(4)Welcome New Members! Please take time to say hello to our newest members

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The Association for Operations Management San Fernando Valley Chapter

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s Lean Manufacturing strictly for large corporations, such as Toyota and Harley Davidson? Not if local manufacturing companies have anything to say about it! Many small to medium size businesses (SMBs) have not yet heard about Lean Manufacturing, an operations management practice adapted from the Toyota Production System (TPS).

One local company has been a Lean champion for nearly a decade. Auton Motorized Systems first implemented lean manufacturing in 2005, greatly increasing their capacity and dramatically reducing manufacturing lead time. The Lean workflow enabled Auton to improve on-time delivery to nearly 100 percent, while accurately controlling



their labor resources and raw materials. Auton easily scales their After implementing Lean Manufacturing, SMBs dramatically increase their bottom line through improved efficiencies, while supporting production capacity up or down according to market demand. top line growth with additional capacity. What can Lean do for your Recently, Auton moved into a new facility on Hancock Parkway in the company? With a comparatively small investment, you can double Valencia Industrial Park. Shortly after the move, Auton engaged Andy production capacity; improve cash flow by reducing manufacturing Pattantyus and his team at Strategic Modularity Inc. to help Auton lead time to one-fourth; liberate working capital by reducing inventory; do a lean reset to re-establish the visual factory and lean workflow improve quality; and control resources (especially work in progress at the new location. Now, Auton sales are never constrained by and overtime). Scalable capacity is a hedge against a downturn. By limited production capacity. The factory can handle each new product focusing on the value stream, Lean reduces or eliminates the most introduction, as demanded by an ever changing marketplace. A egregious waste: wasted chronological time. showcase lean manufacturer, Auton uses visual factory techniques such as Kanban cards, flow carts, and first in, first out (FIFO) lanes to Interested in Lean? control one-piece flow. In their make-to-order (MTO) shop, Auton uses Find weekly articles at www.strategicmodularity.com a capacity scheduling board to match resources to demand.

Luncheon Planning Calendar Summer 2013

July 18	Mel Abraham, Founder, Business Breakthrough Academy	Topic: 9 Steps to a Legacy Life
August 20	George Runner, Regional Liaison Manager, Second District	Topic: New Proactive Program from the
	State of California Board of Equalization	BOE and a new office in the SCV
September 17	USI Insurance of Southern California	Topic: Affordable Healthcare Act,
		Implementation and Effects
October 15	Virginia Green, Innovation & Growth Manager, California	Topic: Innovations in Lean Manufacturing
	Manufacturing Technology Consulting	
November 19	Presentation by the recent "graduates" of the VIA Leadership	Topic: VIA Leadership Program Presents
	Program	Inpic. Via Leadership Flogram Flesents
December 17	2014 VIA Board of Directors Installation	

Lean Reset!