

INSTRUCTION SHEET

Buell
AMERICAN MOTORCYCLES

-J03387

Kit Number 40034-04Y

REV. 5-04-2004

CHROME SPROCKET HARDWARE KIT

General

This kit is designed to fit all Buell XB model motorcycles.

This kit contains the following items:

QTY	DESCRIPTION	PART NO.
6	Truss head screw, (chrome)	Not Sold
6	Washer (chrome)	Not Sold

NOTE

This instruction sheet references Service Manual information. A Service Manual for your model motorcycle is required for this installation and is available from any Buell Dealer.

⚠ WARNING

The rider's safety depends upon the correct installation of this kit. Use the appropriate Service Manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Buell dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00334a)

Installation

1. Remove the rear wheel. Refer to REAR WHEEL REMOVAL in the Service Manual.
2. Remove and discard all stock sprocket mounting screws and washers.

NOTE

Apply two to three drops of Locite® Threadlocker 262 (red) to the lower half of the threads on each of the six sprocket mounting bolts.

3. Place a new chrome washer onto the threads of each new chrome screw from the kit. Tighten all screws finger-tight.

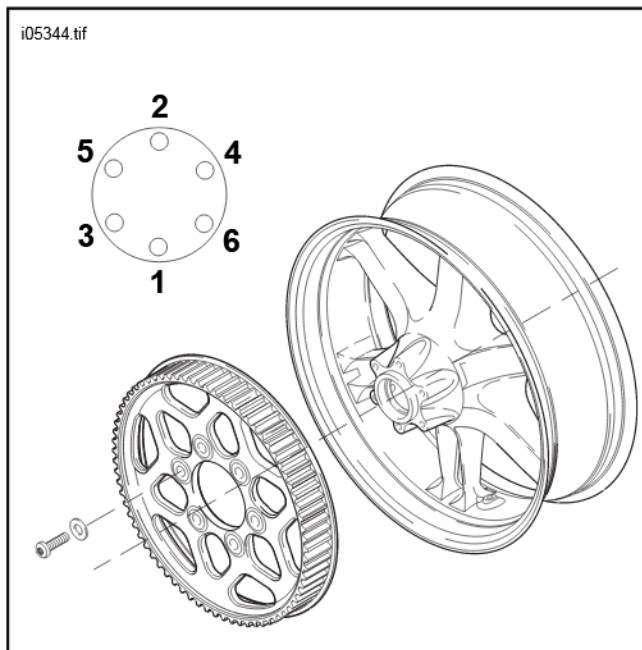


Figure 1. Tightening Sequence

4. See Figure 1. Tighten screws to 45 ft-lbs (61 Nm) using the tightening sequence shown.
5. Re-install the rear wheel. See REAR WHEEL INSTALLATION in the Service Manual.