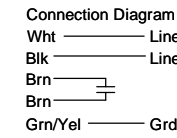


- NOTES
1. PACK 1 PER CONTAINER, 6 CONTAINERS PER LAYER, 3 LAYERS PER PALLET, 18 MAX. PER PALLET. PACKING ASSY: 87855166, PER 88834200 AND 88834408.
  2. BLOWER MUST START AT 101 VOLTS.
  3. PALLET OVERHANG IS ACCEPTABLE.
  4. CHECK X AND Y TO 1.5 MIL MAX WITH IRD AT FINAL TESTING.
  5. STATIC TAP READING IS TO BE -2.80 MINIMUM CORRECTED TO STANDARD AIR (0.075 LB/FT<sup>3</sup>) AT FREE AIR.
  6. CARTON LABELS MUST ALL FACE ONE DIRECTION TOWARD THE OPEN END OF THE PALLET. SEE 88834408.
  7. NO PACKING TAPE OVER CARTON LABEL.

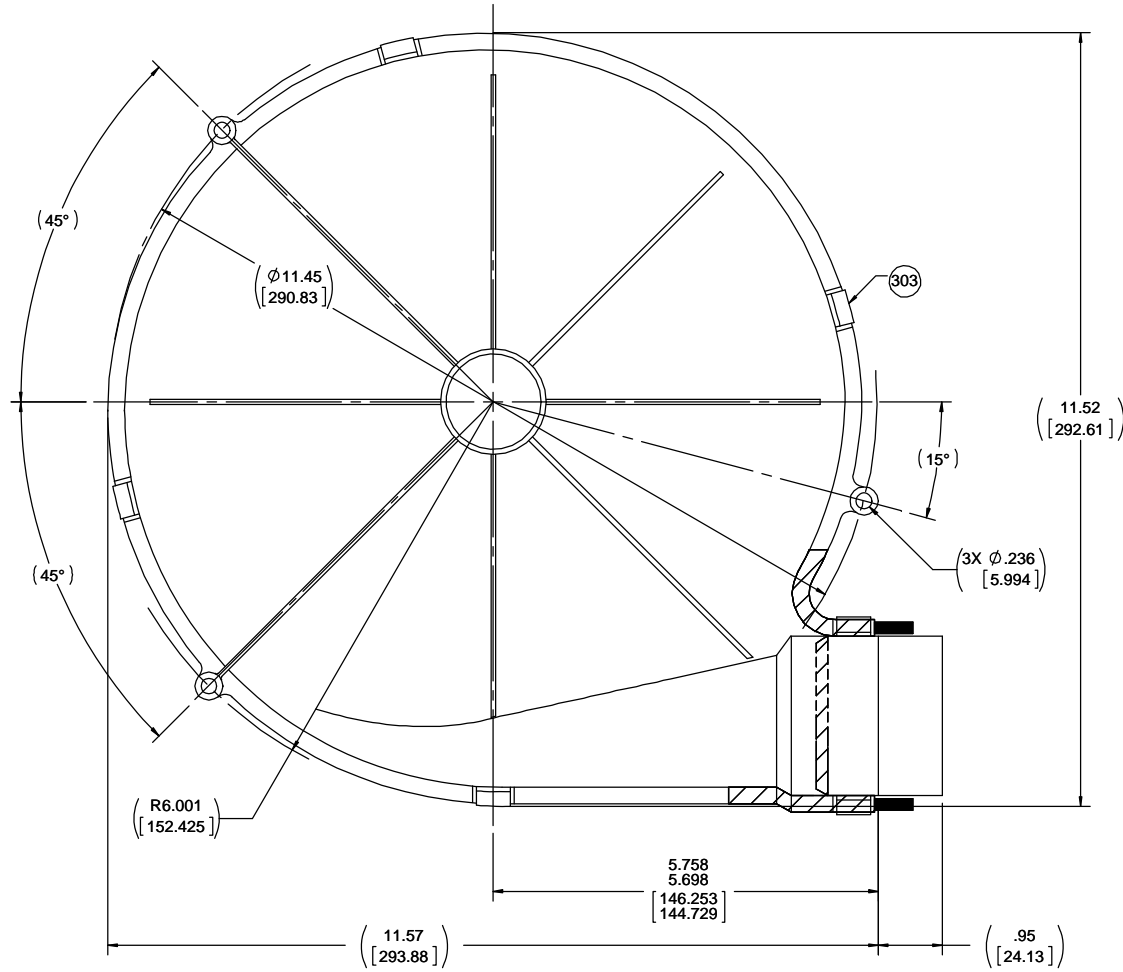


APPLICATION:	90+ FURNACE	B	LA	FR	A	S	C	E	B	A
CUSTOMER:	FASCO DIST.	PR	62	30	V	05	EY	5	0	0
CUSTOMER PN:	A173									

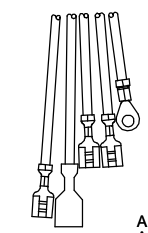
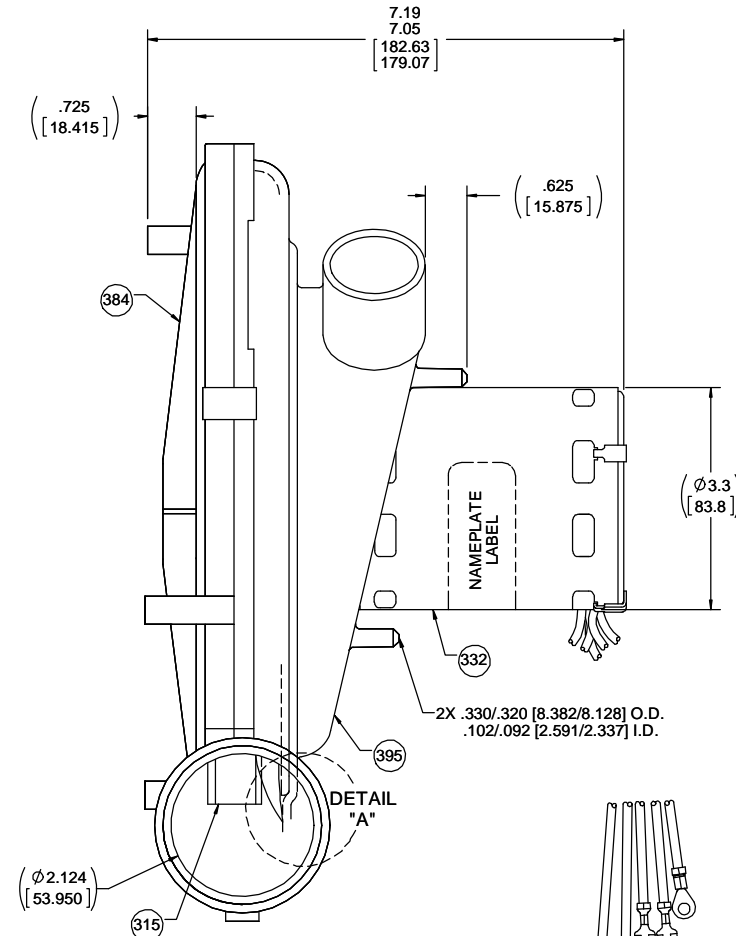
LEAD MATERIAL  
18 GA. 4/64 INSUL. 125°C EPDM.  
35.04/33.08 [890.02/240.23]  
(1) BLACK W/TERM AMP 2-520261-2  
(1) WHITE W/TERM AMP 42692-2

CAPACITOR LEAD MATERIAL  
16.92/14.92 [429.77/378.97]  
W/FSPADE TERM AMP 42962-2

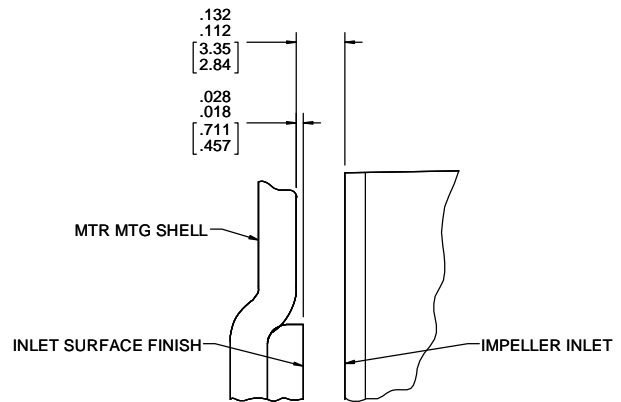
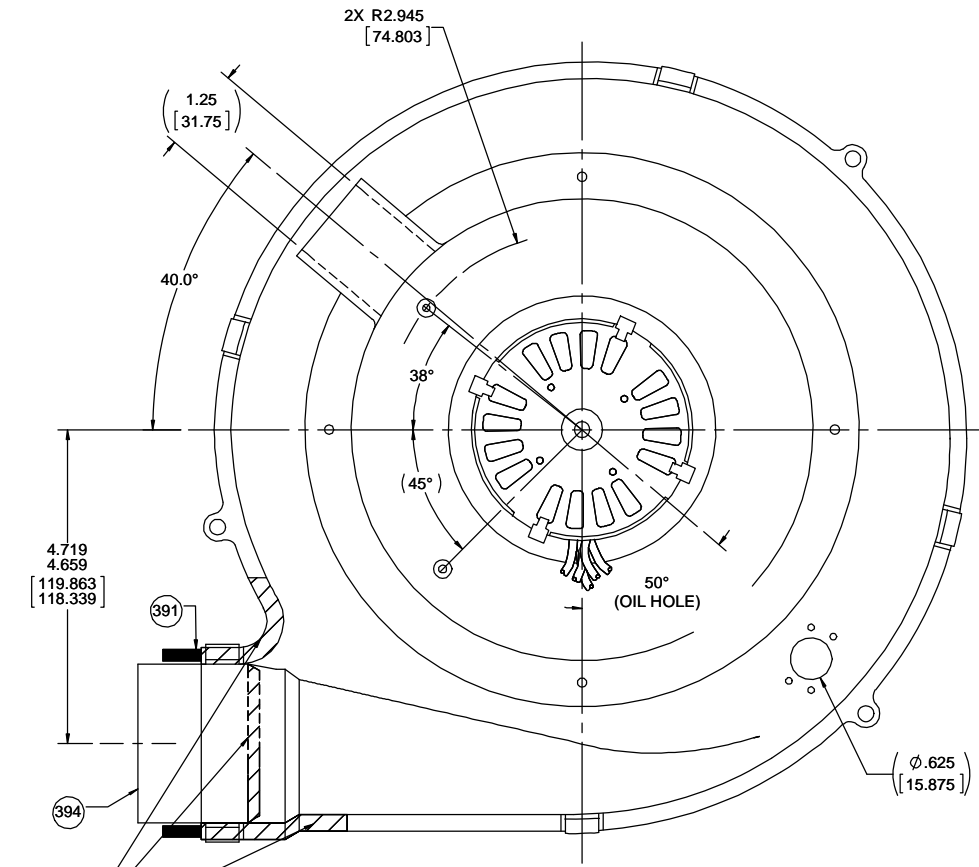
GROUND LEAD MATERIAL  
18 GA. 125°C 2/64 INSUL.  
X-LINKED POLY, GRN/YEL  
2.73/10.83 [323.34/275.08]  
WRING TERM AMP 40724




DETAIL "A"



APPLY SEALANT IN CAVITIES ALONG SHADED AREAS AND AROUND SIDES OF EXHAUST COLLAR



TYPICAL PERFORMANCE TEST DATA AT FREE AIR AT 115 VOLTS 60 Hz			
	RPM	WATTS	AMPS
	3414	92	.81
TEST WITH 5 MFD 370 VAC CAPACITOR			
BLOWER WEIGHT			ENDPLAY
6.75 LBS.			.xxx/xxx [xxxx/xxxx]

DRAWING REVISION	AA	REVISION BY	FDP	DATE	5/18/2018	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN BY	FDP	DATE	5/18/2018	DESCRIPTION	OUTLINE
ECO	ECO-0142060	APPROVED BY	SED	DATE	5/18/2018	DEC. INCH mm ANGLE	DATE	5/18/2018	DATE	5/18/2018	DESCRIPTION	OUTLINE
ECO DESCRIPTION						.X ±0.1 [2.5]	APPROVED BY	SED	DATE	5/18/2018	DESCRIPTION	OUTLINE
						.XX ±0.01 [0.25]			DATE	5/18/2018	DESCRIPTION	OUTLINE
						.XXX ±0.005 [0.127]			DATE	5/18/2018	DESCRIPTION	OUTLINE
						XXXX ±0.0005 [0.0127]			DATE	5/18/2018	DESCRIPTION	OUTLINE
						REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [0.076/.381] X 45°			DATE	5/18/2018	DESCRIPTION	OUTLINE
						CORNER FILLETS: R.02 [0.51]			DATE	5/18/2018	DESCRIPTION	OUTLINE
						MACHINED SURFACES: 125/32			DATE	5/18/2018	DESCRIPTION	OUTLINE
						mm SHOWN IN [BRACKETS]			DATE	5/18/2018	DESCRIPTION	OUTLINE
DRAWN TO SOLID WORKS								THIRD ANGLE PROJECTION		DRAWING NUMBER		70625664
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NOTES:

1. ASSEMBLE PC 352 SEAL IN CENTER OF PC 395 SHELL WITH SMALL END OF SEAL TOWARD INSIDE OF SHELL.
2. ASSEMBLE PC 395 SHELL ASSY. TO MOTOR WITH PC 324 SCREWS. TORQUE TO 30-35 IN. LBS.
3. PLACE ROPE SEALANT PC 397 IN GROOVE AROUND PC 384 SHELL BEFORE ASSEMBLING HOUSING TOGETHER. SEALANT SHOULD BE .125/.250 [3.175/6.350] PAST HOUSING EXHAUST OF SHELLS AND BE VISIBLE AS SHOWN ON BLOWER TOP DRAWING.
4. BEAD OF RED SEALANT PC 398 TO BE APPLIED ON BEAD AROUND PC 394 EXHAUST TUBE. BEAD TO RUN IN A CONTINUOUS CIRCLE. DO NOT OVER APPLY. NO VOIDS ALLOWED.
5. PLACE EXHAUST TUBE WITH SEALANT INTO GROOVE EXHAUST IN PC 384 SHELL.
6. CLAMP HOUSING HALVES TOGETHER WITH PC 303 CLIPS INTO CLIP SLOTS ON SHELLS.

DRAWING REVISION AA		REVISION BY FDP	DATE 5/18/2018	TOLERANCES UNLESS OTHERWISE SPECIFIED: DEC. INCH mm ANGLE		DRAWN BY FDP		REGAL BELLOIT AMERICA, Inc.	
ECO-0142060		APPROVED BY SED	DATE 5/18/2018	.X ±0.1 [±0.25]	±1°	DATE 5/18/2018	DESCRIPTION OUTLINE		
ECO DESCRIPTION		DRAWN TO SOLID WORKS		.XX ±0.01 [±0.25]		APPROVED BY SED	MATERIAL		
				.XXX ±0.005 [±0.127]		DATE 5/18/2018	PROCESS/FINISH BLACK		
				XXXX ±0.0005 [±0.0127]		REFERENCE	SHEET 2 OF 2		
				REMOVE BURRS & BREAK SHARP EDGES: 0.03/.015 [0.76/ .381] X 45°		THIRD ANGLE PROJECTION	DRAWING NUMBER 70625664		
				MACHINED SURFACES: 125/ INCR/ m/v		SIZE D	1		
				mm SHOWN IN [BRACKETS]					