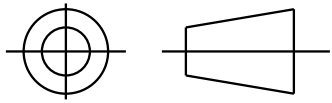


THIRD ANGLE PROJECTION



REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
1	UPDATED FORMAT	01/04/06	MAM

EITHER ROTATION - DUAL VOLTAGE
TYPE KCR OR KHC

T3 OR ORANGE

T1 OR BLUE

T8 OR RED

BLUE

RUN CAP

J11 OR BROWN
J12 OR PURPLE

START

START CAPACITOR
FOR KCR MOTORS
ONLY, LEAD T5 OR
BLACK CONNECTED
DIRECTLY TO
SWITCH FOR KHC
MOTORS

J10 OR BLACK

LINE

MAIN 1

MAIN 2

T5 OR BLACK
J9 OR BLACK

JUMPER

T4 OR YELLOW

T2 OR WHITE

LOW VOLTAGE SHOWN
FOR HI VOLTAGE
SEE NOTE #1

NOTE #1 - FOR HI VOLTAGE REMOVE BLUE FROM TERMINAL #5 AND PLACE ON TERMINAL #4, REMOVE WHITE (T2) FROM TERMINAL #2 AND PLACE ON TERMINAL #5.

NOTE #2 - TO REVERSE ROTATION INTERCHANGE BLACK (J10) AND RED (T8) LEADS.

NOTE #3 - WHEN MORE THAN ONE CAPACITOR IS USED CONNECT IN PARALLEL.

SWITCH - 115D958AC

REF. DIAG. - NONE

CONNECTION LABEL - 52X332050

SIGNATURES DATE

MODEL M.D. PAPE 11/08/91

DETAIL . .

CHECKED . .

ENGRG . .

MFG . .

FOR ADDITIONAL INFO REFER TO:

APPLIED PRACTICES QUALITY . .

DIMENSIONS ARE IN INCHES ISSUED M.D.P. 11/08/91

MATERIAL SOLID MODEL: 52A105381AF



REGAL-BELOIT CORPORATION

TITLE CONNECTION DIAGRAM

FMF: 5KCR49SN0068

SIZE DRAWING 52A105381AF REV 1

SCALE: 1.000 REF. No: SHEET 1 of 1