Uncontrolled Copy 4 TYPE FRAME NOTES: SC J56J PILOT DIAMETER IS CONCENTRIC WITH FOR THREADED SHAFT EXT. (56J) SHAFT CENTERLINE WITHIN .004[.102] T.I.R. ECCENTRICITY OF THREADED PORTION OF SHAFT IS HELD WITHIN .004[.102] TOTAL GAGE READING WITH THE INDICATOR ON O.D. OF FACE OF MOUNTING FLANGE IS PERPENDICULAR TO SHAFT CENTERLINE WITHIN .004[.102] T.I.R. GROUND RING GAGE AS SHOWN. THE GAGE BEING STATIONARY WITH RESPECT TO THE ROTOR. 3. SHAFT RUNOUT NOT TO EXCEED .002[.051] 6. END PLAY NOT TO EXCEED .010[.254] T.I.R. MEASURED WITH NO THRUST. FOR THREADED SHAFT EXT. (56J) MATING PARTS SHOULD BE RELIEVED ONE THREAD 7. ALL DIMENSIONS SHOWN IN PARENTHESIS ARE REFERENCE DIMENSIONS. TO CLEAR FILLET. ● 11.840±.055 [300.736±1.397] 2.570±.034 (.13) [(3.40)] (5.28)[65.278±.864] [(134.11)] (3.17)(3.80)(.68) [(17.27)] (4.24)48.52 47.50 [(80.52)] [(96.52)] [(107.62)] (6.87) [(174.60)] (1.90) [(48.26)] 7/16-20 UNF-2A RIGHT HAND THREADS (45)(.13) [(3.30)] igorphi(6.42) [(163.07)] (1.90)[(48.26)] (3.80)[(96.52)] ø.6250 6245 |⊖ ` ø15.8750 15.8623 KNOCKOUT-PERFORATIONS В (TO BE REMOVED BY CUSTOMER) (4.09)[(103.89)] 3/8-16 UNC-2B ON A (Ø5.875[Ø149.225]) BOLT CIRCLE ø2.00 [ø50.80] .50 [12.70] -GAGING POINT 1.00 = CRITICAL DIMENSION [25.40] TOLERANCES UNLESS
OTHERWISE SPECIFIED
DEC. INCH mm ANGLE
X ±0.1 [±2.5] ±0.5
XX ±0.002 [±0.81]
XXX ±0.005 [±0.127]
XXXX ±0.0005 [±0.0127]
REMOVE BURBS & BREAK SHARP
EDGES .003/015 [.076.381]
CORNER FILLETS .02 [.51]
MACHIMED SURFACES [26/mm]
MM SHOWN IN IBRACKETS] 3-31-2014 Regal Beloit America, Inc. DATE 3-31-2014 MODEL-CFHP-56FR OUTLINE SEE MODEL NUMBER EE MUULE INUMIDER

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