

SAFETY RECALL 0806 – M2 CYCLONE FRONT BRAKE LINE WIRE GUIDE

GENERAL

Buell Motorcycle Company has decided that a defect which relates to motor vehicle safety exists in certain 1997 Buell M2 Cyclone model motorcycles.

Buell has learned that the front brake line guide could cause the front brake line hose to kink during front brake operation. This could impede return brake fluid flow and prohibit the immediate release of the front brake caliper pistons. This could occur without prior warning. Rear brake performance is not affected.

As a precautionary measure, Buell Motorcycle Company elected to initiate a voluntary recall in the interest of motor vehicle safety. The condition will be remedied by removing the front brake line wire guide on all potentially affected vehicles.

DEALER ACTION

Buell Distribution Corporation has attached a complete list of all vehicles shipped to your dealership involved in this recall. To ensure the safety of all affected riders, it is your responsibility to perform the required service on all affected vehicles, even if the motorcycle was not purchased from your dealership.

If you are not sure that a safety recall has been completed on a particular Buell motorcycle, contact the recall hotline at 1-800-448-1708.

IMPORTANT NOTE

Because only registered owners, as shown on the attached list, will receive notification from Buell Distribution Corporation, we request that you contact any owners of vehicles still listed as unregistered. Advise them of the safety recall and make arrangements for them to come in for recall service. We also require that you provide us with their names, addresses and V.I.N.s as soon as possible. This will enable us to mail them an owner's letter as required by National Traffic and Motor Vehicle Safety Act, as amended.

PROCEDURE

1. See Figure 1. If vehicle has a wire guide (2) installed around the front brake line (1), remove bolt (3) (metric).
2. Remove end of wire guide from brake line. Cut wire guide into two pieces and discard.
3. Apply two drops of LOCTITE THREADLOCKER 242 (blue) to threads of bolt (3) (metric). Install bolt and tighten to 10-12 ft-lbs (13.6-16.3 Nm).

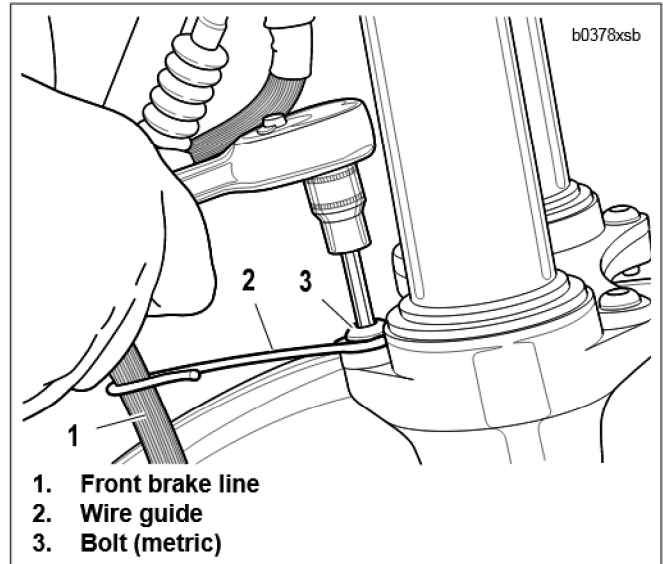


Figure 1. Removing Wire Guide

CLAIM FILING PROCEDURES

After servicing each vehicle, complete a BUELL WARRANTY CLAIM FORM (Part No. 99520-95Y) referencing Safety Recall 0806 in the "Description of Repair" section. Fill in the rest of the claim as shown in Table 1.

Table 1. Safety Recall 0806

Claim Type	BRC
Quantity	0
Event 1, Problem Part No.	67387-97Y
Part Description	Wire Guide
Primary Labor Code	2405
Time (includes 0.1 hour administration time)	0.2 Correction
Customer Concern Code	9205
Condition Code	3101

Destroy the removed wire guide. Send in your claim form to Buell Distribution Corporation. Upon receipt of the claim, you will be credited for labor as noted above.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO:
INITIAL HERE									