



07	SC	A56J	10.83	6.81	
06	SC	M56J	13.20	9.18	10-32 x .38 DP MIN. LH THDS.
05	SC	G56J	12.45	8.43	10-32 x .38 DP MIN. LH THDS.
04	SC	B56J	10.32	6.30	
03	SC	K56J	11.95	7.93	
02	SC	J56J	11.57	7.55	
01	SC	L56J	12.70	8.68	
GRP.	TYPE	FRAME	C	BV	INT. THREAD

NOTES:

- 1 PILOT DIAMETER IS CONCENTRIC WITH SHAFT CENTERLINE WITHIN .004 T.I.R.
- 2 FACE OF MOUNTING FLANGE IS PERPENDICULAR TO SHAFT CENTERLINE WITHIN .004 T.I.R.
- 3 SHAFT RUNOUT NOT TO EXCEED .002 T.I.R.
- 4 FOR RIGID BASE ONLY: THE 2 BOTTOM HOLES IN THE MOUNTING FLANGE ARE PARALLEL FROM THE BOTTOM OF THE FEET WITHIN .030
- 5 FOR THREADED SHAFT EXT. MATING PARTS SHOULD BE RELIEVED ONE THREAD TO CLEAR FILLET
- 6 FOR THREADED SHAFT EXT. ECCENTRICITY OF THREADED PORTION OF SHAFT IS HELD WITHIN .004 TOTAL GAGE READING WITH THE INDICATOR ON O.D. OF GROUND RING GAGE AS SHOWN. THE GAGE BEING STATIONARY WITH RESPECT TO THE ROTOR.
- 7 END PLAY NOT TO EXCEED .010 MEASURED WITH NO THRUST

DRAWING REVISION M	REVISION BY P.ROJAS	DATE 02-11-2019	TOLERANCES UNLESS OTHERWISE SPECIFIED DEC. INCH mm ANGLE .X ±0.1 [±2.5] ±0.5° .XX ±0.02 [±0.51] .XXX ±0.005 [±0.127] .XXXX ±0.0005 [±0.0127]	DRAWN BY: SVR	Regal Beloit America, Inc.
ECO ECO-0161368	APPROVED BY P.ROJAS	DATE 02-11-2019	REMOVE BURRS & BREAK SHARP EDGES .003/.015 [0.076/.381] X 45° CORNER FILLETS R.02 [51] MACHINED SURFACES 125 INCH/mm 3.2	DATE: 08-25-1993	
ECO DESCRIPTION UPDATED REVISION				APPROVED BY: SAS	DESCRIPTION MODEL-CFHP-56FR OUTLINE
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				REFERENCE -	PROCESS/FINISH -
				THIRD ANGLE PROJECTION	SIZE DWG NO C 154665
					SHEET 1