



# SUPERIOR

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## SAUNA & STEAM

### Bench Valance Assembly Instructions

**Tools needed: Tape measure, pencil, framing square, drill gun, t-20 bit, # 8 drill bit with counter sink, and miter saw**

#### Bottom Valance Assembly

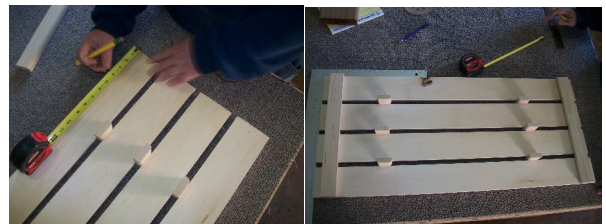
**Step 1) Cut (4) 1"x4" Aspen boards to length and layout boards on workspace. Place 5/8" spacers in between each piece.**



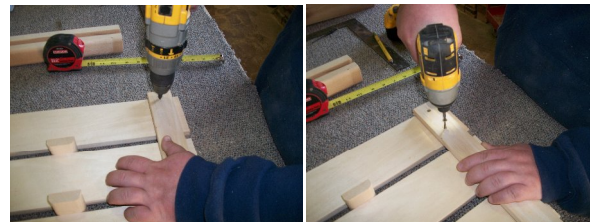
**Step 2) Use a framing square to align the the end of the valance and determine how many lateral support pieces (1" x 2") you will need. Figure at least one every 30".**



**Step 3) Use tape measure and mark two lines top and bottom of each end inset 3/4". Then place lateral support pieces using the lines on each end to align support pieces.**



**Step 4) Pre drill pilot holes using #8 drill bit. Drill 2 holes per board and use T-20 bit to drive in the provided 1 3/4" screws.**



## Top Valance Assembly

**Repeat Step 1) except cut the bottom 1" x 4" board exactly 1" shorter so that it is inset a half inch on each side. This is done so that the bottom board will miss the dowel set in the wall support piece but then catch the next board up to stop the valance from dropping to the floor. Then follow steps 2-4**

