



IMS/SATO 216/220/180/230 OPERATING INSTRUCTIONS

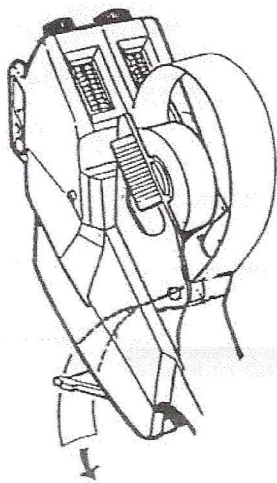
1 Lift the label roll holder open (as indicated on pivoting door with thumb hold).

3 Slide the label roll onto the hub of the label roll holder with the labels feeding in a downward direction from the back of the label roll (toward the rear of the labeler). Close the pivoting door with thumb hold.

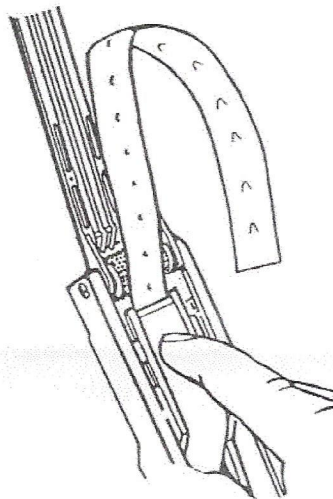
2 Tear off and discard the first ten inches of the IMS® 216 or IMS® 220 labels and liner.

4 Turn the labeler upside down and open the bottom cover, which reads "lift to open" near the back of the bottom cover.

5 Pull the platen assembly (black plastic piece with steel roller) up and swing back towards the labeler handles.



6 Turn the labeler right side up and feed the label strip down the label path as shown until the label strip protrudes from the bottom. It should come out the bottom in front of the platen.



8 Hold the platen firmly closed and activate the handle 5 to 10 times. The label strip should advance smoothly and the drive wheel inside the labeler should punch out the feedholes. Activate the handle until the holes are punched.

7 Turn the labeler over (upside down) again. Pull the label strip slightly snug. Continue to hold the label strip while you close or push the platen back into original position.

9 Position the label strip end so that the holes will line up with exposed pegs on the drive wheel.

10 Close bottom cover and push firmly on "push to close" area until it clicks.

11 The loading process should be complete at this time. Test the label feed by activating the handle a few times until labels are presented correctly just below the rubber roller at the front of the labeler and until the liner protrudes from the back of the labeler without labels attached to it.

