



Fixing Instruction 2 Panel

- 1 CHECK THE OPENING IF SQUARE AND PLUMB
- 2 ASSEMBLE THE FRAME WITH NO 8 X 19 PAN HEAD SCREWS (8 OFF)
- 3 THE BOTTOM TRACK UPSTAND SHOULD FACE TO THE INSIDE OF ROOM



- 4 ENSURE THAT THE ASSEMBLED FRAME IS LEVEL AND PLUMB (INSIDE OPENING)
- 5 SECURE THE FRAME WITH DRILLING 6MM HOLES IN THE CHANNELS OF THE FRAME ALSO DRILL MATCHING HOLES INTO BRICKS WITH 6MM MASONRY DRILL
- 6 SLIDE PLASTIC PLUGS AND NO 9 X 60 WOODSCREW INTO HOLES DRILLED AND TIGHTEN
- 7 CLIP FULL LENGTH SIDE FILLER INTO JAMB WHERE FIXED PANEL SHOULD BE (SEE DRAWING)

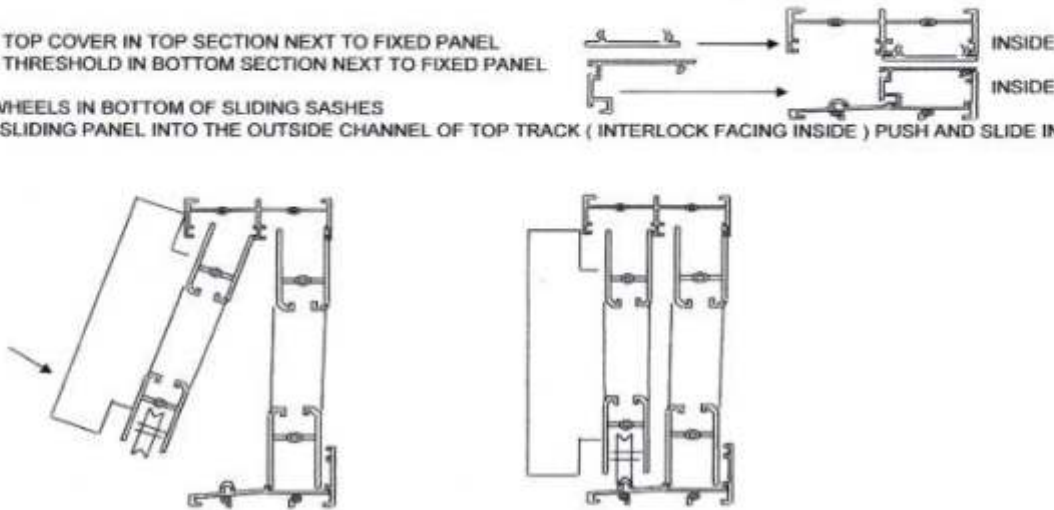


BEFORE OR AFTER
PANEL IS POSITIONED

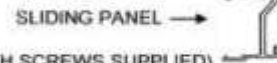
- 8 LIFT FIX PANEL INTO THE INSIDE CHANNEL OF TOP TRACK (INTERLOCK FACING OUTSIDE) PUSH AND SLIDE INTO POSITION



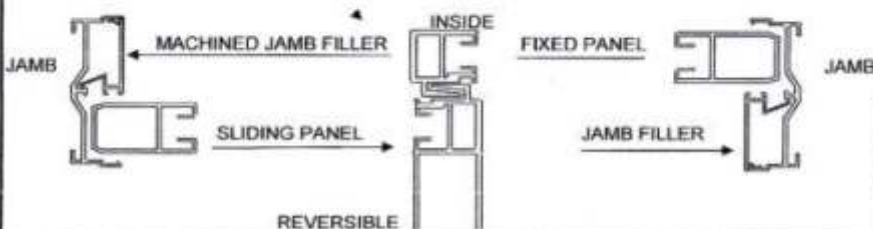
- 9 CLIP TOP COVER IN TOP SECTION NEXT TO FIXED PANEL
- 10 CLIP THRESHOLD IN BOTTOM SECTION NEXT TO FIXED PANEL
- 11 FIT WHEELS IN BOTTOM OF SLIDING SASHES
- 12 LIFT SLIDING PANEL INTO THE OUTSIDE CHANNEL OF TOP TRACK (INTERLOCK FACING INSIDE) PUSH AND SLIDE INTO POSITION



- 13 CLIP FULL LENGTH MACHINED SIDE FILLER INTO JAMB WHERE SLIDING PANEL SHOULD BE (SEE DRAWING)



- 14 FIT KEEP INTO FILLER WHERE LOCK IS POSITIONED (DRILL 2 HOLES AND SCREW TIGHT WITH SCREWS SUPPLIED)
- 15 ASSEMBLE HANDLE SET TO SLIDING SASH
- 15 FIT RUBBER STOPPERS TOP AND BOTTOM TO PREVENT SLIDING SASH TO OPEN TO FAR



- HARDWARE**
- 2 WHEELS
 - 1 HANDLE SET
 - 10 NO 8 X 19 PAN HEAD SCREWS