EFFECTIVE:

19-SEP-13

SUPERSEDES: 06-JUL-10

DIMENSION PRINT

TEFC FRAME: 180TC

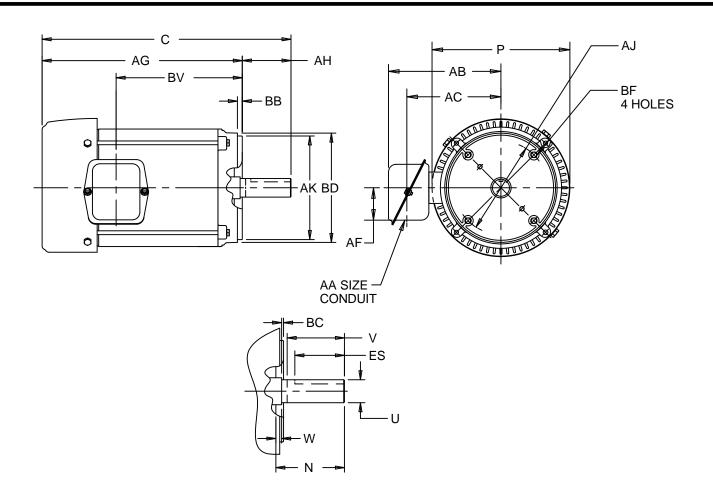
BASIC TYPE: SF

PRINT:

07-2952

SHEET:

1 OF 1



ALL DIMENSIONS ARE IN INCHES AND MILLIMETERS

l	UNITS	С	N	P-	0005	MIN	W	AA	AB	AC	AF	AG
I	IN	15.88	2.88	9.13	1.1250	2.56	.13	.750	7.40	6.19	2.13	13.25
	MM	403	73	232	28.575	65	3	.730	188	157	54	337
	UNITS	АН	AJ	AK ±.003	BB MIN	ВС	BD MAX	BF ⁷	BV	ES MIN		
	IN	2.63	7.250	8.500	.25	.13	9.00	1/2-13 X .75	8.38	1.78	.250)
	MM	67	184.15	215.90	6	3	229	1/2-13 X .73	213	45	6.3	5
_												

- 1: ALL ROUGH DIMENSIONS MAY VARY BY .25" DUE TO CASTING AND/OR FABRICATION VARIATIONS.
- 2: LARGEST MOTOR WIDTH.
- 3: FRAME REFERENCE: 8.250"/182/184
- 4: CONDUIT BOX MAY BE LOCATED ON EITHER SIDE OF MOTOR.
 CONDUIT OPENINGS MAY BE LOCATED IN STEPS OF 90 DEGREES
 REGARDLESS OF LOCATION. STANDARD AS SHOWN WITH CONDUIT OPENING DOWN.
- 5: TOLERANCES SHOWN ARE IN INCHES ONLY.
- 6: ALL TAPPED HOLES ARE UNIFIED NATIONAL COARSE, RIGHT HAND THREAD.
- 7: TAP SIZE AND BOLT PENETRATION ALLOWANCE.

TOLERANCES	
FACE RUNOUT	.004 T.I.R.
PERMISSIBLE ECCENTRICITY OF MOUNTING RABBET	.004 T.I.R.
PERMISSIBLE SHAFT RUNOUT	.002 T.I.R.

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