

FORZA DI CHIUSURA MOULD CLAMPING FORCE FUERZA DE CIERRE FORCE DE FERMETURE	<b>KN</b>	<b>260</b>
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Carro singolo / Single station /  
Estación simple / Chariot simple

Carro doppio / Double station /  
Estación doble / Chariot double

PB26ES-500	PB26ES-800	PB26ES-1300	PB26ED-500	PB26ED-800	PB26ED-1300
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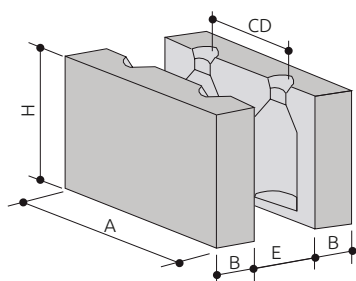
### DATI GENERALI / GENERAL DATA / DATOS GENERALES / DONNÉES GÉNÉRALES

Stampi / Moulds / Moldes / Moules	n°	1	1	1	2	2	2
Corsa / Stroke / Carrera / Course	mm	500	800	1300	500	800	1300
Ciclo a vuoto / Dry cycle time / Ciclo en vacío / Cadence à vide	s	2,7	2,8	3,2	2,7	2,8	3,2
Potenza motore chiusura / Motor clamping power / Potencia motor de cierre / Puissance moteur de fermeture	kW	5			5		

### CONSUMI / CONSUMPTIONS / CONSUMOS / CONSOMMATIONS

Pressione aria / Air pressure / Presión aire / Pression air	bar	8 ÷ 10			8 ÷ 10		
Consumo aria / Air consumption / Consumo aire / Consommation air	Nl/min	2000			4000		
Pressione acqua / Cooling water pressure / Presión agua / Pression eau	bar	3 ÷ 5			3 ÷ 5		
Raffreddamento stampi HDPE / Mould cooling HDPE / Enfriamiento moldes HDPE / Refroidissement moules HDPE	KJ/Kg	650			650		

### STAMPO / MOULD / MOLDE / MOULE



Kg. 450

	PB26ES-500	PB26ES-800	PB26ES-1300	PB26ED-500	PB26ED-800	PB26ED-1300
A mm	520	820	1320	490	790	1290
H mm	500	420	420	500	420	420
B mm	173÷180			173÷180		
E mm	270			270		

### CD INTERASSE USCITE / CENTER DISTANCE / DISTANCIA ENTRE CENTROS / ENTRAXE FILIÈRES

N. Cav	2	3	4	5	6	7	8	9	10	11	12
C=500	210	140	100	85	70	60	50	-	-	-	-
C=800	360	240	180	140	120	100	90	80	70	65	60
C=1300	610	410	300	240	200	170	150	135	120	110	100

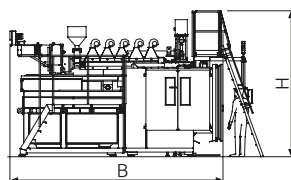
C = Corsa / Stroke / Carrera / Course

### ESTRUSORE / EXTRUDER / EXTRUSORA / EXTRUDEUSE

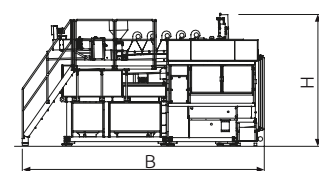
	E70/25	E80/25	E90/25	E100/28	E120/28	E135/28	
Diametro vite / Screw diameter / Diámetro husillo / Diamètre vis	mm	70	80	90	100	120	135
Lunghezza vite / Screw length / Largo husillo / Longueur vis	L/D	25	25	25	28	28	28
Potenza motore / Motor power / Potencia motor / Puissance moteur	kW	37	44	55	113	120	120
Plastificazione HDPE / HDPE plasticizing / Plastificación HDPE / Plastification HDPE	kg/h	110	150	190	300	400	500

### DIMENSIONI E PESO / DIMENSIONS AND WEIGHT / DIMENSIONES Y PESO / DIMENSIONS ET POIDS

	Carro singolo / Single station / Estación simple / Chariot simple	Carro doppio / Double station / Estación doble / Chariot double
	A x B x H	A x B x H
C = 500	4100 x 6000 x 3400 18000 kg	4600 x 6620 x 3550 21000 kg
C = 800	4000 x 6800 x 4000 18000 kg	5600 x 7400 x 4000 21000 kg
C = 1300	4000 x 6800 x 4000 18000 kg	7900 x 7400 x 4000 21000 kg



Carro singolo / Single station / Estación simple / Chariot simple



Carro doppio / Double station / Estación doble / Chariot double

