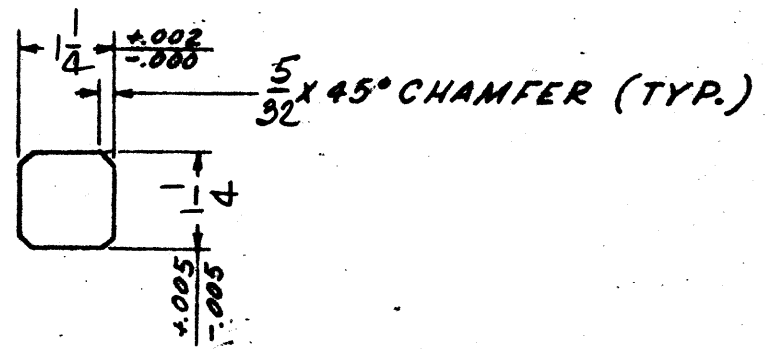
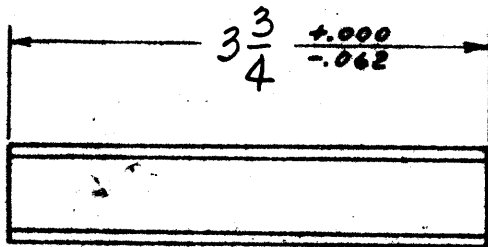


REVISIONS							SUPERSEDED BY		LIMITS UNLESS NOTED	
SYM.	REQ. CHGS.	DESCRIPTION	E.C. NO.	BY	DATE	CHKD.	SUPERSEDES			
									FRACTIONAL DIMENSIONS BETWEEN FINISHED SURFACES ± .015 BETWEEN UNFINISHED SURFACES ± .060 BETWEEN FINISHED AND UNFINISHED SURFACES ± .040 BREAK ALL SHARP EDGES .015 MAX. ANGLES ± 1/2°	



MAT'L = KEYSTOCK

SCANNED
 "A-SIZE DRAWING"

SCALE <i>NONE</i>	DATE	GEAR PRODUCTS OPERATIONS HEWITT-ROBINS <small>INCORPORATED</small> A DIVISION OF LITTON INDUSTRIES	KEY-SPECIAL CHAMFERED INT.	DWG. SIZE	795619785	REV.
DRAWN BY <i>D</i>	<i>9-5-69</i>			<i>A</i>		
CHECKED BY						
APPROVED BY						