Product Data Sheet Edition 24/05/2012 Identification no: 02 02 01 01 001 01560 SikaGrout®-214

SikaGrout®-214

General Purpose shrinkage compensated cementitious grout

Product Description	SikaGrout $^{\text{@}}$ -214 is a 1-component, ready to mix, free flowing, low shrinkage expanding pouring mortar.		
Uses	General purpose groutingMachine and base plates		
	Dowling reinforcing bars		
	■ Bedding joints in pre-cast concrete sections		
	Filling cavities, voids, gaps and recesses		
	■ Post fixings		
Characteristics /	Easy to use (ready to mix powder)		
Advantages	Shrinkage compensated properties		
	Pre-batched for quality		
	■ Good flow characteristics		
	Good bond to concrete		
	Non corrosive		
	No segregation or bleeding		
	Can be pumped or poured		

Product Data

Form		
Appearance / Colour	Grey powder	
Packaging	25 kg bags	
Storage		
Storage Conditions / Shelf-Life	12 months from date of production if stored properly in dry conditions in undamaged and unopened original sealed packaging.	
Technical Data		
Chemical Base	Cement, selected fillers and aggregates, special additives	
Density	~ 2.2 kg/l (fresh density)	



Mechanical / Physical Properties					
Chloride Ion content	≤ 0.05 % EN 1015-17			EN 1015-17	
Compressive Strength (EN 196-1)	20°C stored under water				
	3 days	7 day	28 day		
	> 30 N/ mm ²	> 45 N/ mm ²	> 60 N/ mm ²		
System Information					
Application Details					
Consumption	As a guide, ~20 kg of powder per 10 mm thickness for each m ² 1 bag yields approximately 12.3 litres of mortar				
Substrate Quality	The concrete shall be free from dust, loose material, surface contamination and materials which reduce bond or prevent suction.				
Substrate Preparation	Delaminated, weak, damaged and deteriorated concrete shall be removed by suitable means. The concrete shall be roughened but shall not prevent flow of the grout. The concrete tensile strength (pull off) shall be > 1.0 MPa. Thoroughly pre-wet the surface before applying the grout. The surface shall not be allowed to dry before application. Wipe away any excess water so the surface has a dark matt without glistening or saturated surface dry (SSD) appearance. Surface pores and pits shall not contain water.				
Application Limitations					
Layer Thickness	Min. 5mm Max. 40mm With 25% added aggregates 4.0-8.0mm up to 80mm thickness With 25% added aggregates 8.0-16.0mm up to 80mm thickness				
Substrate Temperature	+5 °C min. / +30 °C max.				
Ambient Temperature	+5 °C min. / +30 °C max.				
Application Instructions					
Mixing	Pour the water in the correct proportion into a suitable mixing container. While stirring slowly, add the powder to the water. Mix with low speed (<500 rpm) hand drill mixer to avoid entraining too much air. Mix thoroughly at least for 3 minutes until homogenous with no lumps. Mix only full bags for best results.				
Application Method	openings.			n pour into the prepared	
			hniques refer to Sika N		
Cleaning of Tools	Clean all tools a	nd application equip	ment with water imme	ediately after use.	
Pot-Life @ 20 ℃	~40 minutes				
Notes on Application / Limitations	Not to be used as an overlay in unconfined spaces				
	 Not to be used as a patch repair Refer to the Sika Method Statement for more information 				
		tion in direct sun an		л	
		ater over recommen	-		
		sound, prepared su	•		
	Do not add a	dditional water after	application as this ma	y cause cracking	
			om freezing and frost		
	•	d surfaces to a mini	num		
	Do not vibrate				

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Curing Details	
Curing Treatment	Protect the fresh material from premature drying using an appropriate curing method e.g. curing compound, moist geo-textile membrane etc.
Value Base	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
Local Restriction	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
Health and Safety Information	For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.
Legal Notes	The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.
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