

FORZA DI CHIUSURA  
MOULD CLAMPING FORCE  
FUERZA DE CIERRE  
FORCE DE FERMETURE

**kN 220**

Carro singolo / Single station /  
Estación simple / Chariot simple

Carro doppio / Double station /  
Estación doble / Chariot double

PB22ES-500 PB22ES-800 PB22ES-1300

PB22ED-500 PB22ED-800 PB22ED-1300

### DATI GENERALI / GENERAL DATA / DATOS GENERALES / DONNÉES GÉNÉRALES

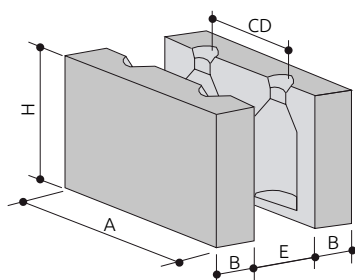
		PB22ES-500	PB22ES-800	PB22ES-1300	PB22ED-500	PB22ED-800	PB22ED-1300
Stampi / Moulds / Moldes / Moules	n°	1	1	1	2	2	2
Corsa / Stroke / Carrera / Course	mm	500	800	1300	500	800	1300
Ciclo a vuoto / Dry cycle time / Ciclo en vacío / Cadence à vide	s	2,7	2,8	3,2	2,7	2,8	3,2
Potenza motore chiusura / Motor clamping power / Potencia motor de cierre / Puissance moteur de fermeture	kW		6,8			6,8	

### CONSUMI / CONSUMPTIONS / CONSUMOS / CONSOMMATIONS

		PB22ES-500	PB22ES-800	PB22ES-1300	PB22ED-500	PB22ED-800	PB22ED-1300
Pressione aria / Air pressure / Presión aire / Pression air	bar		8 ÷ 10			8 ÷ 10	
Consumo aria / Air consumption / Consumo aire / Consommation air	Nl/min		2000			4000	
Pressione acqua / Cooling water pressure / Presión agua / Pression eau	bar		3 ÷ 5			3 ÷ 5	
Raffreddamento stampi HDPE / Mould cooling HDPE / Enfriamiento moldes HDPE / Refroidissement moules HDPE	KJ/Kg		650			650	

### STAMPO / MOULD / MOLDE / MOULE

PB22ES-500 PB22ES-800 PB22ES-1300 PB22ED-500 PB22ED-800 PB22ED-1300



**Kg**  
Kg. 350

A mm	520	820	1320	490	790	1290
H mm	470	420	420	470	420	420
B mm		128÷360			128÷360	
E mm		270			270	

### CD INTERASSE USCITE / CENTER DISTANCE / DISTANCIA ENTRE CENTROS / ENTRAXE FILIÈRES

N. Cav	2	3	4	5	6	7	8	9	10	11	12
C = 500	210	140	100	85	70	60	50	-	-	-	-
C = 800	360	240	180	140	120	100	90	80	70	65	60
C = 1300	610	410	300	240	200	170	150	135	120	110	100

C = Corsa / Stroke / Carrera / Course

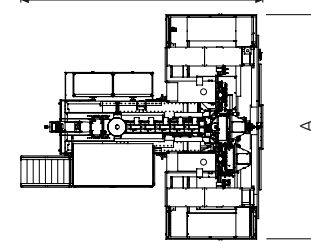
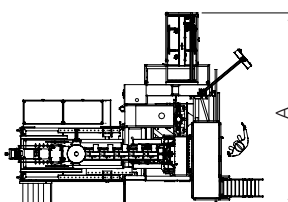
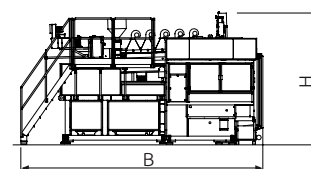
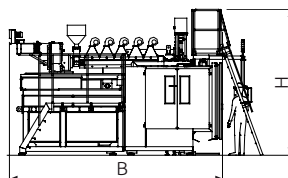
### ESTRUSORE / EXTRUDER / EXTRUSORA / EXTRUDEUSE

E70/25 E80/25 E90/25 E100/28 E120/28 E135/28

		E70/25	E80/25	E90/25	E100/28	E120/28	E135/28
Diametro vite / Screw diameter / Diámetro husillo / Diamètre vis	mm	70	80	90	100	120	135
Lunghezza vite / Screw length / Largo husillo / Longueur vis	L/D	25	25	25	28	28	28
Potenza motore / Motor power / Potencia motor / Puissance moteur	kW	37	44	55	113	120	120
Plastificazione HDPE / HDPE plasticizing / Plastificación HDPE / Plastification HDPE	kg/h	110	150	190	300	400	500

### DIMENSIONI E PESO / DIMENSIONS AND WEIGHT / DIMENSIONES Y PESO / DIMENSIONS ET POIDS

	Carro singolo / Single station / Estación simple / Chariot simple	Carro doppio / Double station / Estación doble / Chariot double
	A x B x H	A x B x H
C = 500	4100 x 6000 x 3400	4600 x 6620 x 3550
	14000 kg	21000 kg
C = 800	4100 x 6000 x 3400	4600 x 6620 x 3550
	14000 kg	21000 kg
C = 1300	4800 x 6800 x 4000	5600 x 7400 x 4000
	14000 kg	21000 kg



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