

-J01454 Kit Numbers 91364-99Y REV. 12-1-98

STONE GUARD KIT

General

This stone guard kit is designed to fit all 1999 Buell motorcycles.

Each kit contains:

QTY	ITEM	PART NUMBER
1	Stone guard, ABS plastic	34918-99YA
2	Bolt	3014Y
2	Wellnut	7818Y
2	Washer	6135Y

NOTE

A Service Manual for your vehicle is available from your Buell Dealer.

Installation

- See Figure 1. Remove two screws (1), washers (2) and wellnuts (5) securing lower belt guard (3) to swingarm. Discard screws, washers and wellnuts.
- 2. See Figure 2. Place wellnuts (1) through swingarm tabs.
- 3 Position stone guard (2) onto wellnuts (1) behind swingarm.
- Secure stone guard (2) and lower belt guard (4) using new screws (5) and washers (6). Tighten screws securely.

NOTE

Make sure stone guard is aligned and securely held in place after tightening screws.

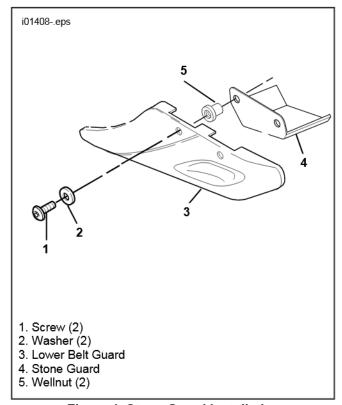


Figure 1. Stone Guard Installation

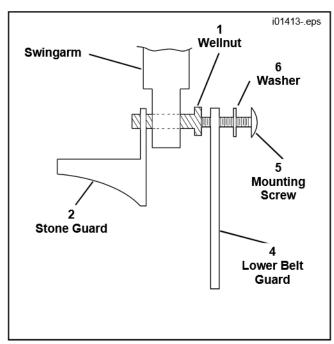


Figure 2. Stone Guard Mounting