

ENG. DEPT. FORM 2547 SIZE C K&E 17 0153 12-78 MC8339

S\* PD 18364 4

CHANGES

REDRAWN  
ADDED BOTTOM  
SECTIONAL VIEWS  
OF BASE & MOTOR

ADDED .144 DIA HOLE  
TO RESIL BASE  
PD 18364

STOKES 2-19-85  
R. W. M. 3-24-85  
P. H. N. 4-22-85

THRU-BOLT & BOX  
COVER SCREW HEADS  
WERE SHOWN AS  
ROUND HEADS  
PD 18364

Stokes 12-13-85  
J. S. 5/14/86

Removed 5/11/86

ADDED X0, XK & XM  
DIMS TO F&B TAB.  
CN 39734

3/50 4-25-90  
V. 5/1/96

CHANGED DECAL  
AND MANUAL  
THERMO BUTTON  
NOTES.  
Z. G. 9/2/96  
B. B. 6-2-92  
V. 6/2/92

FOZ ADDED GROUND  
LEAD.  
0044046  
3/20/01  
L. GORDON

3923C03

ALL MOTORS HAVE A 5.14 DIA. BOLT CIRCLE.  
(4 THRU-BOLTS EQUALLY SPACED.)

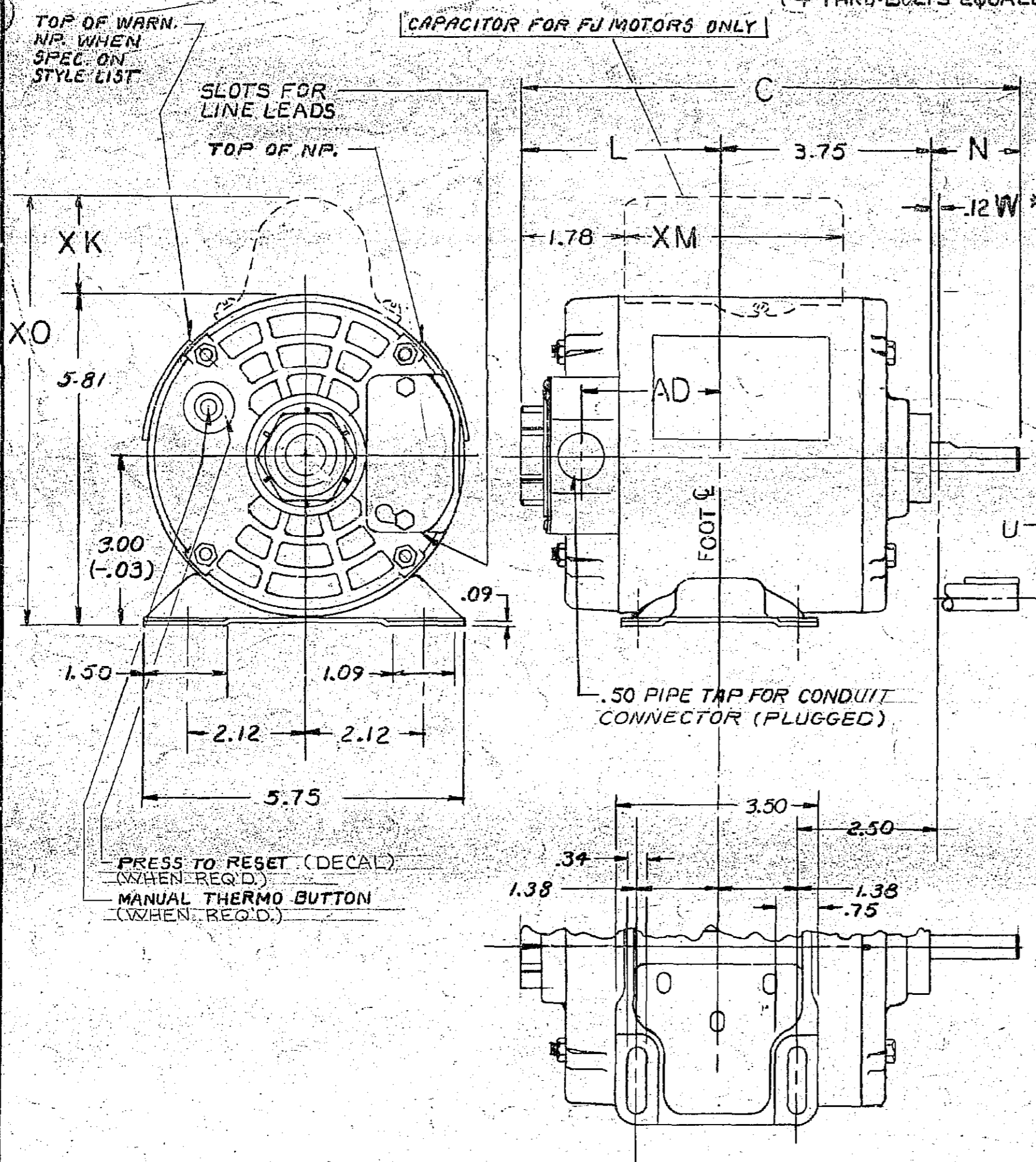


FIG. 1 RIGID MOUNTING

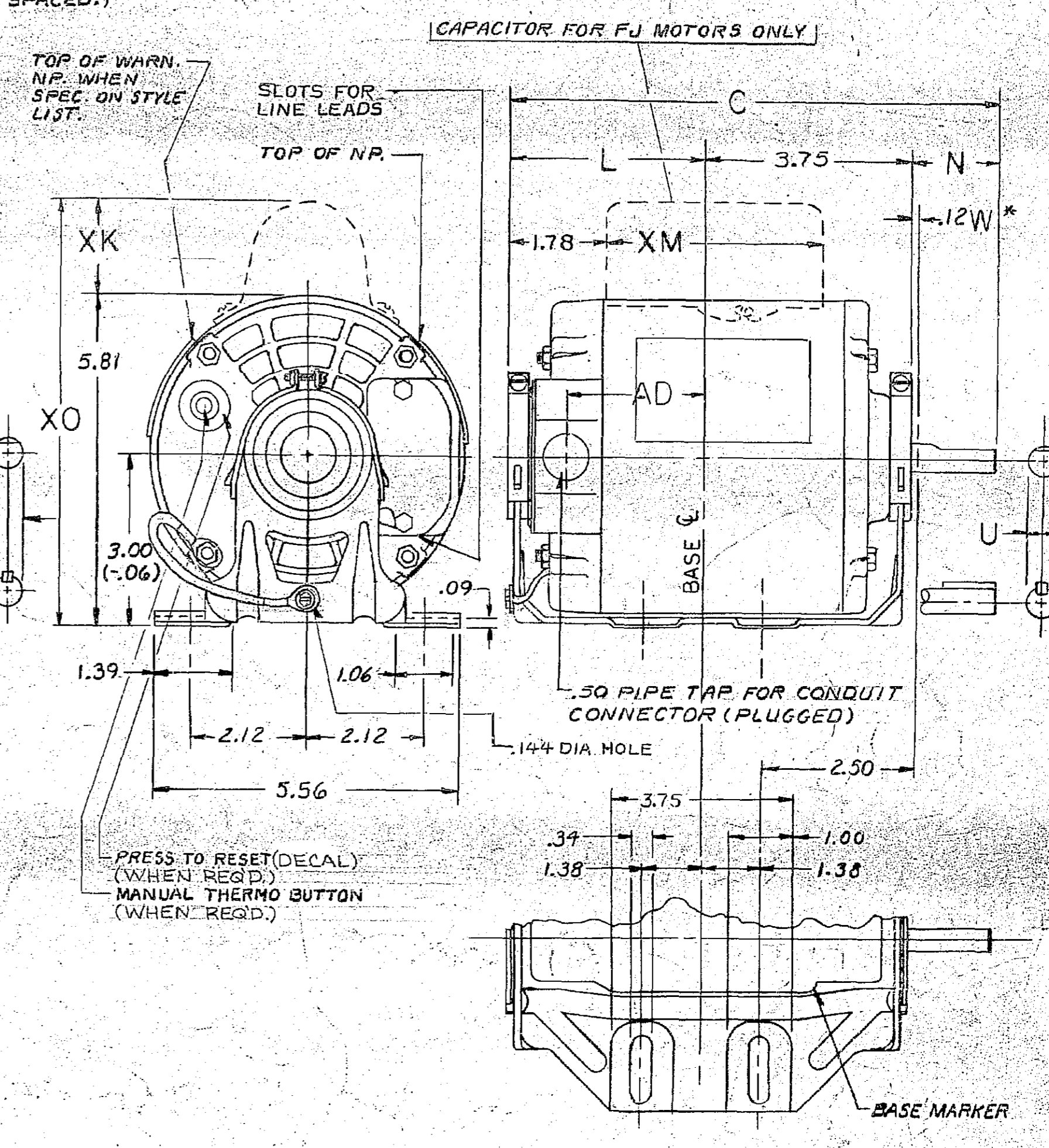


FIG. 2 RESILIENT MOUNTING

FRAME NO.	SHAFT DIA.	FLAT OR KEYWAY			C	L	N	N-W	AD	X0	CAP. HSG. DIMS.	
		WIDTH	DEPTH	LENGTH							XK	XM
48	.50	FLAT	.05	1.12	8.90	3.53	1.62	1.50	2.47			
A48	.50	FLAT	.05	1.12	9.15	3.78	1.62	1.50	2.72	7.43	1.62 3.94	
B48	.50	FLAT	.05	1.12	9.40	4.03	1.62	1.50	2.97	7.81	2.00 3.94	
D48	.50	FLAT	.05	1.12	9.90	4.53	1.62	1.50	3.47	7.81	2.00 3.94	
F48	.50	FLAT	.05	1.12	10.40	5.03	1.62	1.50	3.97	7.43	1.62 3.94	
K48	.62	.19	.09	1.38	9.28	3.53	2.00	1.88	2.47			
AK48	.62	.19	.09	1.38	9.53	3.78	2.00	1.88	2.72	7.43	1.62 3.94	
BK48	.62	.19	.09	1.38	9.78	4.03	2.00	1.88	2.97	7.81	2.00 3.94	
DK48	.62	.19	.09	1.38	10.28	4.53	2.00	1.88	3.47	7.81	2.00 3.94	
FK48	.62	.19	.09	1.38	10.78	5.03	2.00	1.88	3.97			

\* DIM 'W' MAY VARY FROM THAT SHOWN, DUE TO VARIANCE IN CASTINGS & ASSEMBLY OPERATIONS.

▲ USABLE SHAFT EXTENSION

○ THESE OVERALL HEIGHT DIM'S & CAPACITOR SIZES ARE THOSE NORMALLY USED ON MOST RATINGS. WHERE INTERFERENCE APPEARS LIKELY, REFER TO LIMA WORKS FOR EXACT CAPACITOR HSG. NO. FOR THE PARTICULAR STYLE INVOLVED.

DIMENSIONS IN INCHES-SCALE		STD. TOLERANCES WHERE NONE ARE GIVEN	
DFTM.	10-19-84	3 PLACE DECIMALS - SEE 1 INCHES - V	3 PLACE DECIMALS - SEE STOCK - DEC 10-19-84
ENGR.	11-20-84	-MFG. TOLERANCES PER L1-1000-	
MFG.	11-21-84	TITLE 48 FR. BALL OR SLV. BRG. OUTLINE	
REF. DWG.	3696608	DWG. NO. 3923C03	
Westinghouse		ELECTRIC CORPORATION	
LIMA, OHIO, USA		LIMA MOTOR DIVISIONS	