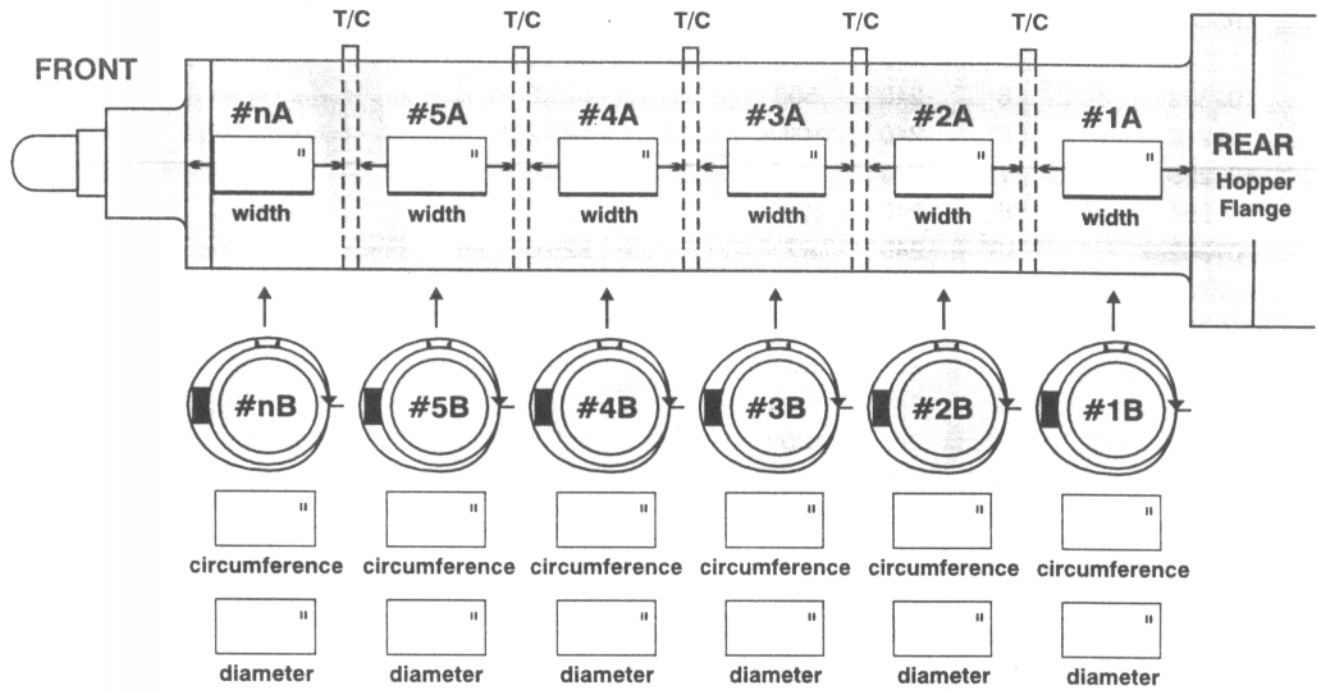


Measuring Tips

- The hopper is at the rear of the machine.
- Measure parts of the injection molding machine from the operator's side, starting from the rear.
- Measure from face of the hopper flange to first thermocouple.
- Continue measuring from thermocouple to thermocouple, from rear to front.
- The front blanket width will end at large diameter barrel (the start of the nozzle adapter).
- Measure the circumference of the barrel for each of the widths identified above. Include all obstructions and projections, such as a junction box.
- Write this in the circumference box below.
- Divide the circumference by 3.141 to get the O.D. (outside diameter) of the barrel. This is used as the I.D. (inside diameter) of the heater band.
- Write the heater band I.D. in the diameter box below.
- Use the table at left to select the correct size for your barrel.



Customer	Brand	oz./ton	Press#
Contact _____	Injection _____	_____	_____
Company _____	Extrusion _____	_____	_____
Address _____	Blow Mold _____	_____	_____
City _____	Other _____	_____	_____
State _____ Zip _____			
Phone _____	Fax _____		
Date _____			