RevTech® **ENGINE TORQUE SPECIFICATIONS**

FLYWHEEL ASSEMBLY:

Crankpin nuts

375 Ft. Lbs.

Green Sleeve (not wicking type) Red Loctite

Insert Screws Pinion Screws Tight **Tight**

Red Loctite

CRANKCASE:

5/16' Hardware

18-20 Ft. Lbs.

Blue Loctite

1/4" Hardware

120 In. Lbs.

Blue Loctite

Tight Insert Hardware

Green Sleeve (not wicking type)

Sump Plate Screws 10-15 In. Lbs Cylinder Case Studs Flush With Base Blue Loctite Red Loctite

Sump Plate Drain Plug Tight

Pipe Sealant

CYLINDER HEADS:

Head Bolts

15,30,40 Ft. Lbs.

Anti Seize / Light oil on threads

Follow H-D Torque Pattern

Spark Plugs

12 Ft. Lbs.

Anti Seize on threads

GAP: .038-.043 (Fact Spec .040)

12mm Plug

12 Ft. Lbs.

Anti Seize on threads

GENERAL:

5/16" Hardware

18-20 Ft. Lbs

Blue Loctite

1/4" Hardware

120 in. Lbs.

Blue Loctite

Pinion Nut

45 Ft. Lbs. (Rev. Thread) Red Loctite

Ign. Rotor Screw

Snug

Blue Loctite

Stand Offs

Tight

Blue Loctite

All Hose Fittings Oil Filter

Tight Tight Pipe Sealant Light oil on seal

09-04-03

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Snug **Tight** **Blue Loctite** Blue Loctite

All Hose Fittings

Tight

Pipe Sealant

Oil Filter

Tight

Light oil on seal

09-04-03