

- 1. Insert casters in sockets on bottom of uprights.
- 2. Lay illuminator assembly on flat surface, face up.
- 3. Bolt left upright (A) to securing angle (B).
- Bolt right upright © to securing angle (D)
 Note: Do not tighten uprights to the illuminator assembly until The 2 stringers on bottom are in place.
- 5. Spread uprights (A and C) and insert stringers over angles and screw the bolts (8 provided) into the holes.
- 6. Tighten all bolts.
- 7. Place table (G) over table gussets and screw in place.

Wolf