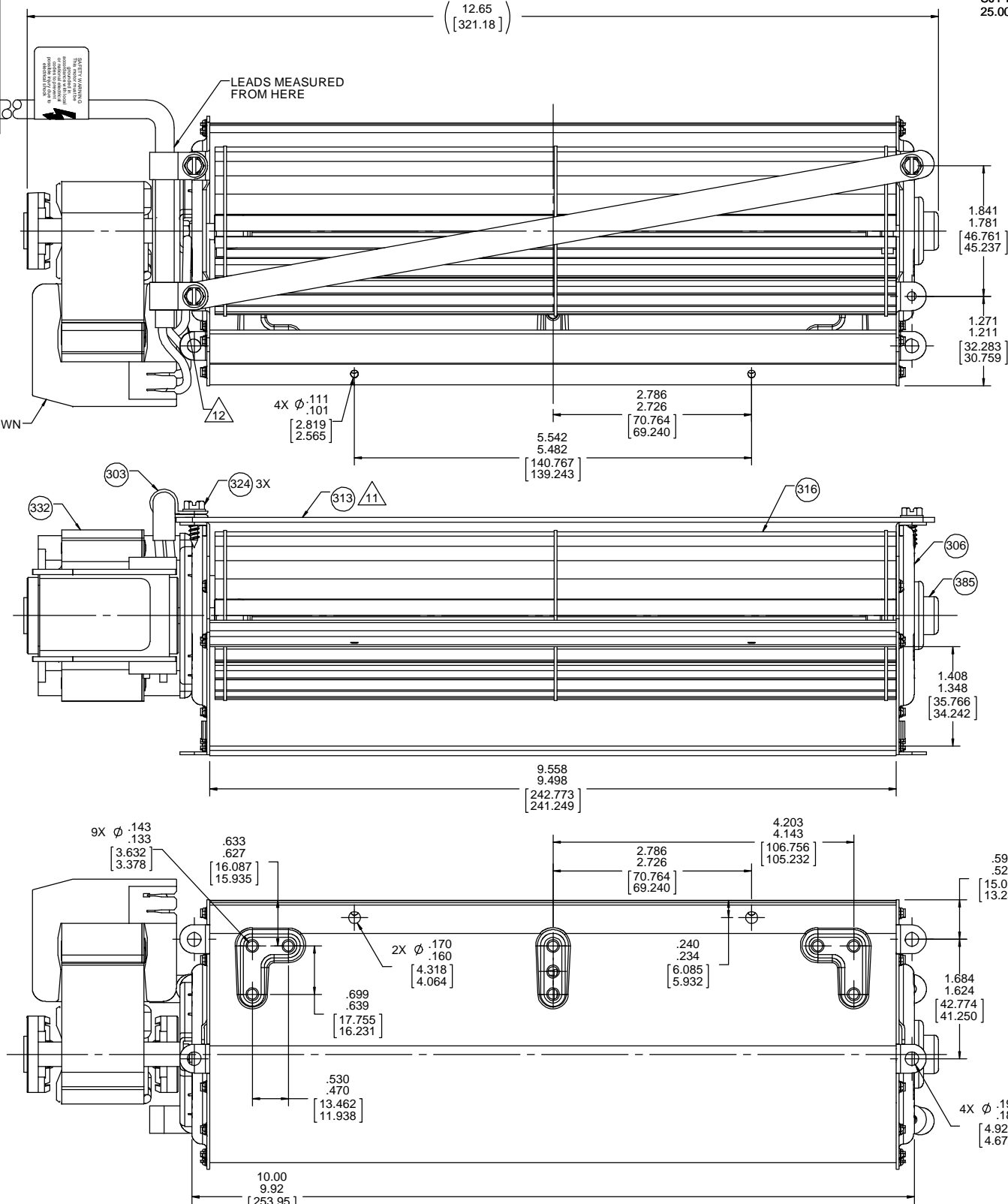
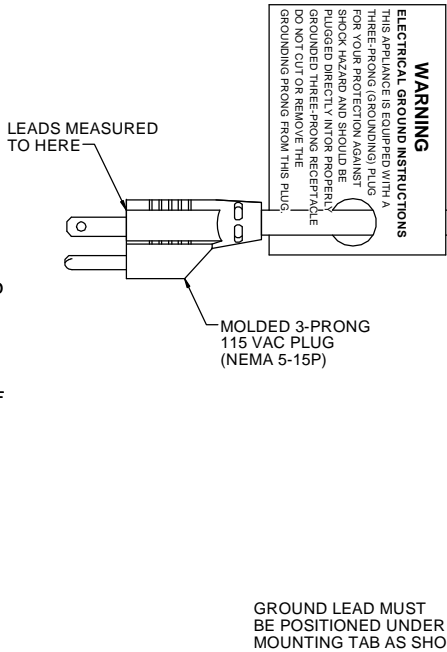
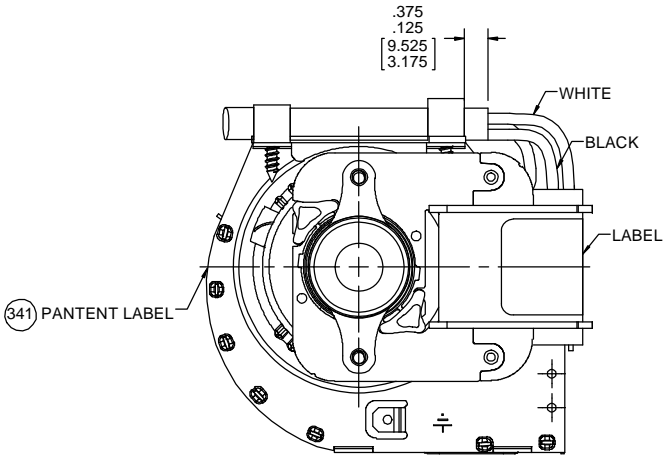


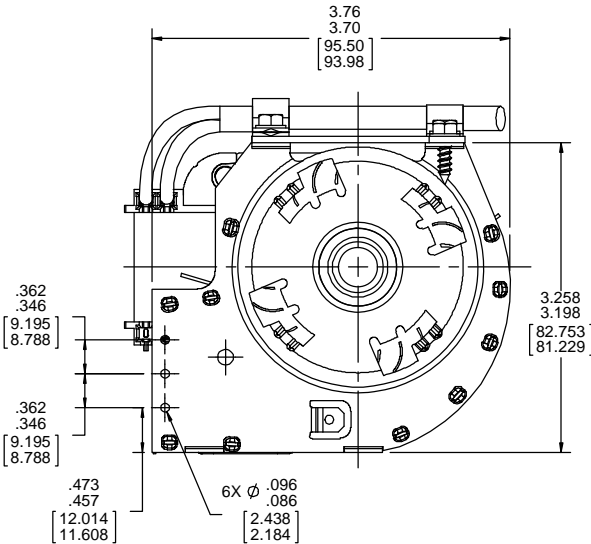
- NOTES:
1. APPLY PC 412 BREAK IN OIL TO BLOWER WHEEL SHAFT.
 2. WIPE OFF MOTOR SHAFT WITH ALCOHOL AFTER SCREW DOWN. [CTF] [CTQ]
 3. WIPE OFF I.D. OF BLOWER WHEEL GROMMET WITH ALCOHOL. [CTF] [CTQ]
 4. SLIDE MOTOR SHAFT INTO GROMMET ON BLOWER WHEEL. PLACE MOTOR INTO CORRECT POSITION ON BLOWER HOUSING AND LOCK INTO PLACE. ADJUST (MOVE) BLOWER WHEEL UNTIL THE GROMMET IS UP AGAINST C-RING ON MOTOR SHAFT. BLOWER WHEEL MUST TURN FREELY.
 5. LUBE PC 385 OUTBOARD BEARING ASSEMBLY PER 88834812.
 6. MATERIAL OF BLOWER HOUSING: ALUMINIZED STEEL.
 7. MATERIAL OF BLOWER WHEEL: ALUMINUM.
 8. TO MINIMIZE POTENTIAL OF ELECTRICAL NOISE, OPERATE SPEED CONTROL AT MINIMUM 85 VOLTS.
 9. CRITICAL TO FUNCTION = [CTF]
 10. CRITICAL TO QUALITY = [CTQ]

11. PC 313 BRACE MUST BE PLACED UNDER PC 303 CABLE CLAMP AND ATTACHED WITH PC 324 SCREW.

12. GROUND MUST BE POSITIONED UNDER MOUNTING TAB.
13. PACK 1 PER CONTAINER, 18 CONTAINERS PER LAYER, 6 LAYERS PER PALLET, PACKING ASSEMBLY 87854952 PER 88834408.
14. CARTON LABELS MUST ALL FACE ONE DIRECTION TOWARD THE OPEN END OF THE PALLET. SEE 88834408.
15. NO PACKAGING TAPE OVER CARTON LABEL.




CORDSET MATERIAL
18 GA. 105°C, 2/64 INSUL.
SJT BLACK JACKET,
25.00/23.00 [635.00/584.20]



61304332

U.S. PATENT
RE 38,977

TYPICAL PERFORMANCE TEST DATA IN FRE AIR			
AT 115 VOLTS 60 Hz			
	RPM	WATTS	AMPS
	2287	55	.89
BLOWER WEIGHT LBS.			ENDPLAY .050/.010 [1.270/.254]

DRAWING REVISION AA	REVISION BY JMG	DATE 07/19/2017	TOLERANCES UNLESS OTHERWISE SPECIFIED: DEC. INCH ANGLE X ±0.1 #2.5 ±1° .XX ±0.01 #0.25 .XXX ±0.005 #0.127 XXXX ±0.0005 #0.0127		DRAWN BY JMG		Regal Beloit America, Inc.
ECO-0127427	APPROVED BY BAA	DATE 07/19/2017	REMOVED BURRS & BREAK SHARP EDGES: .003/.015 [0.076/.381] X 45° CORNER FILLETS: R.02 [51] MACHINED SURFACES: 125/ INCH/ MIN/ mm SHOWN IN [BRACKETS]		APPROVED BY BAA		
REVISED PERFORMANCE TEST. REDRAWN TO SW.			THIRD ANGLE PROJECTION			MATERIAL	PROCESS/FINISH NATURAL
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