any contaminated clothing and wash thoroughly before reuse. Evacuate personnel to safe areas.	
For Emergency Responders	Follow applicable OSHA regulations (29 CFR 1910.120).	
Environmental Precautions	See Section 12 for additional ecological information.	
Methods and Material for Containment and Cleaning Up		
Methods for Containment	Prevent further leakage or spillage if safe to do so. For large spills, dike far ahead of liquid spill for later disposal.	
Methods for Cleaning Up	Soak up in adsorbent material such as sand and collect in suitable containers. Residual resin may be removed using steam or hot soapy water. Dispose of contents/container to an approved waste disposal plant. For waste disposal, see section 13 of the SDS.	

7. HANDLING AND STORAGE

Precautions for Safe Handling

Μ

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Use personal protection recommended in Section 8. Avoid breathing vapors or mists. Do not eat, drink or smoke when using this product. Wash face, hands, and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.	
Conditions for Safe Storage, Inclu	Iding any Incompatibilities	
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store contents under <90F (32C) . NFPA Class IIIB storage.	
Incompatible Materials	Strong acids, Bases, Oxidizing agents.	
8. E	XPOSURE CONTROLS/PERSONAL PROTECTION	
Exposure Guidelines	The following information is given as general guidance	
Appropriate Engineering Controls		
Engineering Controls	Provide general or local exhaust ventilation if product is sanded or ground.	
Individual Protection Measures, s	uch as Personal Protective Equipment	
Eye/Face Protection	Chemical safety goggles/faceshield.	
Skin and Body Protection	Wear protective gloves and protective clothing.	
Respiratory Protection	Ensure adequate ventilation, especially in confined areas. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear a MSHA/NIOSH-approved respirator.	
General Hygiene Consideratio	ns Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.	

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State Appearance Color	Liquid Light yellow liquid Yellow	Odor Odor Threshold	Amine-like Not determined
<u>Property</u> pH	<u>Values</u> Not determined	Remarks • Method	
Melting Point/Freezing Point	Not data		
Boiling Point/Boiling Range Flash Point	> 204 °C / >399.2 °F 195 °C / 383 °F	CC (closed cup)	
Evaporation Rate Flammability (Solid, Gas)	Not determined Not determined		
Upper Flammability Limits Lower Flammability Limit	Not available Not available		
Vapor Pressure	<5.17mm Hg	@ 21 ° C (70 ° F)	
Vapor Density Relative Density (Specific Gravity) Water Solubility Solubility in Other Solvents Partition Coefficient	Not data 0.95 Slightly soluble Not determined Not determined	(1=Water)	

Autoignition Temperature	Not
Decomposition Temperature	Not
Kinematic Viscosity	Not
Dynamic Viscosity	Not
Explosive Properties	Not
Oxidizing Properties	Not
VOC Content	0 gra

Not available Not determined Not determined Not determined Not determined O grams/liter

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

Strong acids, Bases, Oxidizing agents.

Hazardous Decomposition Products

Thermal oxidative decomposition can produce CO, CO2 in a fire.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Product Information	
Eye Contact	Causes serious eye irritation.
Skin Contact	Causes skin irritation.
Inhalation	May cause irritation of respiratory tract.
Ingestion	May cause discomfort if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Tetraethylenepentamine 112-57-2	= 2100 mg/kg(Rat)	= 660 mg/kg (Rabbit)	-

Information on Physical, Chemical and Toxicological Effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and Immediate Effects as well as Chronic Effects from Short and Long-term Exposure

Sensitization

May cause an allergic skin reaction.

Carcinogenicity

This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical Measures of Toxicity
Product Information

Oral LD50	> 2000 mg/kg (rat)
Dermal LD50	8550 mg/kg (rabbit)
Inhalation LC50	No Data

12. ECOLOGICAL INFORMATION

Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Tetraethylenepentamine 112-57-2	2.1: 72 h Pseudokirchneriella subcapitata mg/L EC50	420: 96 h Poecilia reticulata mg/L LC50 static		24.1: 48 h Daphnia magna mg/L EC50

Persistence and Degradability

Not determined

Bioaccumulation

Not determined

<u>Mobility</u>

Chemical Name	Partition Coefficient
Tetraethylenepentamine	<1
112-57-2	

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes	Contact your supplier or a licensed contractor for detailed recommendations. Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.
DOT	Not regulated

IATA Not regulated IMDG Not regulated

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15. REGULATORY INFORMATION

International Inventories

TSCA	Listed
DSL	Listed
EINECS	Listed
ENCS	Listed
IECSC	Listed
KECL	Listed
PICCS	Listed
AICS	Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances ENCS - Japan Existing and New Chemical Substances IECSC - China Inventory of Existing Chemical Substances KECL - Korean Existing and Evaluated Chemical Substances PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

<u>SARA 313</u>

Not determined

US State Regulations

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Tetraethylenepentamine	Х	X	Х
112-57-2			

16. OTHER INFORMATION				
NFPA_	Health Hazards 2	Flammability	Instability 0	Special Hazards Not determined
<u>HMIS</u>	Health Hazards 2	Flammability 1	Physical Hazards 0	Personal Protection B- Safety Glasses, Gloves
Issue Date Revision Date Revision Note	06-Sep-2011 29-May-2013 New format			

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet