

# INSTRUCTION SHEET

**Buell**  
AMERICAN MOTORCYCLES

-J01375

Kit Number 55959-02Y

REV. 5-5-03

## TRACTION HAND GRIPS KIT

### General

This kit fits 1996 and later S1, M2, S3, S3T, S1W, X1, P3, Blast! and XB Models.

#### NOTE

A Service Manual for your model motorcycle is available from your Buell Dealer.

### Installation

#### WARNING

Do not lubricate the left handlebar grip in any way before installation. This could allow the grip to come off while riding, which could result in loss of control and death or serious injury.

1. Remove existing left handlebar grip by carefully cutting it away from the handlebar using a sharp blade or knife. Remove black plastic end caps from handlebar using proper tools. Remove right grip/throttle sleeve assembly following instructions in appropriate Service Manual. After removal, make sure that left and right handlebar ends are clean and smooth.

#### NOTE

Make sure surfaces to be glued are clean, dry and free from oil, or new application may not adhere as desired.

Please observe the warnings and cautions included with the adhesive contained in this kit.

2. Assemble new throttle sleeve to handlebar. Refer to appropriate Service Manual for detailed procedure. Check for proper operation of the throttle before riding motorcycle.
3. Liberally apply a coat of Harley-Davidson Adhesive, Part No. 99839-95, to the inside of the left handlebar grip using the cotton swab. Make sure adhesive fully covers all inside surface area of the grip. Also, apply a coat of adhesive to the handlebar end. Position the word "Buell" on the end of the grip to correspond symmetrically with the word "Buell" on the right grip (see Figure 1), and immediately push the new grip completely onto the handlebar end.

#### NOTE

Do not hesitate when installing the left grip, or the adhesive will dry before installation is complete. Allow 8 hours at 70°F to achieve full cure of the adhesive.

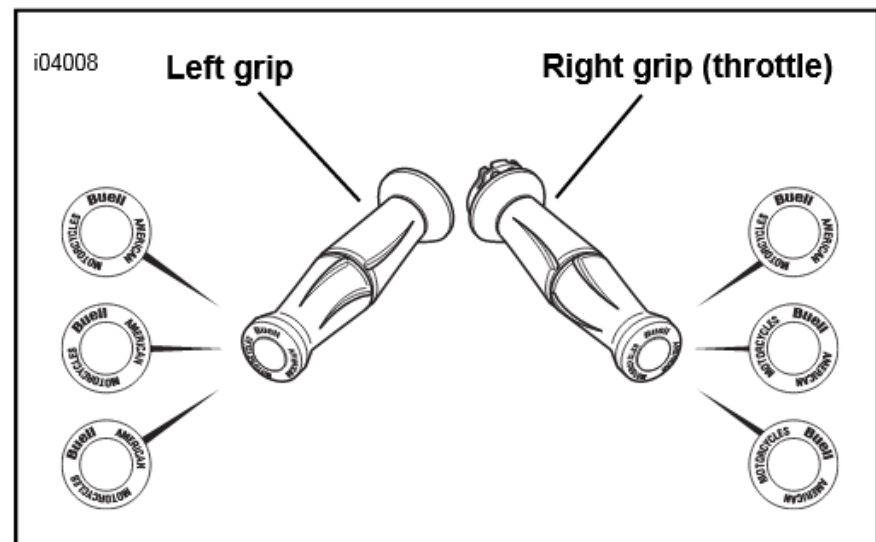


Figure 1. Traction Hand Grips

Part No. 55959-02Y

Date 6/01

Traction Hand Grips Kit

# Service Parts

**Buell**  
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#### Kit 55959-02Y

##### Description

Grip, right (throttle)  
Grip, left  
Adhesive, 10 gram tube (not shown)  
Cotton swab (not shown)

##### Part No.

Not sold separately  
Not sold separately  
99839-95  
56009-95