

- NOTES:
1. APPLY PC 406 GREASE BEFORE ASSEMBLING PC 352 SHAFT SEAL TO PC 366 MOTOR SHELL.
  2. PRESS PC 315 IMPELLER TO DIMENSION SHOWN ( NOTE MINIMUM CLEARANCE BETWEEN IMPELLER AND HOUSING WALL.) PRESS FORCE MUST BE 1,000 TO 2,400 LBS. AND MUST BE EXERTED BETWEEN DATUM -X- ON IMPELLER HUB AND SHAFT END OPPOSITE IMPELLER.
  3. APPLY PC 399 SILICONE SEALANT INTO GROOVE ON PC 366 MOTOR SHELL PRIOR TO ASSEMBLING PC 383 SHELL.
  4. TORQUE PC 323 NUTS TO 15-20 IN/LBS.
  5. TEST BLOWER PER F.O.T. 63004470.
  6. PLACE YELLOW DOT IN THIS AREA AFTER CHECKING FOR GREASE ON THE SHAFT SEAL.
  7. SINGLE: PACK 1 PER CONTAINER, 12 CONTAINERS PER LAYER, 3 LAYERS PER PALLET, 36 MAX. AMOUNT PER PALLET. PACKING ASSY: 87854866 PER 88834200 AND 88834408.
  8. BULK: PACK 6 UNITS PER CONTAINER, 72 MAX AMOUNT PER PALLET. PACKING ASSY. 87855169.
  9. PLACE (1) PC 394 EXHAUST ADAPTER, (1) PC 377 GASKET AND (4) PC 324 SCREWS IN PC 356 PLASTIC BAG AND PLACE IN EACH CARTON FOR SINGLE PACK AND ONE PER CELL FOR BULK PACK. CARTON LABELS MUST ALL FACE ONE DIRECTION TOWARD THE OPEN END OF THE PALLET. SEE 88834408.
  11. NO PACKAGING TAPE OVER CARTON LABEL.

Uncontrolled Copy

99581404 13 61299553

**FASCO** Model XXXX Assembled In Mexico

70581404

115 V    60 Hz    1/20 HP

J238-150    E64080

Max. Amb 40°C    3.1 LRA

2.6 FLA    Sealed Ball Brg

T.P.L.    B    E48562

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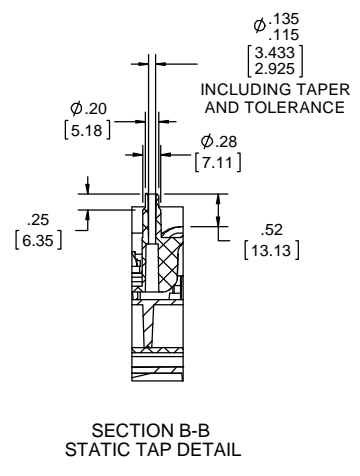
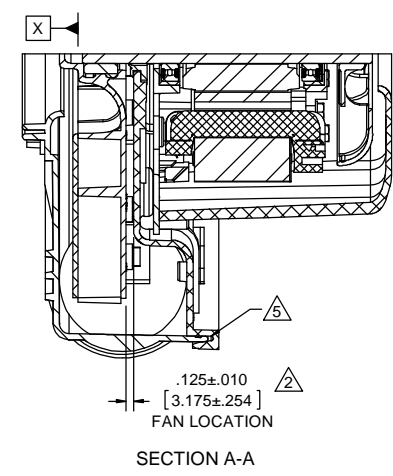
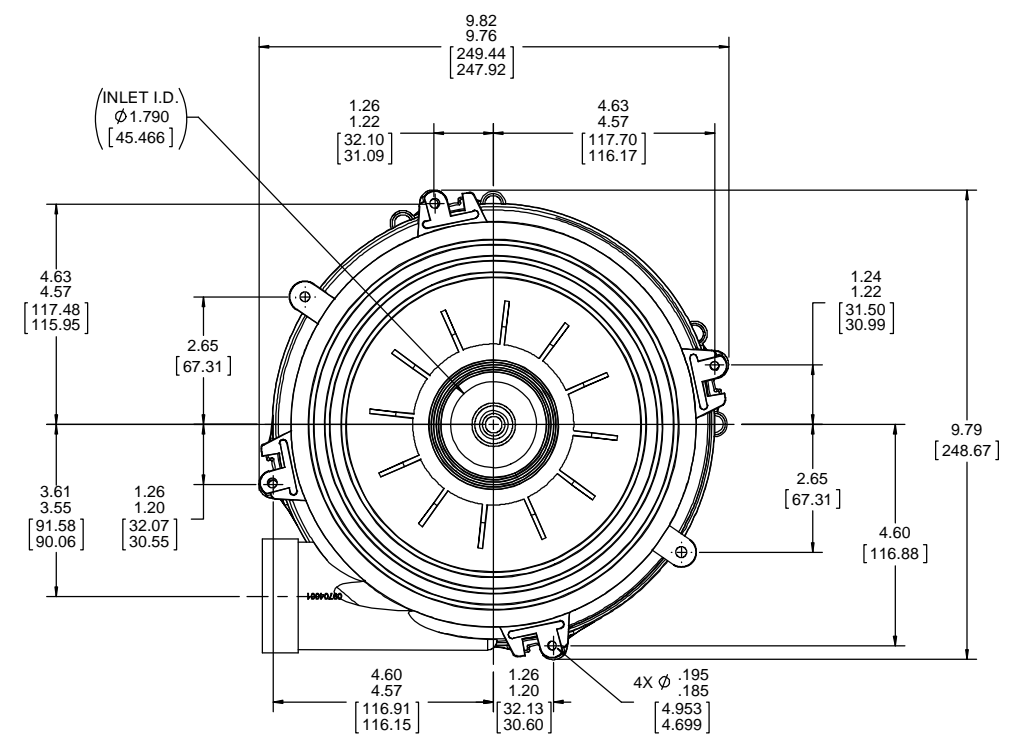
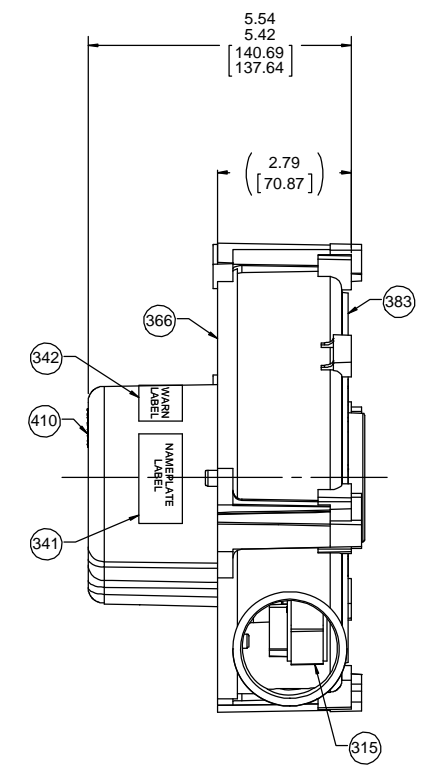
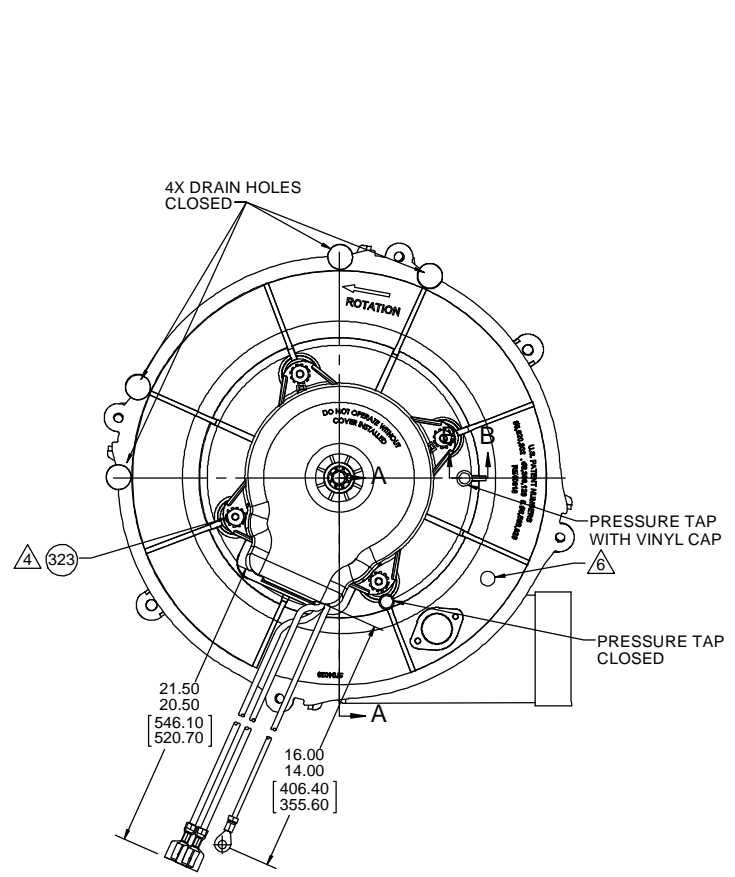
T.P.    3000 RPM    LR20432

THERMALLY PROTECTED  
CLASS 'B' INSULATION  
SEALED BALL BEARING  
416 SS SHAFT

APPLICATION:		B	LA	FR	A	S	C	E	B	A
CUSTOMER:	FASCO DIST.	PX	58	48	X	06	OC	5	0	0
CUSTOMER PN:	SINGLE: A067 BULK: A067B <span style="margin-left: 10px;">13</span>	FINISH: BLOWER - NATURAL. MOTOR - NATURAL								

LEAD MATERIAL  
18 GA. 125°C 2/64 INSUL.  
X-LINKED POLY, BLACK, WHITE,  
W/ MSPADE TERMS  
AMP 2-520102-2

GROUND LEAD  
18 GA. 105°C 2/64 INSUL.  
THERMO, GREEN/YELLOW,  
W/ RING TERM.  
AMP 40724



61305568

**SAFETY WARNING**  
This motor must be grounded in accordance with local or national electrical codes to prevent possible injury due to electrical shock.

**AVERTISSEMENT DE SÉCURITÉ**  
Ce moteur doit être fondé sur conformément à la réglementation locale ou nationale électrique codes pour prévenir d'éventuelles blessures en raison de choc électrique.

TYPICAL PERFORMANCE TEST DATA IN FREE AIR  
AT 115 VOLTS 60 Hz

	RPM	WATTS	AMPS
	3100	135	2.55

BLOWER WEIGHT 5.0 LBS.    ENDPLAY .XX/XX

DRAWING REVISION FB	REVISION BY FDP	DATE 9/21/2018	TOLERANCES UNLESS OTHERWISE SPECIFIED: DEC. INCH mm ANGLE X ±0.1 #2.5 ±1° .XX ±0.01 [±0.25] .XXX ±0.005 [±0.127] XXX ±0.0005 [±0.0127]	DRAWN BY JMG	DATE 12/03/2015	DESCRIPTION OUTLINE BLOWER ASSY
ECO-0152954	APPROVED BY MLS	DATE 9/21/2018	REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [0.076/.381] X 45° CORNER FILLETS: R.02 [51] MACHINED SURFACES: 125 INCR/MLV THIRD ANGLE PROJECTION	APPROVED BY MLM	DATE 12/03/2015	MATERIAL PROCESS/FINISH NATURAL
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BLOWER WEIGHT 5.0 LBS.    ENDPLAY .XX/XX			<p>SIZE D    DRAWING NUMBER 70581404    SHEET 1 OF 1</p>			