



NOTES:

- 1. PILOT DIAMETER IS CONCENTRIC WITH SHAFT CENTERLINE WITHIN .004[.10] T.I.R.
- 2. FACE OF MOUNTING FLANGE IS PERPENDICULAR TO SHAFT CENTERLINE WITHIN .004[.10] T.I.R.
- 3. SHAFT RUNOUT NOT TO EXCEED .002[.05] T.I.R.
- 4. FOR RIGID BASE ONLY: THE 2 BOTTOM HOLES IN THE MOUNTING FLANGE ARE PARALLEL FROM THE BOTTOM OF THE FEET WITHIN .030[.76]
- 5. END PLAY NOT TO EXCEED .010[.25] MEASURED WITH NO THRUST
- 6. DEPTH OF HOLES IN MOUNTING FLANG ARE .75[19.1] FOR ALUMINUM, .63[16.0] FOR CAST IRON

DRAWING REVISION D 0098983	REVISION BY A. LITTLEJOHN J. HESS	DATE 08-09-2016 08-12-2016	TOLERANCES UNLESS OTHERWISE SPECIFIED DEC. INCH mm ANGLE .X ±0.1 [±2.5] ±0.5° .XX ±0.02 [±0.51] .XXX ±0.005 [±0.127] .XXXX ±0.0005 [±0.0127]	DRAWN BY DJ	DATE 04-20-2010	APPROVED BY MG	DESCRIPTION OUTLINE
THRU BOLT CHANGE			REMOVE BURRS & BREAK SHARP EDGES .003/.015 [0.076/.381] CORNER FILLETS .02 [51] MACHINED SURFACES .002 [51] mm SHOWN IN [BRACKETS]	DATE 04-20-2010	REFERENCE	MATERIAL	PROCESS/FINISH
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