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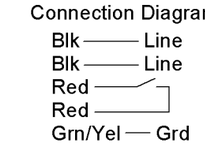
NOTES:
1. ATTACH GROUND STRAP WITH SCREW PC 324.
2. NO PAINT ALLOWED ON THREADS ON FLANGE.
3. LOCATION OF IMPELLER TO BE .164/.084 FROM EDGE OF IMPELLER TO INSIDE OF HOUSING SHELL.
4. "SWITCH MUST 'MAKE' CONTACT BETWEEN 1800-2500 RPM AS SPEED INCREASES AND 'BREAK' 50-500 RPM BELOW ACTUAL "MAKE".
5. SWITCH MECHANISM TO GIVE QUIET OPERATION ABOVE 2500 R.P.M.
6. THREADS MUST BE FREE OF PAINT BEGINNING A MAXIMUM OF 1/8" (4 THDS) FROM FACE OF FLANGE.
7. PACK 1 PER CONTAINER, 80 MAX. PER PALLET, PACKING ASSY. 8785 4000, 16 CARTONS PER LAYER, 5 LAYERS PER PALLET, P.S. 8883 4200 AND P.S. 8883 4408.
8. CARTON LABELS MUST ALL FACE ONE DIRECTION TOWARD THE OPEN END OF THE PALLET. SEE P.S. 8883 4408.3
9. NO PACKING TAPE OVER CARTON LABEL.

Connection Diagram



APPLICATION	B	LA	FR	A	S	C	E	B	A
THERMALLY PROTECTED CLASS "B" INSULATION SEALED BALL BEARING 416 S.S. SHAFT	06	21	34	V	05	DN	5	0	0

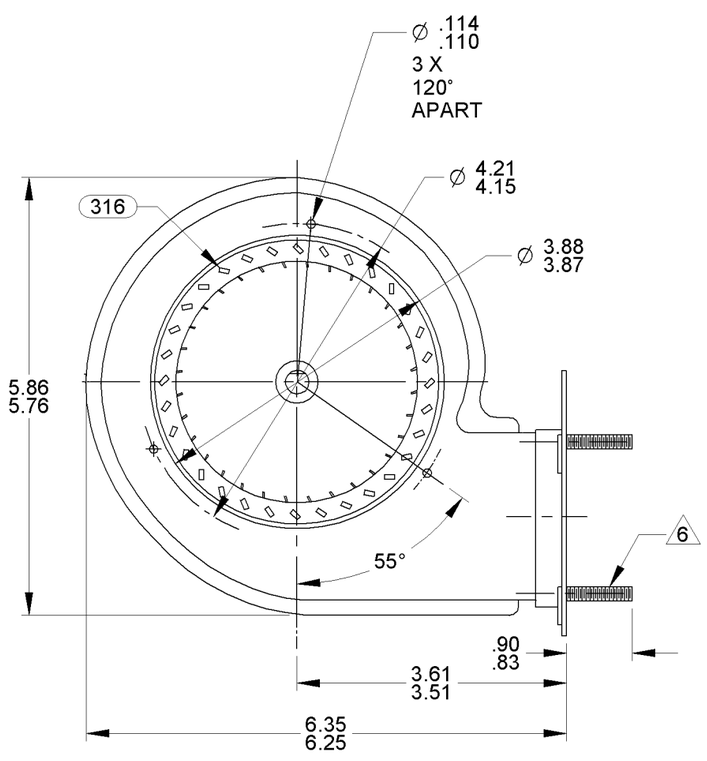
CUSTOMER FASCO DIST.

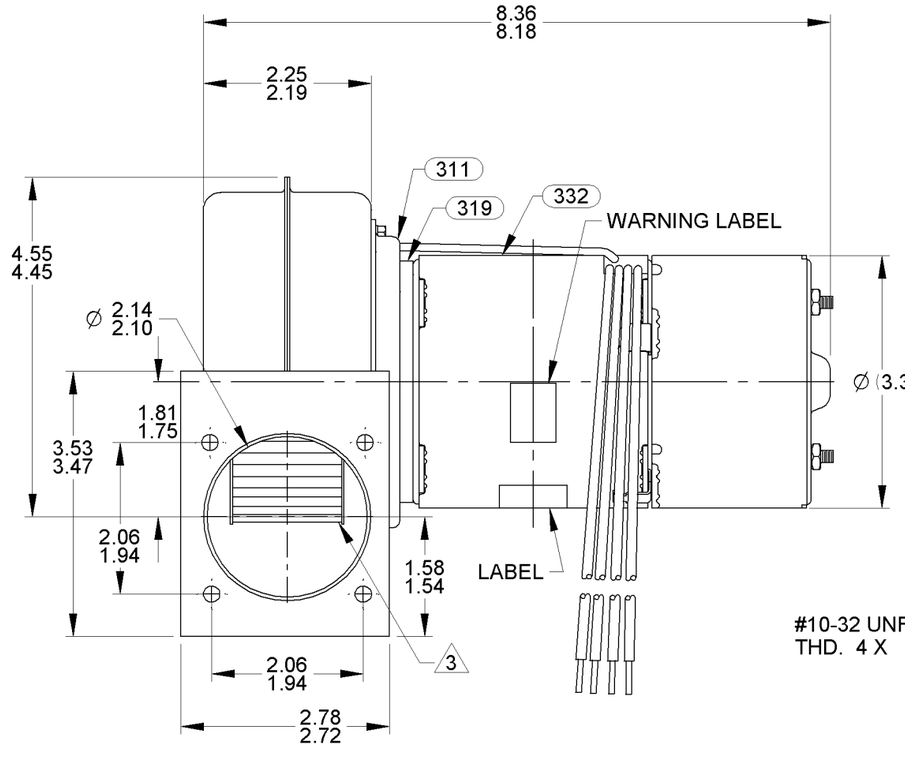
CUSTOMER PART NO. AO75

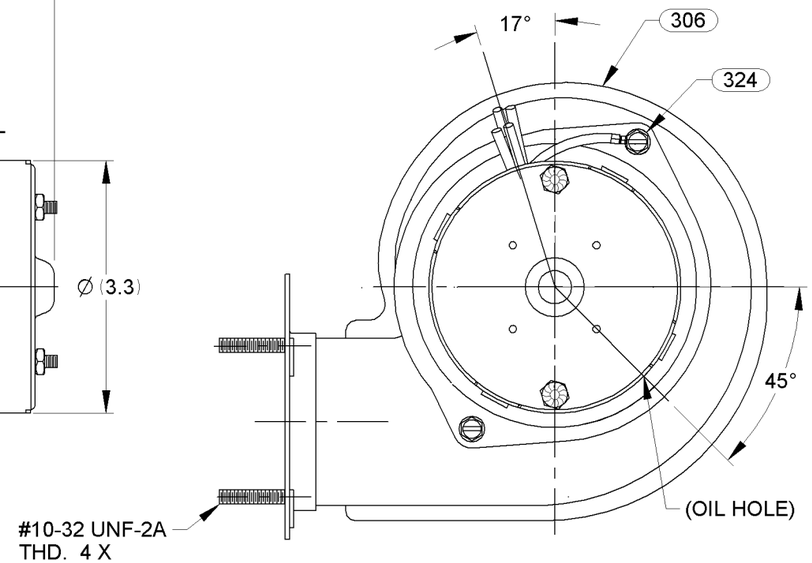
GROUND LEAD
18 GA. 125°C 2/64 INS.
X-LINK POLY., GRN/YEL
6.00/4.00 IN. LONG
8902-0157 RING TERM.
AMP #350436-2

LEAD MATERIAL
18 GA. 125°C, 4/64 INS.
EPDM (2) BLACK
62.00/60.00 IN. LONG
.56/.44 IN. STRIP

SWITCH LEAD MATERIAL
18 GA. 125°C, 4/64 INS.
EPDM, (2) RED
62.00/60.00 IN. LONG
.56/.44 IN. STRIP







TYPICAL PERFORMANCE TEST DATA IN FREE AIR

AT 230 VOLTS 60 HZ.

	R.P.M.	WATTS	AMPS
	3223	61	.39
BLOWER WEIGHT 5 1/4 LBS.			END PLAY .XX/.XX

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
FRACTIONS ± 1/16 DECIMALS .XX ± .01 .XXX ± .005 ANGLES ± 1°

APPROVALS	DATE
DRAWN JMH	07/07/2005
CHECKED SDM	07/07/2005
FINISH COLOR BLACK	

FASCO MOTORS GROUP
AC MOTOR/BLOWER DIVISION

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TITLE
BLOWER ASSEMBLY

SIZE	DWG. NO.	REV.
B	7021 6522	31
DO NOT SCALE DRAWING	SHEET 1 OF 1	

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