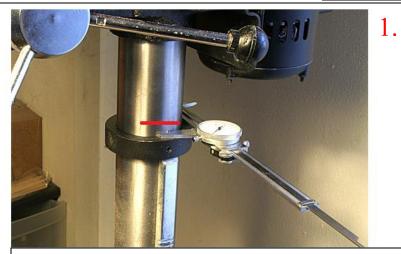


## Drill Press Guard Part# DPG-ES1 Installation

3.



The guard clamps to the round column and will accommodate diameters of 2.0 - 4.0"

Be sure to clamp the assembly above the gear rack on the column, where the red line is shown. If this is not possible, please contact us for an alternative clamp.



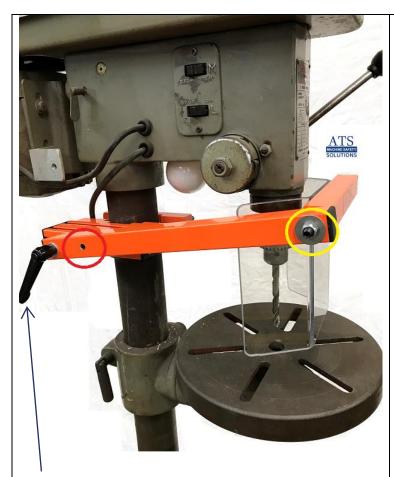
If column diameter is larger than 3.25", remove the 2 aluminum spacers from the assembly.



Tighten evenly, using a 1/2" wrench. Snug clamp, but still allow it to rotate.



Square the front arm to the machine. Now you may tighten the clamp. Do not over-torque.



Note: Levers have adjustable position. Pull out on the lever and rotate to re-positition.

## Final step:

Install the shield to the front arm. Use a 4mm allen wrench to install the lexan shield. Be sure to center it to the chuck.

## **Notes:**

On machines with small throat distances, the adjustment lever can be moved to the hole circled in red. This will shorten the arm by 2.0".

If the shield does not have enough tension, or weakens over time and drops down easily, tighten the lock nut slightly (circled in yellow).

## **Lexan Shield Cleaning:**

Windex is safe to use. Always use a damp clean rag or paper towel to prolong the life of the polycarbonate.

If you have any questions, please call us at 828-631-9609 or email contact@atssafety.com