

Hettich processing technology





BlueMax automatic drilling and insertion machines

▶ Summary



BlueMax Mini, type 3
Range summary / technical comparison 4
Accessories 6 - 7



BlueMax Mini, type 2 / 6
Range summary / technical comparison
Accessories

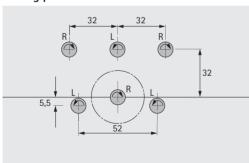
6 - 7





BlueMax Mini, type 3

Drilling pattern



- ► 6-spindle boring head with integrated drilling depth stop (13 mm pre-adjusted)
- 230 V/50 Hz/1-phase/1.3 kW or 400 V/50 Hz/3-phase/1.1 kW
- Timber worktop
- Fence and 2 pendulum stops
- ▶ Pneumatic stroke movement and hold-down
- ▶ Insertion unit
- Dust removal
- ▶ 3 pre-adjusted fixed stops for fence
- Quick release chucks
- ▶ For drilling and inserting Sensys and Intermat hinges, mounting plates, InnoTech and MultiTech front connector

Page reference:

- ► For accessories, see page 6
- For insertion dies, see page 6
- For drill bits, see pages 7

Connection to	Order no.	PU
230 V/50 Hz/1-phase/1.3 kW	0 040 675	1
400 V/50 Hz/3-phase/1.1 kW	0 040 676	1



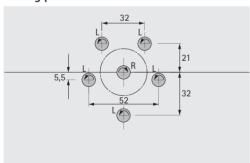






BlueMax Mini, Type 2 / 6

Drilling pattern



- 6-spindle boring head
- Motor power rating 0.75 kW (1 HP)
 Power supply 230 V/50 Hz/1-phase
 Timber worktop

- Fence and 2 pendulum stops
- ▶ Hand lever
- Dust removal
- For drilling Sensys and Intermat, hinges, mounting plates and cam fittings VB

Page reference:

- For accessories, see page 6
- ▶ For insertion dies, see page 6
- For drill bits, see pages 7

Connection to	Order no.	PU
0.8 kW / 230 V / 50 Hz / 1 phase	0 020 266	1

Other accessories





Description	Order no.	PU
1 2 quick clamping levers for adjusting fence	0 072 152	1 set
3 Pendulum stop for left / right-hand fence	0 061 285	1 ea.
4 Right hand tilt stop for fence	0 061 351	1 ea.
5 Left hand tilt stop for fence	0 061 353	1 ea.
6 Maxi Stop pendulum stop system	0 051 502	1 ea.

Quick change chuck for drill bits



▶ Drill chuck for interchangeable drilling unit with quick change chuck

Order no.	PU
9 131 497	1 ea.

BlueMax Mini type 3





► For pressing in hinges and drawer front connectors

Description	Order no.	PU
For MultiTech drawer front connectors	0 040 129	1 ea.
For Sensys with TH 53 and Intermat TH 43	9 180 604	1 ea.

Drill bits, tungsten carbide tipped







- Turning clockwise and anticlockwise
 Drilling direction marked in colour right = black, left = orange
- Length 57 mmShaft diameter 10 mm

Diameter mm	Order no.		PU
	right	left	
40,0	9 106 121	-	1 ea.
35,0	9 106 101	9 106 120	1 ea.
30,0	9 106 103	-	1 ea.
26,0	9 106 119	9 106 118	1 ea.
25,0	9 106 117	-	1 ea.
20,0	9 106 104	9 106 113	1 ea.
15,0	9 106 102	9 106 107	1 ea.
12,0	0 053 819	-	1 ea.
10,0	0 053 952	0 053 951	1 ea.
8,0	0 053 817	0 053 818	1 ea.
5,0	0 053 950	0 053 949	1 ea.



Work with precision and save time.

You can now receive active support in meeting the technical challenges encountered in the furniture workshop: from Hettich's intelligent work assistants. These make the various production steps faster, more accurate and more

reliable. Valuable assistance in the processing and assembly of drawers, runners, hinges, mounting plates, connecting fittings, drawer fronts, handles etc. You can significantly increase your work efficiency with Hettich work assistants.



Drilling the systematic way: the Accura drilling jig with various drill bodies is the versatile modular system for your furniture workshop.



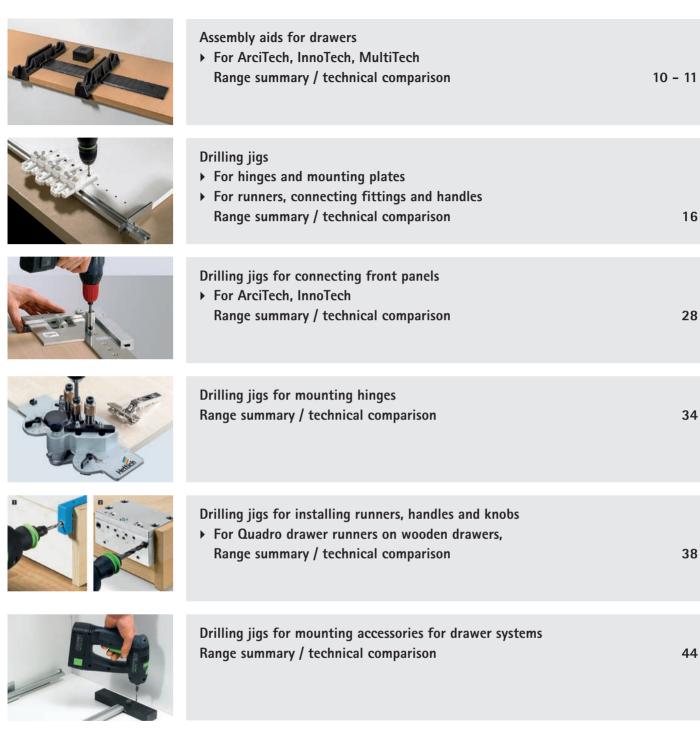
For fitting drawer fronts with effortless ease:
Practica drilling jig.



Efficient and fast: with the DrillJig drilling jig, you can install hinges in next to no time.



Precision positioning: using the BlueJig handle drilling jig, furniture handles and knobs reliable find their correct position.





Tooling for knocking in hinges / drawers and drilling jigs for slide on installation

- ▶ For Sensys mounting plates, ArciTech, MultiTech
- ► For TopLine L Range summary / technical comparison

46

9

▶ Range summary / technical comparison



	ArciFit 300	ArciFit 200	ArciFit 100
Page	12	12	12
Description	Stationary assembly aid	Stationary assembly aid	Transportable assembly aid
Suitable for installation of	ArciTech drawers and pot-and-pan drawers	ArciTech drawers and pot-and-pan drawers	ArciTech drawers and pot-and-pan drawers
Efficiency	Up to 65 drawers an hour	Up to 40 drawers an hour	Up to 15 drawers an hour

▶ Range summary / technical comparison



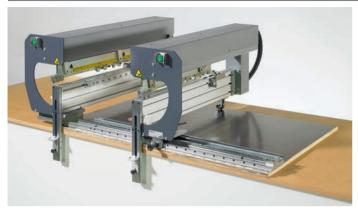
InnoFit 300	InnoFit 200	InnoFit 100	MultiFit Pro
13	13	13	14
Stationary assembly aid	Stationary assembly aid	Transportable assembly aid	Stationary assembly aid
InnoTech / InnoTech Atira drawers and pot-and-pan drawers	InnoTech / InnoTech Atira drawers and pot-and-pan drawers	InnoTech / InnoTech Atira drawers and pot-and-pan drawers	MultiTech drawers and pot-and-pan drawers
Up to 65 drawers an hour	Up to 40 drawers an hour	Up to 15 drawers an hour	Up to 40 drawers an hour

11 Technik für Möbel

▶ ArciFit



ArciFit 300



- ▶ For assembling ArciTech drawers and pot-and-pan drawers
- Manual system positioning and pneumatic system pressing
- ▶ All settings can be made without the need for tools
- Air pressure 6 8 bar / 100 psi
- ▶ Capacity: up to 65 drawers an hour
- Metal frame

Order no.	PU
9 123 527	1 ea.

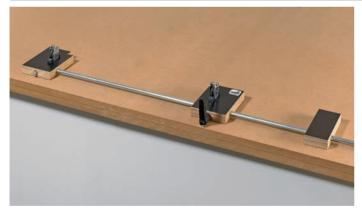
ArciFit 200



- ▶ For assembling ArciTech drawers and pot-and-pan drawers
- ▶ Manual system positioning and assembling
- ▶ All settings can be made without the need for tools
- ▶ Capacity: up to 40 drawers an hour
- ▶ Metal frame

Order no.	PU
9 123 525	1 ea.

ArciFit 100



- For assembling ArciTech drawers and pot-and-pan drawers
- ▶ Manual component positioning and assembling
- ▶ All settings can be made without the need for tools
- ▶ Galvanised metal bar with wooden panel
- Capacity: up to 15 drawers an hour

Order no.	PU
9 123 524	1 ea.

additional set for ArciFit 100



- ▶ For installing ArciTech wooden and aluminium rear panels
- Manual component positioning and assembly
- ▶ All settings can be made without the need for tools
- Wooden panel

Order no.	PU
9 184 696	1 ea.



▶ InnoFit



InnoFit 300



- For assembling InnoTech / Innotech Atira drawers and pot-and-pan drawers
- Manual component positioning, pneumatic pressing
- ▶ All settings can be made without the need for tools
- Air pressure 6 8 bar / 100 psi
- Capacity: up to 65 drawers an hour
- Metal frame

Order no.	PU
9 019 743	1 ea.

InnoFit 200



- For assembling InnoTech / Innotech Atira drawers and pot-and-pan drawers
- ▶ Manual component positioning and assembling
- ▶ All settings can be made without the need for tools
- ▶ Capacity: up to 40 drawers an hour
- ▶ Metal frame

Order no.	PU
0 041 777	1 ea.

InnoFit 100



- For assembling InnoTech / Innotech Atira drawers and pot-and-pan drawers
- ▶ Manual component positioning and assembling
- ▶ All settings can be made without the need for tools
- ▶ Capacity: up to 15 drawers an hour
- Lightweight foamed plastic

Order no.	PU
0 045 555	1 ea.

Assembly jig for ArciTech, InnoTech and InnoTech Atira wooden rear panel



- For installing ArciTech / InnoTech / InnoTech Atira wooden and aluminium rear panels
- ▶ Manual component positioning and assembling
- ▶ All settings can be made without the need for tools
- Aluminium frame

Order no.	PU
9 184 693	1 ea.

Technik für Möbel Hettich 13



MultiFit Pro



- ▶ For assembling MultiTech drawers and pot-and-pan drawers
- Manual component positioning and assembling
- ▶ All settings can be made without the need for tools
- ▶ Capacity: up to 40 drawers an hour
- Metal frame

Order no.	PU
9 079 392	1 ea.

Knock in tool



- ► For assembling ArciTech / InnoTech
- For knocking in the drawer base clamps into the drawer side profile
- Galvanised steel, plastic

Order no.	PU
0 078 091	1 ea.

Stacking profile for ArciTech





- ► For stacking drawers and pot-and-pan drawers
- Plastic
- Length 500 mm
- Can be shortened as required

Order no.	PU
9 153 351	1/40 ea.

Stacking profile for InnoTech Atira





- ► For stacking drawers and pot-and-pan drawers
- Plastic
- Length 470 mm
- ▶ Can be shortened as required

Order no.	PU
9 210 618	1/40 ea.



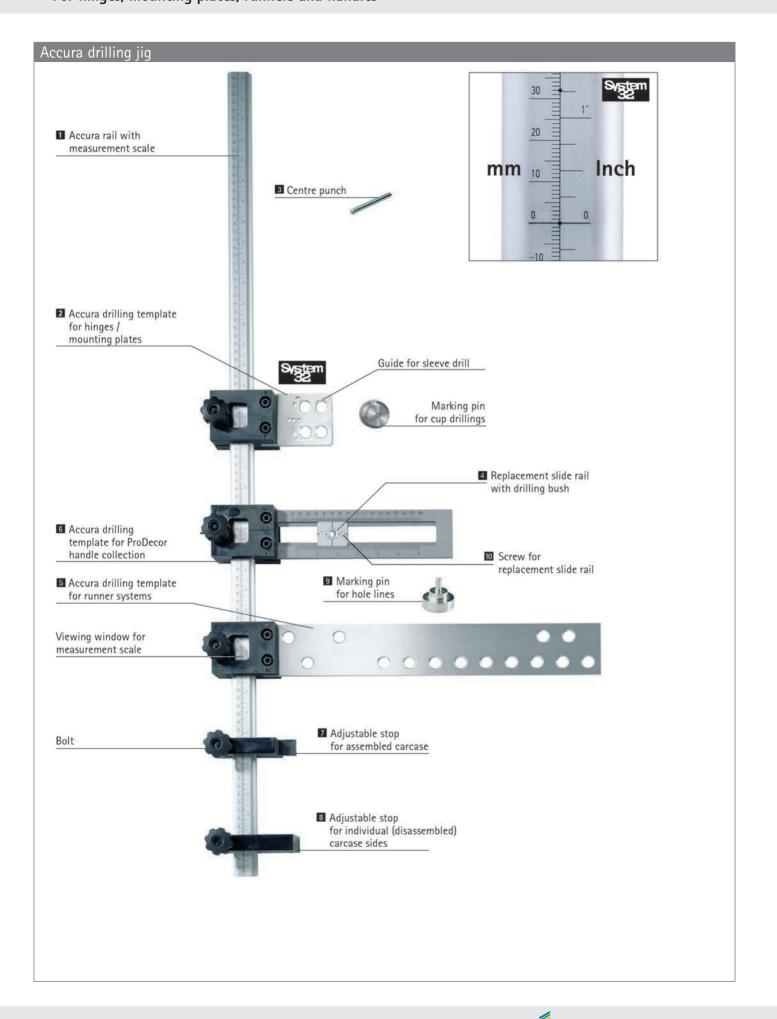
- ▶ For hinges, mounting plates, runners, connecting fittings and handles
- ▶ Range summary / technical comparison

	Accura	Exakta	
Page	17 - 25	26 - 27	
Description	Ruler drilling jig with various modular system drill bodies and sleeve drills	Ruler drilling jig with versatile drill body	
Suitable for installation of	System 32 fittings, hinges, mounting plates, runners, handles and knobs	Connecting fittings Rastex 15, VB 35, VB 36, hinges, mounting plates and handles	

- Accura
- ▶ For hinges, mounting plates, runners and handles



17



- Accura
- ▶ For hinges, mounting plates, runners and handles





- ▶ Modular system drilling jig
- Providing versatility, a variety of drill bodies are available for mounting all sorts of fittings
- ▶ Efficient, economical and professional
- ▶ Stops can be used on the left and right
- Easy adjustment of drill bodies and stops via clamping screws
- ▶ Rail with measurement scale
- ▶ Dimension easy to find through viewing window in the drill body
- ▶ Drill body and rail in aluminium
- Using sleeve drill bits minimum drill wear as the drill bit does not come into contact with the jig
- Please order sleeve drill accessories separately

The various Accura drill bodies can be used for mounting the following fittings:

- ▶ Actro runners for ArciTech
- Quadro runners for InnoTech / InnoTech Atira
- Quadro runners with slide on assembly, partial and full extension runner
- KA ball bearing runners
- Sensys and Intermat
- System 8099 mounting plates
- System 32, hole line borings
- ▶ Handles with 2 or 3 plinths for a drill hole spacing of 64 mm or more
- ▶ Furniture knobs

Page reference:

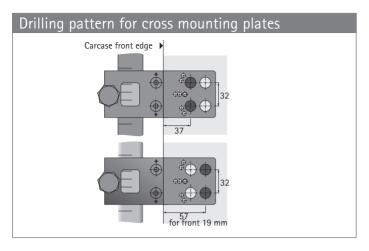
For accessory sleeve drill, see page 49

Accura		
Article	Order no.	PU
■ Accura rail with measurement scale, length 2000 mm	0 020 014	1 ea.
Accura rail with measurement scale, length 500 mm	0 044 764	1 ea.
Accura rail with measurement scale, length 1000 mm	0 070 263	1 ea.
2 Accura drill body with centring pin and marking element, aluminium / plastic, for hinges / mounting plates	0 013 841	1 ea.
3 Centring pin	0 023 680	1 ea.
4 Replacement slide rail with drilling bush for Accura drill body for handles and knobs	0 044 767	1 ea.
5 Accura drill body for runner systems, aluminium / plastic	0 070 265	1 ea.
6 Accura drill body for handles and knobs, aluminium / plastic	0 044 765	1 ea.
7 Adjustable stop for assembled carcase, plastic	0 070 267	1 ea.
Adjustable stop for individual (disassembled) carcase sides, plastic	0 070 266	1 ea.
Marking pin for hole lines	0 046 629	1 ea.
■ Screws for slide with drilling bush (Accura drilling jig for handles and knobs)	9 131 486	2 ea.



- ▶ Accura
- For hinges, mounting plates, runners and handles





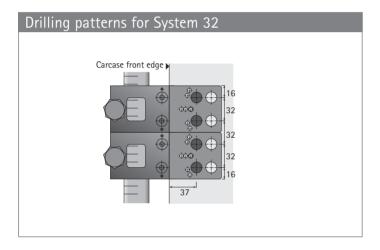
Hole marking positions for hinges

Carcase front edge

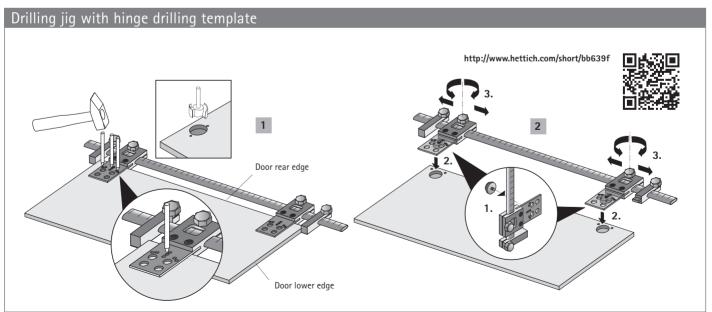
Department of the property of the prope

Drilling pattern for cross mounting plate system 8099 for Sensys / Intermat / hinges (overlay / inset)

Positions to mark holes for Sensys, Intermat



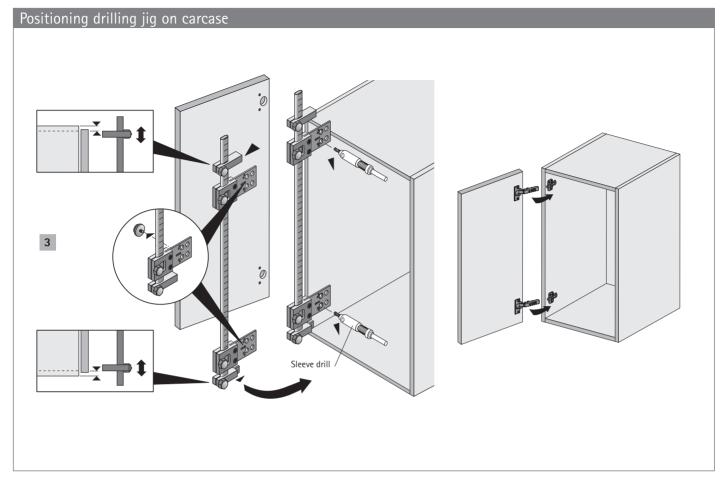
Drilling patterns for System 32 hole line borings



- Set up the drill body and stop. Mark the hole centres with the centring pin. Drill the cup drillings.
- 2 Determine the hinge distances with the marking pins. The chosen reveal can be set using the stops on the scaled rail.

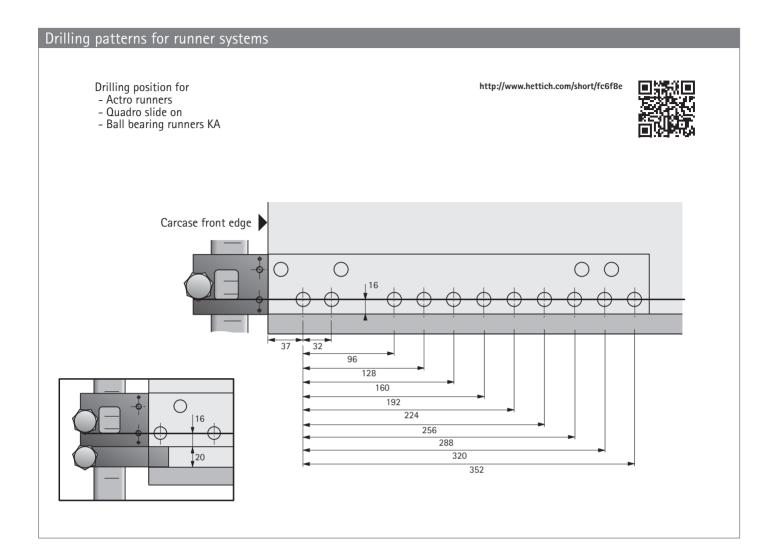
- Accura
- ▶ For hinges, mounting plates, runners and handles





I Remove the marking pins and position the drilling jig in the carcase. Using the sleeve drills, drill the holes for the mounting plates.

- Accura
- ▶ For hinges, mounting plates, runners and handles



- Accura
- ▶ For hinges, mounting plates and runners



Accura drill body (depth adjustable)





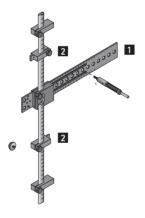


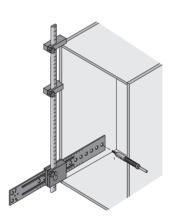
- ▶ Depth adjustable drill body for Accura drilling jig
- Being depth adjustable, this template is also suitable for shallow carcase depths
- Can be used for
 - all concealed hinges of series Sensys and Intermat
 - Actro runner system
 - Quadro for InnoTech / InnoTech Atira
 - Quadro for wooden drawers (slide on installation and full extension runners)
 - KA ball bearing runners
- ▶ Aluminium, anodized, plastic
- ▶ The depth adjustable drill body can only be used in conjunction with the stop set, order no. 9 139 574, please order separately
- ▶ Please order drill body accessories separately
- Please order sleeve drill accessories separately

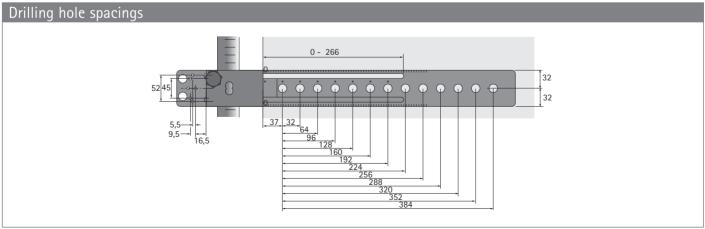
Page reference:

- For accessories for drill body, see pages 17 18
- ▶ For accessory stop set, see page below
- ▶ For accessory sleeve drill, see page 49

Article	Order no.	PU
■ Accura drill body (depth adjustable)	9 128 171	1 ea.
2 Stop set (1 stop for hinges, 1 stop for runners)	9 139 574	1 set

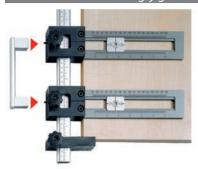








Set of Accura drilling jigs for handles and knobs

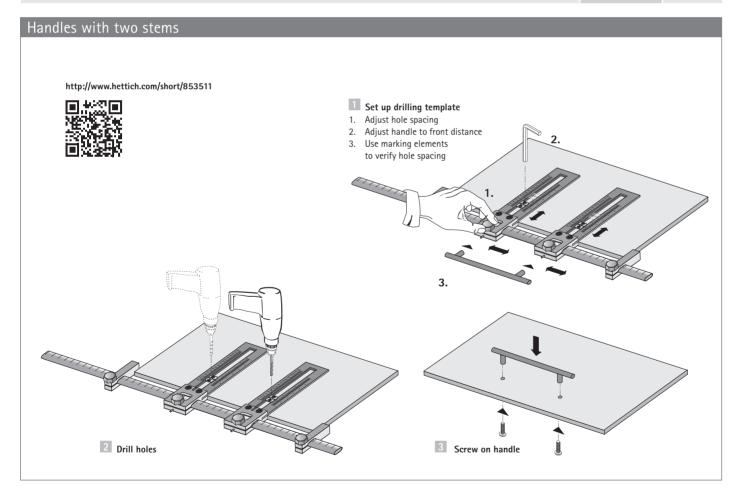


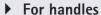
- For handles (drill hole spacing of 64 mm and over) and knobs
- ▶ aluminium, anodized, plastic
- ▶ Please order HSS twist drill accessories separately

Set comprises:

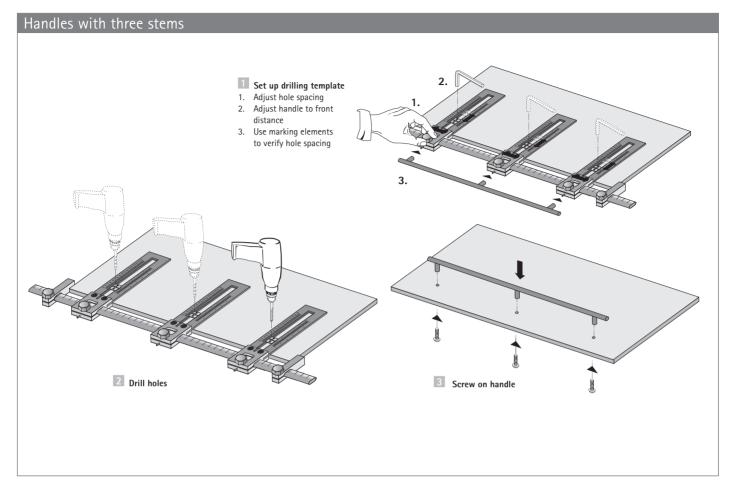
- ▶ 2 Accura drill bodies
- ▶ 2 drilling plates with guide sleeve for ø 5 mm HSS twist drill bit
- ▶ 1 Accura rail with measurement scale in mm and inches, length 500 mm
- ▶ 1 adjustable stop for front panels

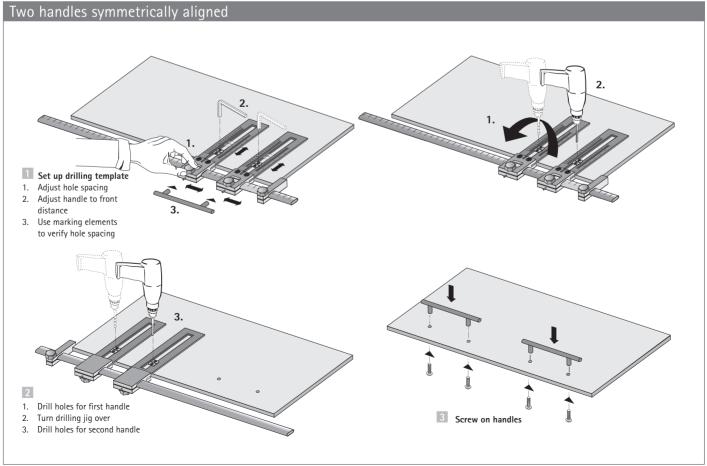
Description	Order no.	PU
Set of Accura drilling jigs for handles and knobs	0 044 763	1 set
Replacement slide rail with drilling bush for Accura drill body for handles and knobs	0 044 767	1 ea.
Screws for drilling plate with runner sleeve (Accura drilling jig for handles and knobs)	9 131 486	2 ea.













Accura 1000 mm drilling template, aluminium with 3 stop / marking pins



- Provides the basis for drilling System 32 hole lines efficiently, economically and professionally
- ▶ Hole line spaced 37 mm from the front edge
- ► Hole line spaced 13 mm from the front edge (Systema Top 2000 pedestal)
- First hole line boring for connecting fittings (for shelf thicknesses of 16 mm and 19 mm)
- Stop for continuing hole line boring
- ▶ Stop for rear hole line in assembled cabinet
- Functions easily set using the stop / marking pins
- For use on left and right
- ▶ Drilling template in aluminium
- Using sleeve drill bits minimum drill wear as the drill bit does not come into contact with the jig
- ▶ With 3 stop and marking pins
- ▶ Please order sleeve drill accessories separately

Page reference:

For accessory sleeve drill, see page 49

Order no.	PU
0 010 573	1 ea.

Drilling patterns 1000 29 holes in 32 mm spacing $\,^{\pm 0,1}$ 2. 2. 37 97 20 1. Stop for front edge of carcase side Hole line at distance of 37 mm from the front edge Stop for bottom edge of carcase side first hole line drilling at 8 mm for 16 mm panel with connecting fittings Stop for bottom edge of the carcase side first hole line drilling at 10 mm for 19 mm panel with connecting fittings Stop for continuing the hole line. The pin is inserted in the last hole in the line. Stop for front edge of carcase side hole line at distance of 13 mm from the front edge (office furniture: Systema Top 2000 work station pedestal) Rear edge of drilling template for drilling the rear hole line in a ready assembled cabinet, http://www.hettich.com/short/ceed1e the distance to the back panel is 37 mm.

- Exakta
- ▶ For hinges, mounting plates, connecting fittings and shelf supports

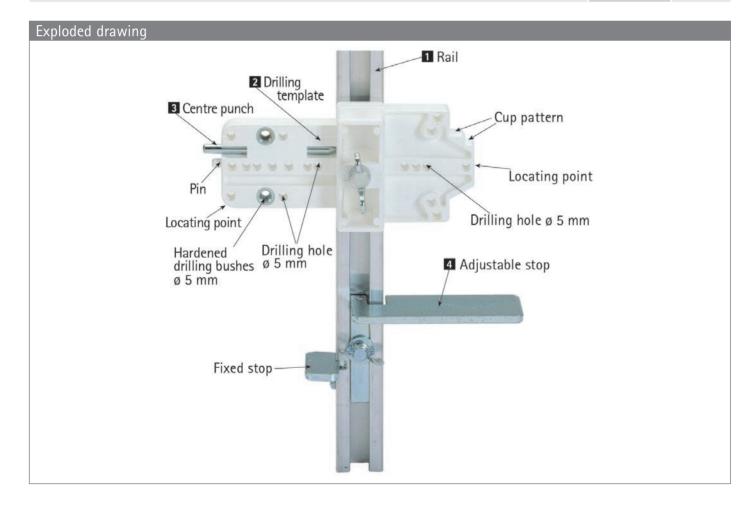


Exakta drilling jig



- Practical for small furniture batches, constructing samples and contract furnishing
- ▶ For greater accuracy and rational production
- Application areas:
 - for drilling ø 5 mm drillings in System 32
 - for marking drillings for hinges and mounting plates
 - for marking drillings for VB 35 / 36 and Rastex 15 connecting fittings
- ▶ Please order HSS twist drill accessories separately

Article	Order no.	PU
■ 1000 mm rail with 2 stops (fixed and adjustable stop)	0 014 825	1 ea.
■ 2000 mm rail with 2 stops (fixed and adjustable stop)	0 014 826	1 ea.
2 Drill body	0 022 617	1 ea.
3 Centring pin	0 023 680	1 ea.
4 Adjustable stop	0 073 788	1 ea.

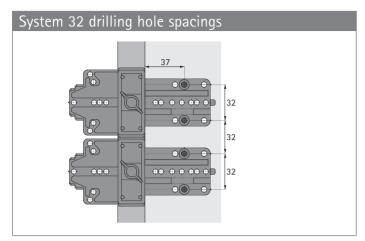


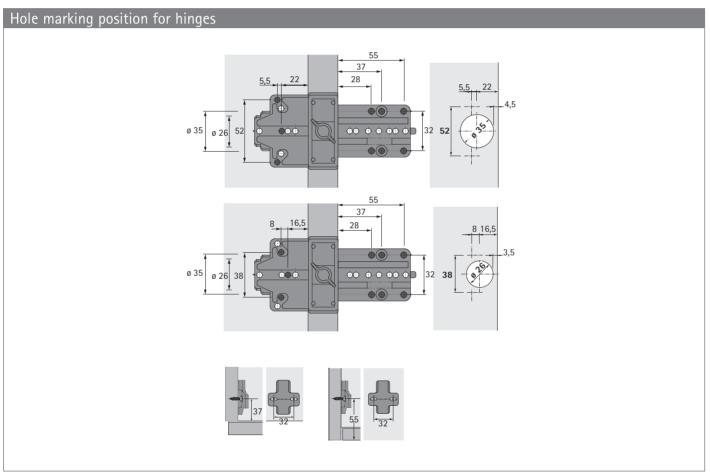


YT

27

- Exakta
- ▶ For hinges, mounting plates, connecting fittings and shelf supports



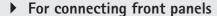


Technik für Möbel Hettich



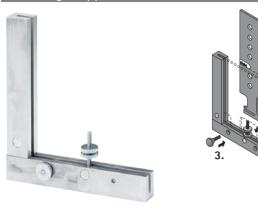
- ▶ For connecting front panels
- ▶ Range summary / technical comparison

	Practica	BlueJig FB	
Page	29 - 30	31 - 32	
Suitable for installation of	Front panels / fronts of: ArciTech drawers InnoTech Atira drawers	Drawer front connectors and railing bars for: ArciTech drawers InnoTech Atira drawers MultiTech drawers	





Face angle application

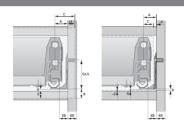


- ► Face angle application for combination with Practica drilling jig for ArciTech / InnoTech / InnoTech Atira
- Aluminium

Order no.	PU
0 078 093	1 ea.

Practica for ArciTech





- For fitting the front panel connector for
 - ArciTech drawer / pot-and-pan drawer
 - ArciTech pot-and-pan drawer with 2nd railing level
- Adjustment range
 - Side front panel overlay: up to -5 mm, up to +19 mm
 - Front panel height: up to + 25 mm from bottom edge of base
- ▶ Aluminium
- Please order sleeve drill accessories separately

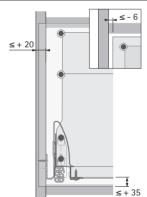
Page reference:

▶ For accessory sleeve drill, see page 48

Order no.	PU	
9 128 172	1 ea.	

Practica for InnoTech / InnoTech Atira





- ▶ For fitting the front panel connector for
 - InnoTech drawer / pot-and-pan drawer
 - InnoTech pot-and-pan drawer with 2nd railing level
 - InnoTech Atira drawer / pot-and-pan drawer
 - InnoTech Atira pot-and-pan drawer with 2nd railing level
- ▶ Adjustment range
 - Side front panel overlay: up to 6 mm, up to + 20 mm
 - Front panel height: up to + 35 mm from bottom edge of base
- Aluminium
- Please order sleeve drill accessories separately

Page reference:

For accessory sleeve drill, see page 48

Order no.	PU
0 013 392	1 ea.

- ▶ Practica 200
- ▶ For connecting front panels



Practica 200 for ArciTech / InnoTech / InnoTech Atira

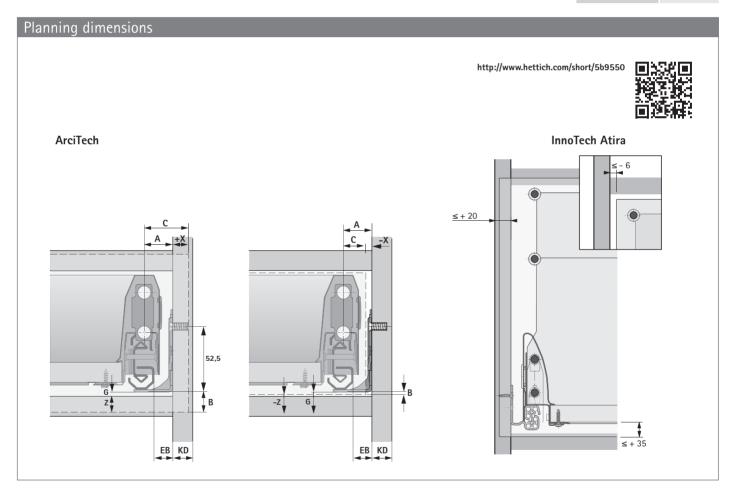


- ▶ For fitting the front panel connector for
 - ArciTech / InnoTech / InnoTech Atira
 - Drawer and pot-and-pan drawer
- Plvwood
- Hardened steel drilling bushes for 10 mm drill bits with depth setting ring
- Adjustment range ArciTech
 - Side front panel overlay: up to -5 mm, up to +20 mm
 - Front panel height: up to 30 mm from bottom edge of drawer bottom panel

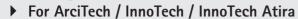
InnoTech

- Side front panel overlay: up to -6 mm, up to +20 mm
- Front panel height: up to +35 mm from bottom edge of base

Order no.	PU	
9 162 018	1 ea.	









BlueJig AT

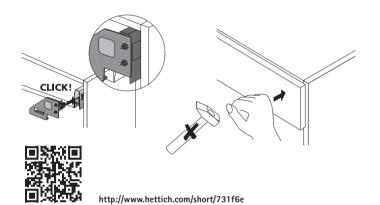


- ▶ For marking the holes for fitting ArciTech front panel connector
- Stee

Set comprises:

2 BlueJig AT (right / left)

Order no.	PU	
9 163 229	1 set	



BlueJig IT

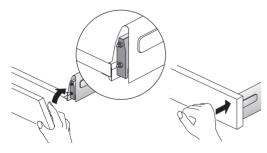


- ► For marking the holes for fitting InnoTech / InnoTech Atira drawer front connector
- ▶ Plastic / steel

Set comprises:

▶ 2 BlueJig IT

Order no.	PU
0 078 097	1 set



Insert hole marking jig in drawer profile

Align front panel and mark drilling positions



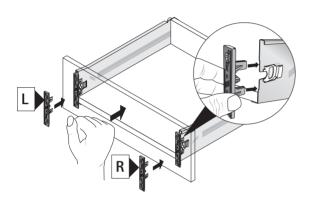


BlueJig MT



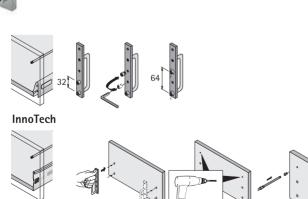
- ► For marking the holes for fitting MultiTech drawer front connector
- ▶ Plastic / steel

Order no.	PU	
0 051 425	2 ea.	



BlueJig IT / MT railing





- For marking the holes for fitting InnoTech / MultiTech railing
- ▶ Aluminium / steel

Order no.	PU
0 048 437	1 ea.

MultiTech



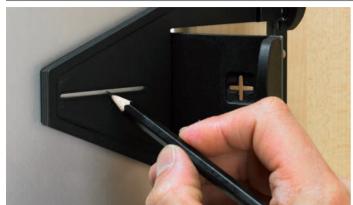
- ► For mounting hinges
- ▶ Range summary / technical comparison

	Positioning aid	DrillJig Hinge	
Page	35	36 - 37	
Suitable for installation of	Hinges in combination with DrillJig Hinge and BlueJig Hinge	Hinges, mounting plates	

- Positioning aid
- ▶ Aid for positioning hinges



Drilling jig and hole marking jig

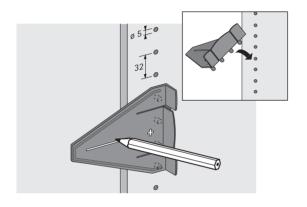


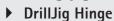
- Facilitates the positioning of hinge cup holes, also when retrofitting doors
- For inserting doors

 For inserting into mounting plate drill holes or System 32 hole lines

 DrillJig hinge drilling jig and BlueJig hinge hole marking jig are simply
 positioned against the line marker for drilling the cup hole
- Plastic, black

Order no.	PU
9 078 866	1 ea.





For hinges



DrillJig Hinge drilling jig, drill bit ø 35 mm / 2 x ø 10 mm





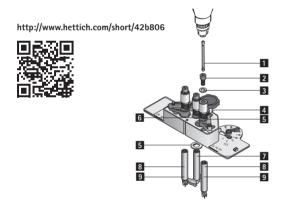
- ▶ For precision installation of hinges on single or special production pieces or for retrofitting furniture doors at the customer
- ▶ Precision, clean, angled hole drillings
- Carbide tipped drill bits
- No "running away" of the drill bit when drilling half moon drillings
- Precision, clean hole drilling for hinges and mounting plates
- Hand drills or cordless screwdriver required
- The DrillJig Hinge can be used for mounting the following hinge and mounting plate ranges:
 - Sensys, Intermat
 - System 8099 cross mounting plates

Set comprises:

- 1 drill body for hinges
- ▶ 1 drill body for mounting plates
- 1 hexagonal driver
- 1 drill bit, ø 35 mm, chucked
- 2 drill bits, ø 10 / 2.5 mm, chucked

Article	Order no.	PU
DrillJig Hinge drilling jig, drill bit ø 35 mm / 2 x ø 10 mm	0 020 165	1 set

Accessories



Article	Order no.	PU
1 Hexagonal driver	0 020 695	1 ea.
2 Hexagon socket screw, M8 x 16 DIN 912	0 020 689	1 ea.

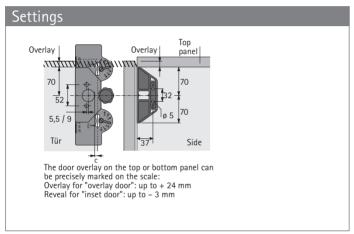


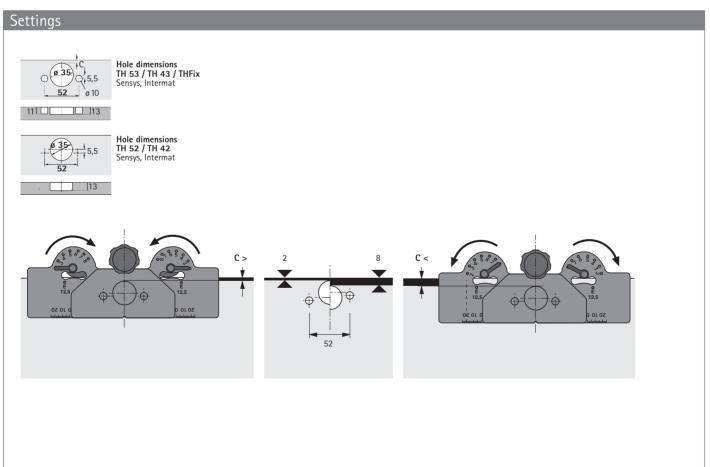
37

- **▶** DrillJig Hinge
- **▶** For hinges











- ► For installing runners, handles and knobs
- ► Range summary / technical comparison

	BlueJig Handle	BlueJig wooden drawers	
Page	39 - 40	41 - 42	
Suitable for installation of	Handles and knobs	Quadro runners on wooden drawers	

- BlueJig Handle
- ▶ For handles and knobs



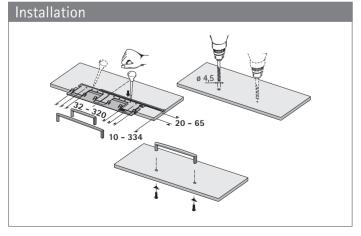
BlueJig handle hole marking jig

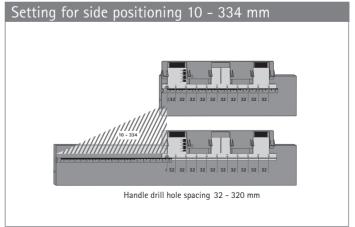


- Reversible, 2-dimensionally adjustable hole marking jig For marking System 32 drilling patterns for handles (drill hole spacing from 32 - 320 mm) and knobs
- Adjustment range:
 - Space from drawer front side edge to first fixing hole of handle 10 - 334 mm
 - Space from drawer front top / bottom edge to position of handle 20 - 65 mm
- ▶ Grey / blue plastic

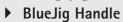
Order no.	PU
0 048 771	1 ea.





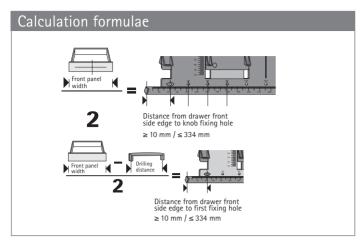


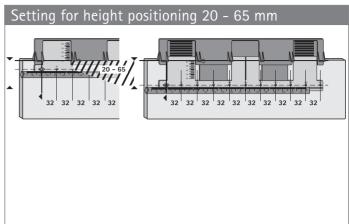
Hettich 39 Technik für Möbel













- ▶ BlueJig Quadro EB 20 Start, EB 20
- ▶ For fitting Quadro, to wooden drawers

BlueJig Quadro EB 20 Start / BlueJig Quadro EB 20





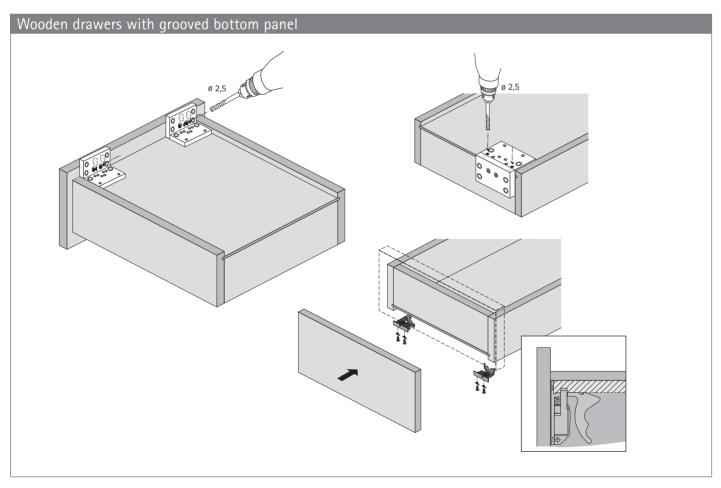
Quadro EB 20 Start

- ▶ For drilling the holes for the C hook on Quadro runners for wooden drawers
- ► For marking the 8 mm ø drillings for catches for pull-out shelves / wooden drawers with flush bottom panel
- ▶ Black plastic with hardened steel drilling bush
- Please order twist drill accessories separately

Quadro EB 20 / Quadro 4D

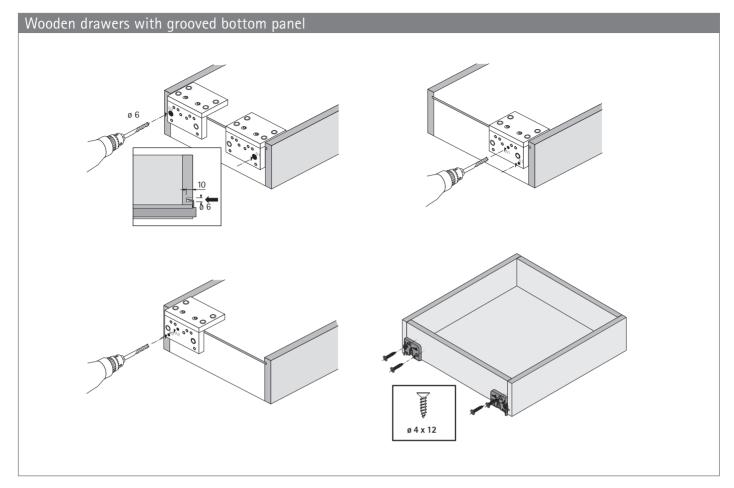
- For drilling the holes for the C hook on Quadro runners for wooden drawers
- Positions
 - connectors for wooden drawers and pull-out shelves
 - C hook for attaching runner to the rear panel
 - rear plug
 - front panel drilling
 - rear tilt adjuster
- ▶ Aluminium with hardened drill bushes made of steel
- Please order twist drill accessories separately

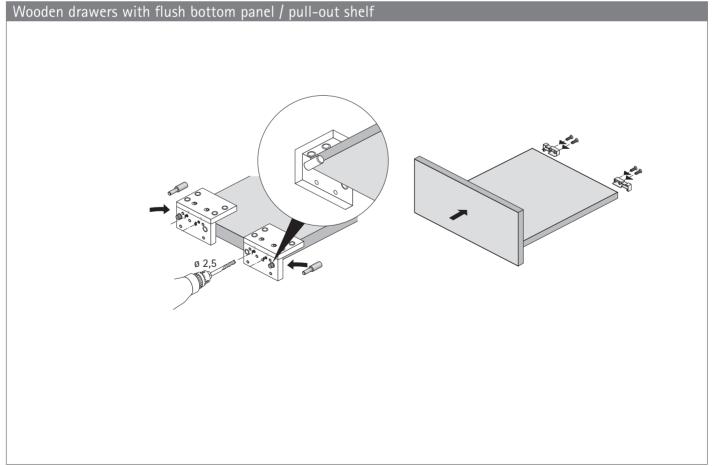
Article	Order no.	PU
■ BlueJig Quadro EB 20 Start	9 084 515	1 ea.
2 BlueJig Quadro EB 20	0 044 777	1 ea.





- ▶ BlueJig Quadro EB 20 Start, EB 20
- ▶ For fitting Quadro to wooden drawers







- ▶ For assembling accessories for drawer systems
- ▶ Range summary / technical comparison

	Hole marking jig Push to open	EB drilling jig	
Page	45	45	
Suitable for installation of	ArciTech Push to open accessory set	Holder for the InnoTech side stabiliser	

- ▶ Hole marking jig / carcase drilling jig
- ▶ Easys front panel drilling jig / EB drilling jig



Hole marking jig Push to open for ArciTech



► For marking holes for the Push to open accessory set for Actro drawer runner with Push to open (order no. 9 123 076)

Order no.	PU
9 135 492	1 ea.

EB drilling jig for InnoTech side stabiliser for Easys / InnoTech



- ▶ Drilling jig for drilling positions for attaching InnoTech side stabiliser (order no. 9 079 333)
- ▶ Plastic, white

Installed width mm	Order no.	PU
12.5	9 080 311	1 ea.

Knock in tools



- ▶ For Sensys mounting plates, ArciTech drawer front connectors, MultiTech drawer front connectors
- ▶ Range summary / technical comparison

	Sensys mounting plates	ArciTech drawer front connector	MultiTech drawer front connector
Page	47	47	47
Suitable for installation of	System 8099 linear mounting plates – with eccentric height adjustment	Drawer front connectors for drawer side profile 78 / 94 / 126 mm and drawer front connectors for lengthwise railing	MultiTech drawer front connectors



For Sensys mounting plates, ArciTech drawer front connectors / railing front connectors, MultiTech drawer front connectors

Knock in tool for linear mounting plate system 8099 (Sensys)



► Knock in tool for linear mounting plates, system 8099 with eccentric height adjustment

Order no.	PU
9 102 188	1 ea.

Knock in tool for ArciTech front panel connector





- For knock in assembly of the ArciTech drawer front connector
- ► For knock in assembly of the ArciTech drawer front connector for drawer side profile

Туре	Order no.	PU
Drawer side profile height 78 mm	9 127 212	1 ea.
Drawer side profile height 94 / 126 mm	9 127 211	1 ea.

Knock in tool for ArciTech railing front connector



 For knock in assembly of the ArciTech drawer front connector for lengthwise railing

Order no.	PU
9 140 129	1 ea.

Knock in tool for MultiTech drawer front connector



▶ For knock in assembly of the MultiTech drawer front connector

Description	Order no.	PU
Mounting guide for MultiTech 54 drawer front connector	0 079 564	1 ea.
Mounting guide for MultiTech 86 / 118 / 150 / 214 drawer front connectors	0 040 133	1 ea.

Technik für Möbel Hettich 47

- ► TopLine L
- Profile marking template and drilling jig



Profile marking template



- For marking position of end stop and Silent System
- For the runner profile in front of top panel
- Plastic, grey

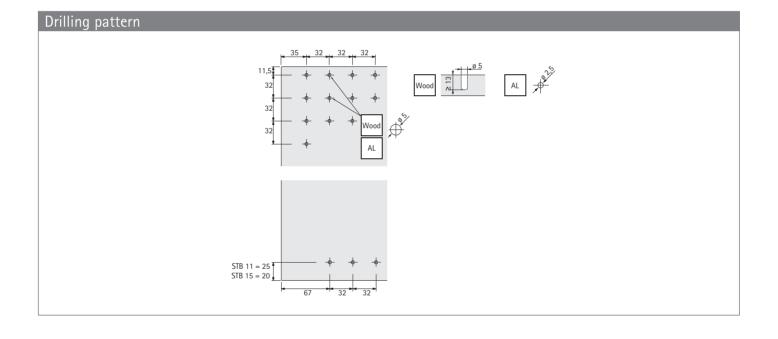
Order no.	PU
9 190 925	1 ea.

TopLine L drilling jig



- ▶ Hardened steel drilling bushes for 5 mm drill bits with depth setting ring
 For drilling TopLine L door drilling pattern

Order no.	PU		
9 186 075	1 ea.		





▶ Sleeve drill

Sleeve drill



- ▶ Minimal drill wear as the drill bit does not come into contact with the jig
- Precision drill bit guidance through sleeve
- ► Adjustable drill depth stop
- ▶ Can be used with Accura, Practica, Lift Advanced drilling jigs

- Page reference:

 ▶ For Accura drilling jig, see pages 17 25

 ▶ For Practica drilling jig, see page 29

Description	Diameter mm	Order no.	PU
Sleeve drill	3	0 078 095	1 ea.
Sleeve drill	5	0 070 268	1 ea.
Sleeve drill	10	0 078 096	1 ea.
Replacement drill bit without sleeve	3	0 079 004	1 ea.
Replacement drill bit without sleeve	5	0 070 269	1 ea.
Replacement drill bit without sleeve	10	0 079 005	1 ea.

Order no.	Page						
0 010 573	25	0 053 817	7	9 084 515	41	9 184 693	13
0 013 392	29	0 053 818	7	9 102 188	47	9 184 696	12
0 013 841	18	0 053 819	7	9 106 101	7	9 186 075	48
0 014 825	26	0 053 949	7	9 106 102	7	9 190 925	48
0 014 826	26	0 053 950	7	9 106 103	7	9 210 618	14
0 020 014	18	0 053 951	7	9 106 104	7		
0 020 165	36	0 053 952	7	9 106 107	7		
0 020 266	5	0 061 285	6	9 106 113	7		
0 020 689	36	0 061 351	6	9 106 117	7		
0 020 695	36	0 061 353	6	9 106 118	7		
0 022 617	26	0 070 263	18	9 106 119	7		
0 023 680	18	0 070 265	18	9 106 120	7		
0 023 680	26	0 070 266	18	9 106 121	7		
0 040 129	6	0 070 267	18	9 123 524	12		
0 040 133	47	0 070 268	49	9 123 525	12		
0 040 675	4	0 070 269	49	9 123 527	12		
0 040 676	4	0 072 152	6	9 127 211	47		
0 041 777	13	0 073 788	26	9 127 212	47		
0 044 763	23	0 078 091	14	9 128 171	22		
0 044 764	18	0 078 093	29	9 128 172	29		
0 044 765	18	0 078 095	49	9 131 486	18		
0 044 767	18	0 078 096	49	9 131 486	23		
0 044 767	23	0 078 097	31	9 131 497	6		
0 044 777	41	0 079 004	49	9 135 492	45		
0 045 555	13	0 079 005	49	9 139 574	22		
0 046 629	18	0 079 564	47	9 140 129	47		
0 048 437	32	9 019 743	13	9 153 351	14		
0 048 771	39	9 078 866	35	9 162 018	30		
0 051 425	32	9 079 392	14	9 163 229	31		
0 051 502	6	9 080 311	45	9 180 604	6		

Hettich and the environment: committed to responsible practice, active protection, innovative thinking.



Hettich accepts responsibility for the world we live in. This awareness defines the strict policy of environmental management we practise. Our environmental officer has taken personal responsibility for these aspects throughout the group of companies over a period of many years. In addition, a separate environment committee has been established for each production site. We regard statutory provisions as minimum requirements. At significant sites we also implement the stringent EMAS Regulation. And we drive forward developments that in future will help to save even more raw materials and support the necessary endeavours towards sustainability.

Hettich standard for product materials

Hettich underpins its commitment by applying an internal standard for product materials. This ensures that every product – from production to disposal – satisfies all environmental requirements. Hettich products are durable. Appropriately foresighted, our rigorous standards are formulated to ensure that international legislation is met as well. This provides a reliable basis for marketing furniture world-wide.

Hettich environmental management

Hettich started introducing effective environmental management systems under the stringent EMAS Regulation as early as 1996 (currently: EC Regulation No. 761/2001, including EN ISO 14.001/2004). This not only enables us to improve our environmental performance on a broad front but also achieve a high level of safety which, not least, also benefits our customers. This is why we also require our suppliers to meet the necessary minimum standards of environmental protection, industrial safety, health care and social welfare.

The results achieved in the drawer-runner and drawersystem product segment at the Kirchlengern operation illustrate the impressive effects these measures have and verifiably demonstrate our tireless endeavours to translate words into action:

Relief to the environment between 1997 and 2008:

Specific water consumption: 56 per cent Specific power consumption: 21 per cent Specific heat consumption: 84 per cent Specific CO₂ emissions: 29 per cent

Technik für Möbel Hettich 51

www.hettich.com

Hettich Australia

1 Herbert Place Smithfield 2164, Sydney

Phone: (02) 9616 7700 Free Phone: 1800 687 789 Fax: (02) 9616 7778 Free Fax: 1800 150 129 sales@hettich.com.au hettich.com.au

Hettich New Zealand

18 Barmac Place East Tamaki, Auckland

Phone: (64) 9274 4036 Free Phone: 0800 4 38 84 24 Fax: (64) 9274 8177 Free Fax: 0800 737 847

sales@hettich.co.nz hettich.co.nz

