

-J04926 2009-06-12

BRAKE LINE ASSEMBLY KITS

GENERAL

Kit Numbers

H2531.1AM, H2531.4AN

Models

Table 1. Models

Kit Number	Model Usage
H2531.1AM	2008 and later 1125R
	2009 1125CR
	2009 and later XB12R
H2531.4AN	2009 and later XB12Ss

The instructions on this sheet do not apply to:

- · 2009 and later 1125R models
- 2009 1125CR models
- 2010 and later XB12R or XB12Ss models

Tools and Supplies Required

Fresh, uncontaminated DOT 4 hydraulic brake fluid from a sealed container will be needed.

A WARNING

The rider's safety depends upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Buell dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00334a)

NOTE

This instruction sheet refers to service manual information. A service manual for this year/model motorcycle is required for this installation and is available from a Buell dealer.

Kit Contents

Table 2. Kit H2531.1AM Contents

Description (Quantity)	Part Number
Brake line	H1531.1AMA

Table 3. Kit H2531.4AN Contents

Description (Quantity)	Part Number
Brake line	H1531.5AN

INSTALLATION

Safety Recall Code 0838

NOTE

If safety recall code 0838 (1125R, XB12R and XB12Scg Brake Line Recall, dated April 24, 2009) has not been performed on the vehicle being serviced, that recall service IS REQUIRED prior to this brake line installation. See a Buell dealer for more information.

2008 1125R and 2009 XB12R Models

- Remove the front brake line, discarding the line, clamp, banjo bolts and brake line washers. Install the **new** brake line per service manual instructions with the following exception:
 - a. The service manual indicates that the lower portion of the brake line is routed "between the forks" (inboard of the front fork). The lower portion of the **new** brake line MUST be routed **outboard** of the right front fork and down to the brake caliper (see Figure 1).

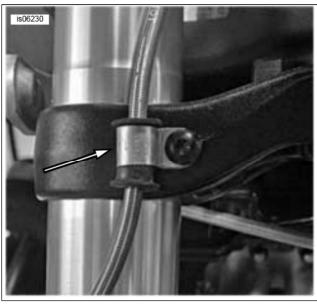


Figure 1. Front Brake Line P-Clamp, 1125R and XB12R

2009 XB12Ss Model

- Remove the front brake line, discarding the line, clamp, banjo bolts and brake line washers. Install the **new** brake line per service manual instructions with the following exception:
 - a. The 2009 service manual indicates that the lower portion of the brake line is routed "between the forks" (inboard of the front fork). The lower portion of the new brake line MUST be routed outboard of the right front fork and down to the brake caliper (see Figure 2).

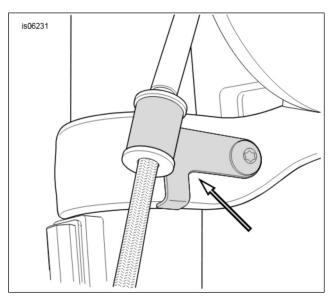


Figure 2. Front Brake Line Guide, XB12Ss