

RevTech®

ENGINE TORQUE SPECIFICATIONS

FLYWHEEL ASSEMBLY:

Crankpin nuts	375 Ft. Lbs.	Green Sleeve (not wicking type)
Insert Screws	Tight	Red Loctite
Pinion Screws	Tight	Red Loctite

CRANKCASE:

5/16" Hardware	18-20 Ft. Lbs.	Blue Loctite
1/4" Hardware	120 In. Lbs.	Blue Loctite
Insert Hardware	Tight	Green Sleeve (not wicking type)
Sump Plate Screws	10-15 In. Lbs	Blue Loctite
Cylinder Case Studs	Flush With Base	Red Loctite
Sump Plate Drain Plug	Tight	Pipe Sealant

CYLINDER HEADS:

Head Bolts	15, 30, 40 Ft. Lbs.	Anti Seize / Light oil on threads Follow H-D Torque Pattern
Spark Plugs	12 Ft. Lbs.	Anti Seize on threads GAP: .038-.043 (Fact Spec .040)
12mm Plug	12 Ft. Lbs.	Anti Seize on threads

GENERAL:

5/16" Hardware	18-20 Ft. Lbs	Blue Loctite
1/4" Hardware	120 In. Lbs.	Blue Loctite
Pinion Nut	45 Ft. Lbs. (Rev. Thread)	Red Loctite
Ign. Rotor Screw	Snug	Blue Loctite
Stand Offs	Tight	Blue Loctite
All Hose Fittings	Tight	Pipe Sealant
Oil Filter	Tight	Light oil on seal

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