



# The Power of Flexibility

Bona Power Drive® and Accessories

[Bona.com](http://Bona.com)

**Bona**®



*Direction-free sanding*



*Geared for full power*

# Powering Up the Bona **Power Drive**<sup>®</sup>

The Bona Power Drive is a truly all-directional and versatile disc sanding system. It delivers exceptional power and can significantly reduce your edging time.

- Can be used to sand entire floor from the start or follow after one cut with a belt machine.
- Saves labor and reduces edging by 50-80%.
- Achieves the flattest floor.

Effective and easy to operate, the Bona Power Drive transforms hardwood floor sanding into a smooth, simple and manageable process.



# Bona Power Drive<sup>®</sup>: The Future of Sanding

## Easy to operate

Direction-free operation allows the machine to be handled with ease, even in narrow spaces. The rotating discs eliminate the risk of drum marks on the hardwood floor and ensure a perfectly flat and smooth surface.

## Minimizes edge sanding

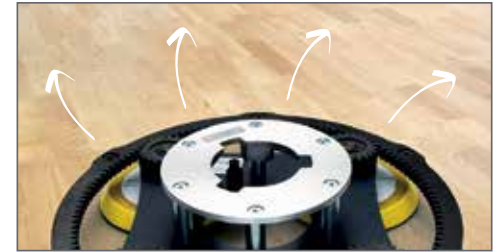
The unique system design allows sanding movement exceptionally close to walls. It leaves only about 1" - 2" of surface width that requires manual edge sanding... saving time, labor and money. Use the Bona Dual Edge to complete the edging process in record time.

## Cog system for increased power

The Bona Power Drive's innovative cog system, with its rotating geared-disc arrangement, delivers significantly more power to the sanding discs for effective bare wood sanding and removal of coatings and stains.

## Designed for easy handling and transport

With large wheels and a compact design, the Bona Power Drive can be easily moved between rooms and up and down stairs.



Direction-free sanding for optimum smoothness.



Works closer to walls and minimizes edge sanding.



Dynamic cog system for sanding power.



Large wheels for easy transport.



# Take A Walk On The **Wired Side**

## Bona® Wire Brush Technology

The Bona Wire Brushes, when used with the Bona Power Drive®, remove the soft grain, leaving the more durable hard grain, which provides a natural texture and look to the floor. The durable, easy-to-use wire brushes can be used on both newly installed and refinished floors, allowing for close proximity to the walls to minimize edge work and blending issues.

- ✓ 2-dimensional effects
- ✓ Creating texture
- ✓ Achieve a unique look

### Wire Brush

The Bona Wire Brush gets down into the grain to create texture and unique color dimensions.



### Tynex Brush

A complement to the Bona Wire Brush, Tynex brushes work with a softer action, making them ideal for use after wire-brushing to create smoother, rounder edges, and a more premium look.





When used with any type of surface treatment, outstanding effects can be achieved.



Quick and easy hook & loop attachments.



The unique cog wheel design of Bona Power Drive.

# Bona Wire Brush System Sanding Sequence

Example process for wire-brushing a floor using a full Bona Sanding System:

Coarse Sanding	Medium Sanding	Edge Sanding	Edge Brushing	Brushing	Fine Sanding
<p><b>40-50 grit</b></p>	<p><b>60-80 grit</b></p>	<p><b>60-80 grit</b></p>			<p><b>120 grit</b> <b>120 grit</b></p>
<p><b>Bona Green Abrasives</b></p>	<p><b>Bona Blue Abrasives</b></p>	<p><b>Bona Blue Abrasives</b></p>	<p><b>Wire Brush/ Tynex Brush*</b></p>	<p><b>Wire Brushes/ Tynex Brushes*</b></p>	<p><b>Bona Black or Bona Diamond Abrasives</b></p>
<p>Bona Power Drive® or Bona Belt HD</p> <p><b>OPTION:</b> 2x Weight plus Steel Plates on Bona Power Drive</p>	<p>Bona Power Drive</p> <p><b>OPTION:</b> 1x Weight plus Steel Plates on Bona Power Drive</p>	<p>Bona Edger</p>	<p>Dewalt D849X with Dust Shroud</p>	<p>Bona Power Drive</p> <p><b>OPTION:</b> 1x Weight on Bona Power Drive</p>	<p>Bona MultiDisc</p> <p><b>OPTION:</b> Bona Steel Plates</p>

\*When a softer brushing effect is desired, use the Tynex Brush *after* wire-brushing.

# Bona Power Drive® Accessories

## Bona® Steel Plates

All new Bona Steel Plates are designed to offer a true hard-plating option during the sanding process, combining the traditional hard-plating technique with newer multi-directional sanding. Specifically created for contractors who rely on the flattest possible sanding systems for their customers, they help remove chatter and prevent dish-out on any surface.

- Complements the Wire Brush system and reduces the chance of any dish-out on final sanding
- Essential for creating the flattest floor possible
- More aggressive and efficient sanding
- Great for removing chatter using either the Bona Power Drive or Bona MultiDisc
- Available in 4 x 6" or 6 x 5" with Hook and Loop



## Bona Power Drive® Weight Kit

Easy to mount, Bona Power Drive Weights provide extra pressure, making light work of tough sanding jobs. One weight may even be used when wire-brushing for increased effect. *(Note: Only one weight should be used for wire-brushing, as two may damage the brush heads).*

- Improves sanding and wire-brushing
- Increases finish and wood removal
- Reduces sanding and edging time

### Kit Includes:

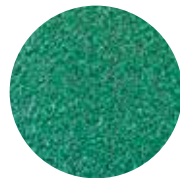
- Two 15 lb. Weights
- Retrofit Kit\*
- Installation Guidelines

*\*A separate weight kit is available without the retrofit kit for newer Power Drives that have a predrilled chassis.*



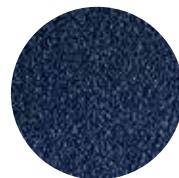
## Optimal Abrasives for Bona Power Drive

### Bona Green



- Coarse - Medium sanding
- Ideal for removing old stain/finish

### Bona Blue



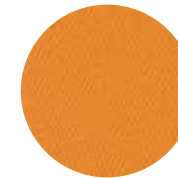
- Medium - Fine Sanding
- Ideal after using Bona Green Abrasives
- Ideal for natural floors

### Bona Black



- Ideal for light to medium stains

### Bona Diamond

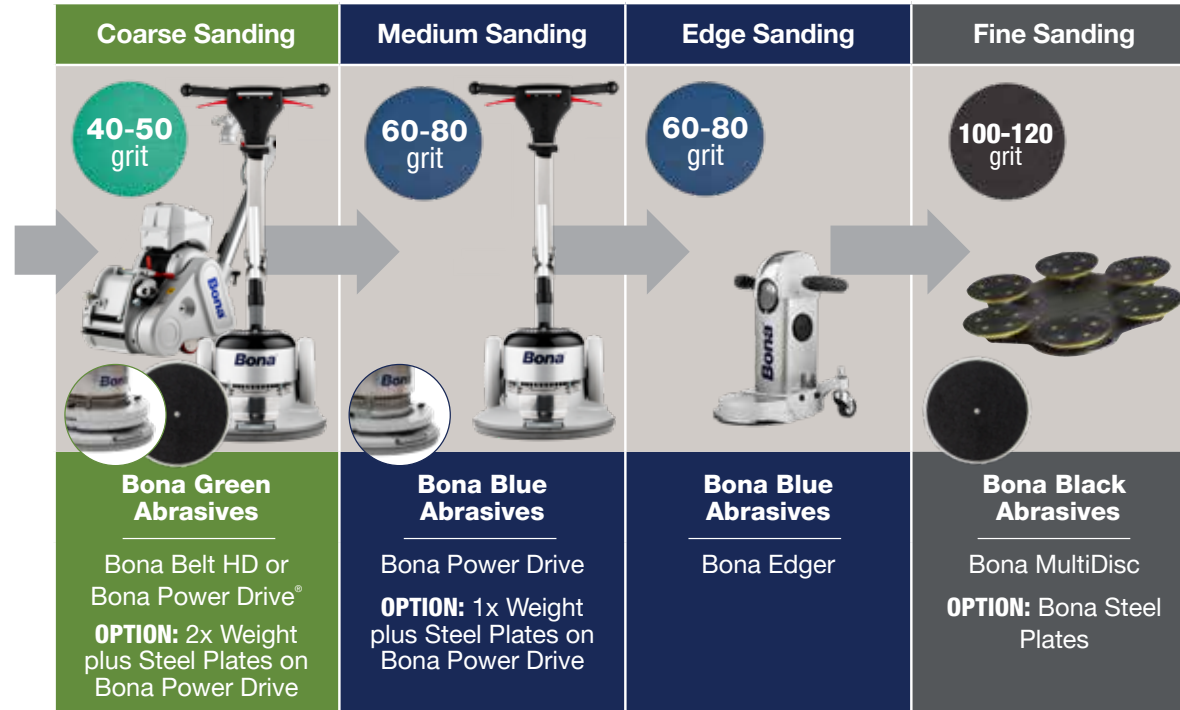


- Finest scratch pattern, ideal for dark stains

# Bona Sanding Sequence

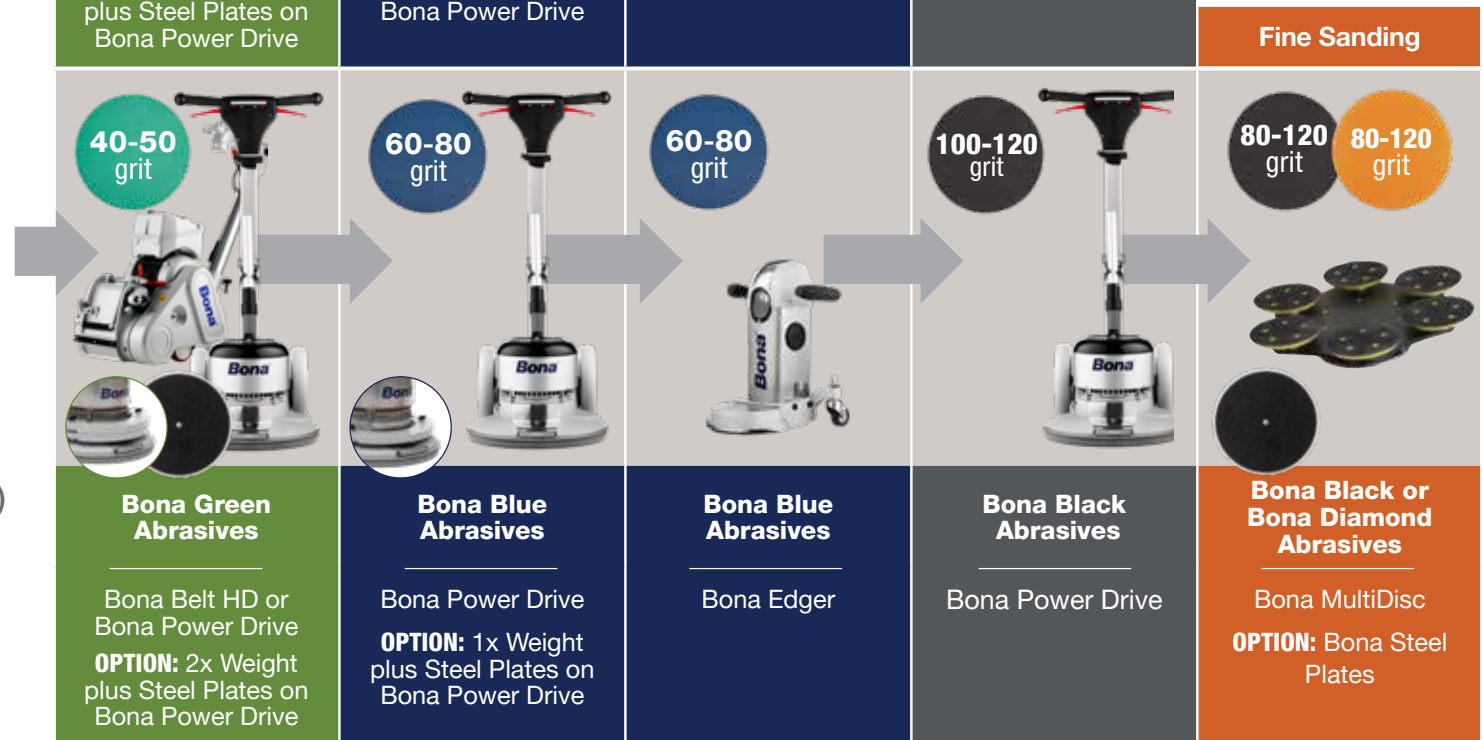
Example process for sanding a natural, stained or oiled floor using a full Bona Sanding System:

## Natural Floor



## Natural, Stained or Oiled Floor

(for any floor requiring the least amount of scratches)





## Bringing out the best in hardwood floors.

At Bona US, we are committed to the lifetime of hardwood floors. We are devoted to providing solutions that keep a floor perfect during its entire life. Through our long commitment and constant search for innovation we offer lasting, sustainable results for professionals and floor owners.

Bona is a family-owned company founded in 1919. With its headquarters in Sweden, Bona is now present in more than 90 countries all over the world through subsidiaries and distributors. We provide products for the installation, maintenance and renovation of hardwood floors throughout their lifetime. Today we have solutions for professionals, homeowners and prefinished manufacturers.

### **Bona US**

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