

4

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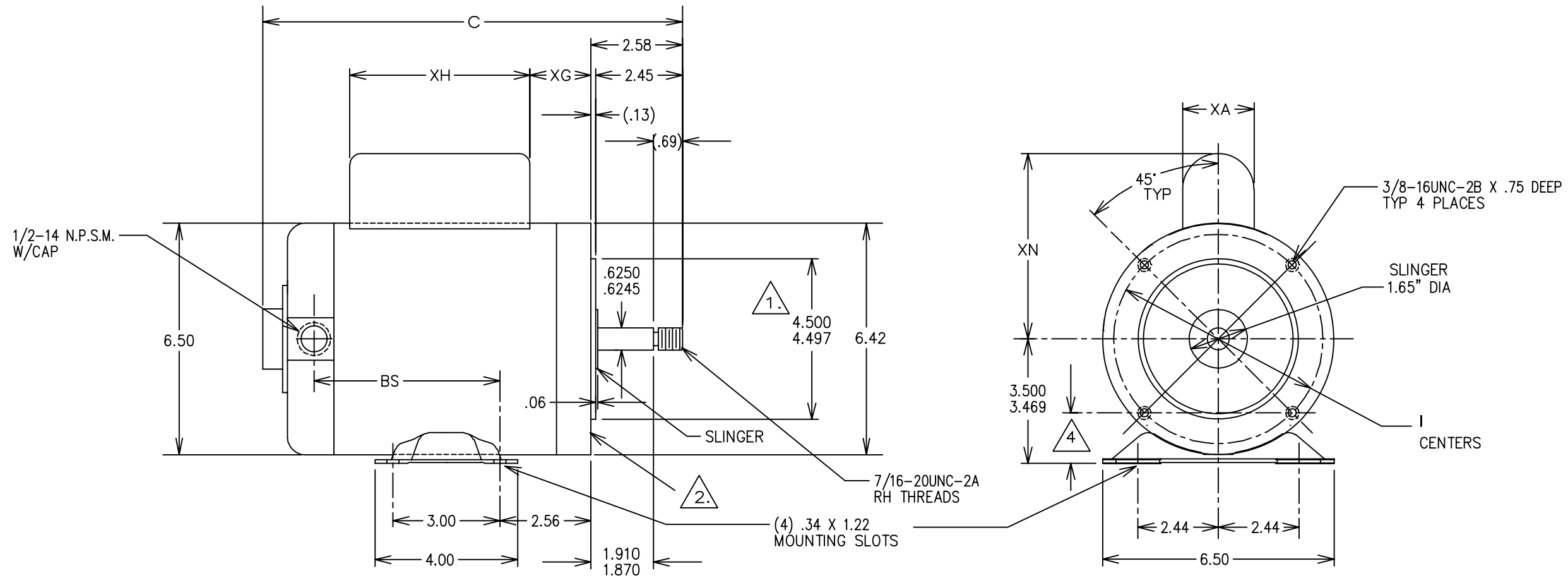
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REV	ECO	REV BY	DATE	APPD	DATE
E	0000913	AJB	07-27-2008	AJB	07-27-2008

D/S	GRP.	TYPE	FRAME	C	BS	XA	XH	XG	XN
4	-01	CX	F56J	11.57	4.99	2.01	5.06	1.71	5.20
4	-02	CS	X56J	13.05	6.47	1.64	4.08	4.18	4.87
4	-03	CS	F56J	11.30	4.72	1.64	4.08	2.43	4.87
4	-04	CS	K56J	11.05	4.47	1.64	4.08	2.18	4.87
4	-05	CS	L56J	11.80	5.22	1.64	4.08	2.93	4.87
4	-06	CS	T56J	12.05	5.47	1.64	4.08	3.18	4.87

NOTES:

1. RABBET DIAMETER IS CONCENTRIC WITH SHAFT CENTERLINE WITHIN .004 T.I.R.
2. FACE OF MOUNTING FLANGE IS PERPENDICULAR TO SHAFT CENTERLINE WITHIN .004 T.I.R.
3. SHAFT RUNOUT NOT TO EXCEED .002 T.I.R.
4. TWO BOTTOM HOLES ARE EQUIDISTANT FROM BOTTOM OF BASE WITHIN .030.



GEOMETRIC CHARACTERISTICS & SYMBOLS

- ▭ FLATNESS
- STRAIGHTNESS
- ∠ ANGULARITY
- ⊥ PERPENDICULARITY (SQUARENESS)
- // PARALLELISM
- ROUNDNESS (CIRCULARITY)
- ⊘ CYLINDRICITY
- △ PROFILE OF ANY SURFACE
- ∧ PROFILE OF ANY LINE
- ↑ RUNOUT
- ⊕ TRUE POSITION
- ◎ CONCENTRICITY
- ≡ SYMMETRY

UNLESS OTHERWISE SPECIFIED DIM. TOLERANCES ARE AS FOLLOWS:

INCH X XX XXX XXXX
 ±.1 ±.02 ±.005 ±.0005
 mm ±0.5 ±0.13 ±0.013

ANG. ±.50 DEG
 REMOVE BURRS & BREAK SHARP EDGES:
 INCH .003-.015 mm 0.1-0.4

CORNER FILLETS TO:
 INCH .020 mm 0.5

MACHINE SURFACES:
 INCH 125 mm 3.2

METRIC DIMS. SHOWN IN [BRACKETS]

DR BY:	AJM	02-08-1991
APPD:	SAS	02-13-1991
THIRD ANGLE PROJECTION		
EDS DATE	01-21-2007	
FORMAT	REV F	
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ACSmith **ELECTRICAL PRODUCTS COMPANY**
 Innovation has a name. A DIVISION OF A. O. SMITH CORPORATION

DESCRIPTION: **OUTLINE RIGID BASE BB OP/EN**

SIZE: C DWG NO: 179311

SCALE: NONE SHEET 1

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2

1

4

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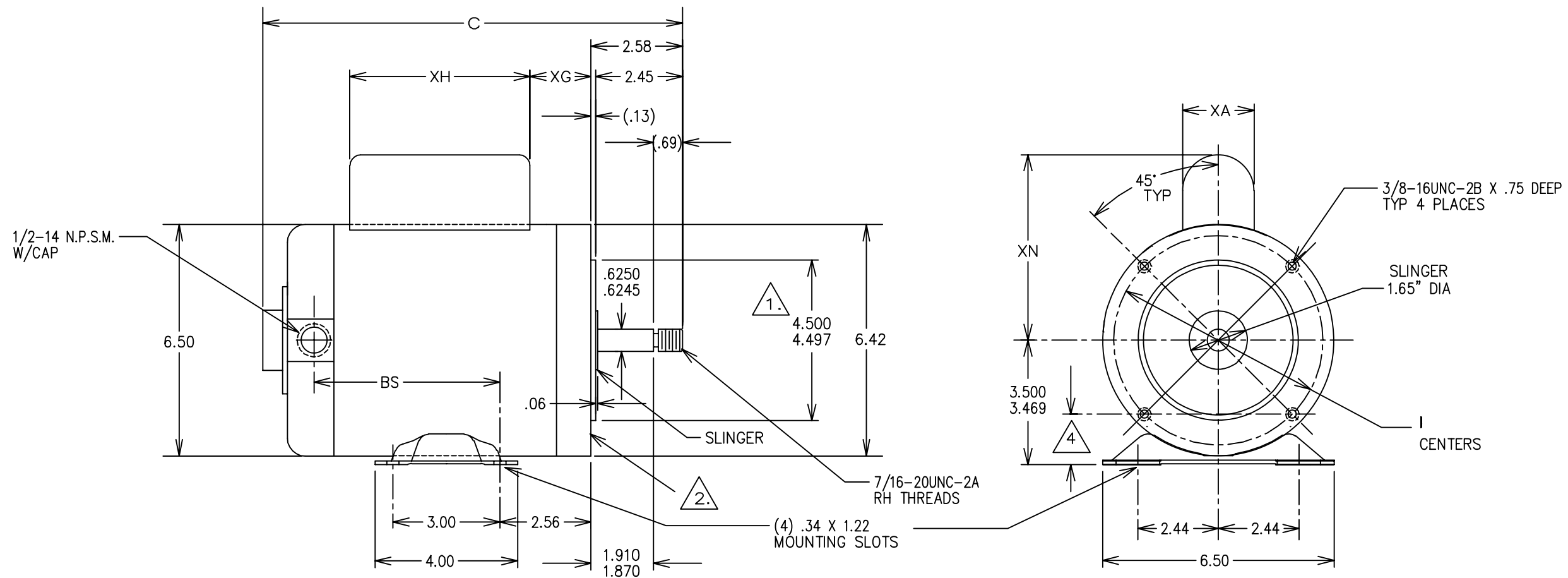
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REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
E	0000913	AJB	07-27-2008	AJB	07-27-2008

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4	-05	CS	L56J	11.80	5.22	1.64	4.08	2.93	4.87
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CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS
 ▽ PLANICIDAD
 - RECTITUD
 < ANGULARIDAD
 ⊥ PERPENDICULARIDAD (A ESCUADRA)
 // PARALELISMO
 ○ REDONDEZ (CIRCULARIDAD)
 ∅ CILINDRICIDAD
 △ PERFIL DE CUALQUIER SUPERFICIE
 ▲ PERFIL DE CUALQUIER LINEA
 ↗ VARIACION
 ⊕ POSICION REAL
 ⊙ CONCENTRICIDAD
 = SIMETRIA

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:
 PULG ±.1 ±.02 ±.005 ±.0005
 mm ±0.5 ±0.13 ±0.013
 ANG. ± 50 GRADOS
 ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.
 PULG .003-.015 mm 0.1-0.4
 FILETEAR ESQUINA: PULG .020 mm 0.5
 MAQUINAR SUPERFICIES
 PULG 125 mm 3.2
 DIMS METRICAS MOSTRADAS [PARENTESIS]

DIBUJADO POR: AJM 02-08-1991
 APROBADO POR: SAS 02-13-1991
 TERCER ANGULO DE PROYECCION
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ACSmith **ELECTRICAL PRODUCTS COMPANY**
 Innovation has a name. A DIVISION OF A. O. SMITH CORPORATION
 DESCRIPCION: OUTLINE RIGID BASE BB OP/EN
 TAMAÑO: C NUMERO DE DIBUJO: 179311
 ESCALA: NONE HOJA: 1

4

3

2

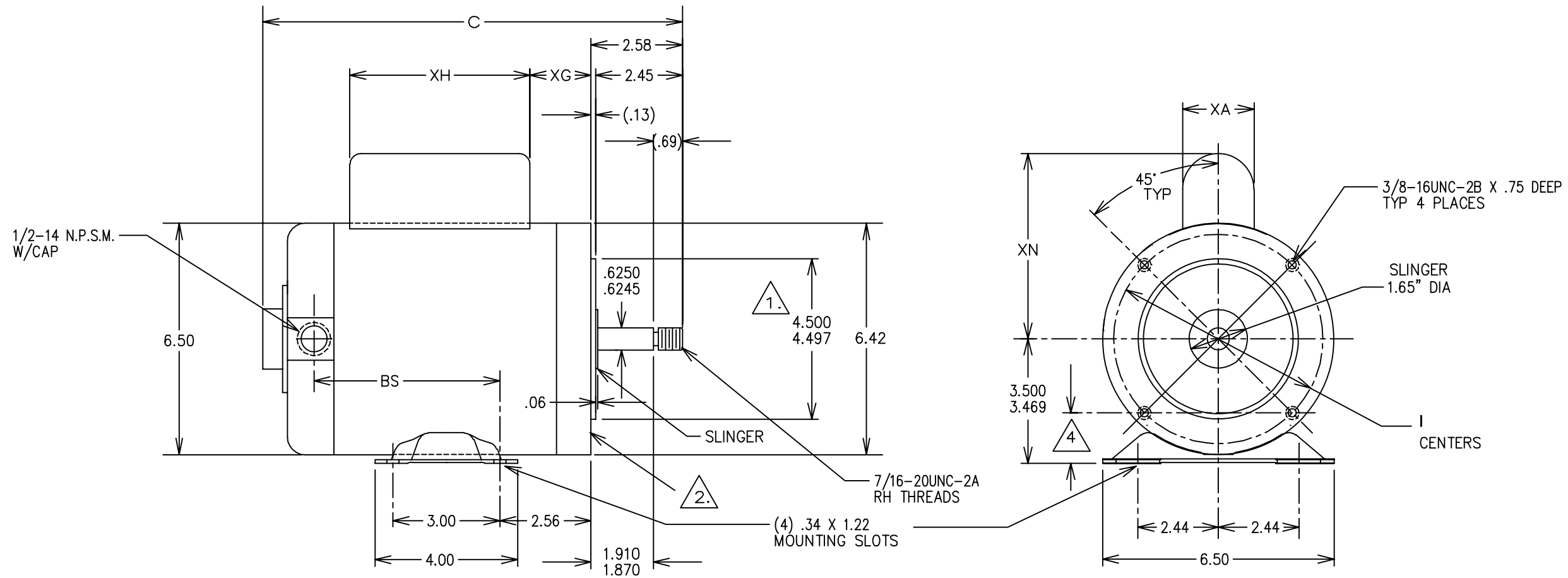
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形位公差	除另有注明
□ 平面度	尺寸公差如下:
— 直线度	英寸 X XX XXX XXXX
∠ 倾斜度	英寸 ±.1 ±.02 ±.005 ±.0005
⊥ 垂直度	毫米 ±0.5 ±0.13 ±0.013
// 平行度	角度 ±.50 度
○ 圆度	清理毛刺和尖棱
⊙ 圆柱度	英寸 .003-.015 毫米 0.1-0.4
⌒ 面轮廓度	内圆角
△ 线轮廓度	英寸 .020 毫米 0.5
⤴ 圆跳动	表面粗糙度
⊕ 位置度	英制 125 米制 3.2
⊗ 同轴度	米制尺寸显示在 []
≡ 对称度	

绘图:	AJM	02-08-1991
批准:	SAS	02-13-1991
第三角投影	图纸格式发布日期 01-21-2007 图纸格式版本 F	
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ASME Y14.5M 1994		

ELECTRICAL PRODUCTS COMPANY A DIVISION OF A. O. SMITH CORPORATION	
名称	OUTLINE RIGID BASE BB OP/EN
图幅	C
图号	179311
比例	NONE
页号	1

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图幅	C
图号	179311
比例	NONE
页号	1