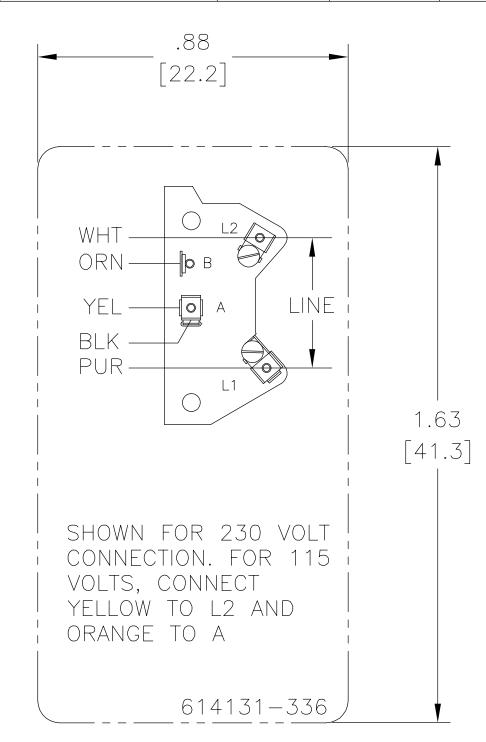
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		- J			
REV	ECO	REV BY	DATE	APPD	DATE
В	ECO-0022186	jrupert	08-17-2011	jrupert	08-17-2011



NOTES:

- 1. FOR USE WITH 614129 NAMEPLATE BLANK
- 2. ———— INDICATES DIMENSION LIMITS
- 3. DIE TO BE MADE FROM MASTER SUPPLIED BY A. O. SMITH CORPORATION
- 4. DIE MUST PRODUCE A LEGIBLE IMPRESSION.

GEOMETRIC CHARACTERISTICS & SYMBOLS	UNLE
	
∠ ANGULARITY ⊥ PERPENDICULARITY (SQUARENESS) // PARALLELISM ○ ROUNDNESS (CIRCULARITY) ద CYLINDRICITY	INCH mm ANG. REMO INC CORN INC MACH
= SYMMETRY	METR

UNLESS OTHERWISE SPECIFIED
DIM. TOLERANCES ARE AS FOLLOWS:

X XX XXX XXXX
INCH ±.1 ±.02 ±.005 ±.0005
mm ±0.5 ±0.13 ±0.013
ANG. ±.50 DEG
REMOVE BURRS & BREAK SHARP EDGES:
INCH .003-.015 mm 0.1-0.4
CORNER FILLETS TO:
INCH .020 mm 0.5
MACHINE SURFACES:
INCH 125 mm 3.2

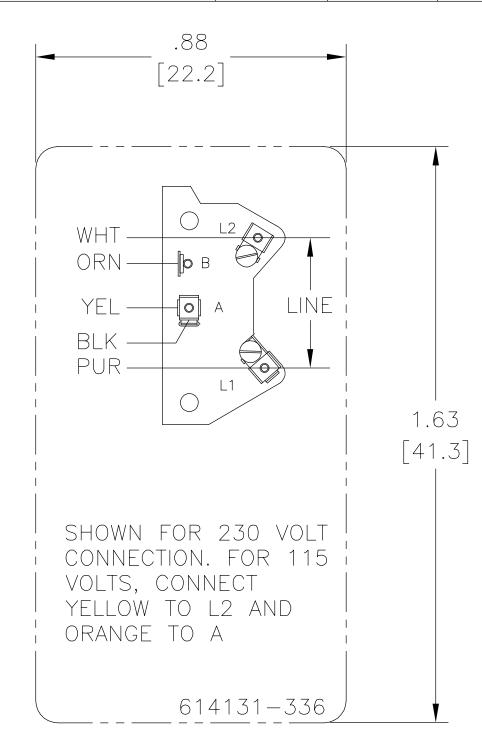
METRIC DIMS. SHOWN IN [BRACKETS]

	DR BY: jrupert	08-17-2011				
	APPD: jrupert	08-17-2011				
ò:	THIRD ANGLE PROJECTION	EDS DATE 02-22-2008 FORMAT REV F				
	CONFIDENTIAL: THIS DRAWING AND ITS INFORMATION ARE THE EXCLUSIVE AND CONFIDENTIAL PROPERTY OF A.O. SMITH CORP. AND ARE NOT TO BE DISCLOSED, DUPLICATED, DISTRIBUTED OR OTHERWISE USED WITHOUT THE WRITTEN CONSENT OF A.O. SMITH CORP.					
	-ALL RIGHTS RESERVED.	ASME Y14.5M 1994	L			

ACSI Innov	mith ation has a name.		PRODUCTS PANY MITH CORPORATION
DESCRIPTION			
	N DIAGRAM	NAMEPI	_ATE
SIZE DWG	NO		
\wedge	6141	31 - 336	
SCALE NONE		S	SHEET 1

Uncontrolled Copy

		- <u>J</u>			
REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
В	ECO-0022186	jrupert	08-17-2011	jrupert	08-17-2011



NOTES:

- 1. FOR USE WITH 614129 NAMEPLATE BLANK
- 2. —— -- INDICATES DIMENSION LIMITS
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4. DIE MUST PRODUCE A LEGIBLE IMPRESSION. 							
CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS		DIBUJADO POR: jrupert	08-17-2011	Smith	ELECTRICAL PRODUCTS COMPANY		
— RECTITUD ∠ ANGULARIDAD ∠ NECTITUD ∠ NECTITUD ∠ NECTITUD	PULG ±.1 ±.02 ±.005 ±.0005	APROBADO POR: jrupert	08-17-2011	innovation has a name.	A DIVISION OF A. O. SMITH CORPORATION		
// PARALELISMO O REDONDEZ (CIRCULARIDAD)	ELIMINAR REBABAS Y ORILLAS FILOSAS	TERCER ANGULO DE PROYECCION	FECHA EDS: 02-22-2008 REV. FORMATO: F	descripcion: CONN DIAGRAI	M NAMEPLATE		
→ PERFIL DE CUALQUIER SUPERFICIE → PERFIL DE CUALQUIER LINEA ! VARIACION	FILETEAR ESQUINA: PULG .020 mm 0.5 MAQUINAR SUPERFICIES	A.O.SMITH CORP. Y NO DEB	XCLUSIVO Y CONFIDENCIAL DE ERAN SER REVELADOS,	TAMAÑO: NUMERO DE DIBUJO: 614	1 31 — 3 3 6		
♥ POSICION REAL ◎ CONCENTRICIDAD = SIMETRIA		SIN EL CONSENTIMIENTO ES	O USARSE DE OTRA MANERA CRITO DE A.O. SMITH CORP. SERVADOS.ASME Y14.5M 1994	ESCALA:NONE	HOJA: 1		

Uncontrolled Copy ECO-0022186 08-17-2011 08-17-2011 irupert jrupert .88 [22.2] L2 (0) WHT Б В ORN LINE YEL A O BLK PUR 1.63 [41.3] SHOWN FOR 230 VOLT NOTES: CONNECTION. FOR 115 VOLTS, CONNECT 1. FOR USE WITH 614129 NAMEPLATE BLANK YELLOW TO L2 AND ORANGE TO A - INDICATES DIMENSION LIMITS 3. DIE TO BE MADE FROM MASTER SUPPLIED 614131 - 336BY A. O. SMITH CORPORATION 4. DIE MUST PRODUCE A LEGIBLE IMPRESSION. **ELECTRICAL PRODUCTS** 08-17-2011 jrupert **COMPANY** ??????? X XX XXX XXX ?? ±.1 ±.02 ±.005 ±.0005 ?? ±0.5 ±0.13 ±0.013 ?? ±.50 ? ???????? ?? .003-.015 ?? 0.1-0.4 ??? ?? .020 ?? 0.5 ????? A DIVISION OF A. O. SMITH CORPORATION 08-17-2011 irupert ??????? 02-22-2008 CONN DIAGRAM NAMEPLATE ?????? ??: ???????????A.O.SMITH????? ??A.O.SMITH??????????????????? 614131 - 336?? 125 ?????--???? NONE ???????[] ASME Y14.5M 1994