ShaliSeal® PS PG



2K Pouring Grade UV Resistant Polysulphide Sealant

Description

ShaliSeal® **PS PG** is two component, polysulphide polymer based, UV resistant, flexible, tear resistant, rubbery, self-leveling, pourable, non-staining sealant, which adheres to most of building materials like cementitious substrates, aluminum, glass, wood, mild steel etc. **ShaliSeal**® **PS PG** cures at ambient temperature, has excellent recovery characteristics after extended period of compression / elongation with outstanding resistance to most chemicals, weather conditions, aging and shrinkage.

It conforms to BS 5212: 1990 Part I -Type F & Type FB (Flame and Fuel Resistant), IS 12118 Part 1 – 1987, BS:4254 and ASTM C 920.

Characteristics - Physical

Colour	Grey	Solid Contents, %	97 – 100
Service Temp, ^o C	- 40 to + 85	Application Temp, ^O C	5 – 50
Theoretical Coverage,	125	Setting Time, 35 °C, hr	6
grm / rm *	For 6.0 mm x	Pot Life, 25 °C, hr	2
	12.0 mm	Specific Gravity	1.55 - 1.65
Staining	Nil	Full cure, in tropical conditions	Up to 8 days

Depending upon surface condition.

Characteristics - Technical

Elongation at break, %	ASTM D 412	450 ± 50
Tensile Strength, kg / cm ²	ASTM D 412	2
Adhesion bond strength 2.5 cm (cohesive failure)	BS 5212 Part 3	18
Shore A hardness	ASTM D 2240	10 <u>±</u> 2
Movement Accommodation Factor, %	ASTM C 719	
Butt Joints		± 25*
Lap Joints		± 50

^{*} STP also produces ShaliSeal® PS PG 30 having Movement Accommodation Factor (MAF) of 30% for butt joints.

Application

- Expansion joints in industrial, commercial or residential buildings.
- Joints in concrete roads, bridges, subways, flyovers & airport runway.
- Joints in water retaining structures like water tank, swimming pool including decks, aqua ducts, dams, canals & reservoirs.
- Nuclear Power station reactor domes.
- Joints between concrete pipe lines.
- Roof light joints.

Advantages

- Excellent UV resistant.
- Provides uniform, water tight seal.
- Adhesion compatible to most substrate.
- Highly resilient with excellent recovery characteristics and thermal flexibility.
- Prevents cracking by allowing expansion / contraction during atmospheric changes.
- Flexible, tear resistant, rubbery, self-leveling.
- Chemical / flame / fuel resistant.
- After full cure
 - Can withstand in fully submerged condition, and
 - The Sealant is suitable for potable water as well.

Application Methodology

Surface Preparation

- Remove all loose gravel, dirt, oil, grease and foreign matter by jet of dry air and clean the surface mechanically or by grinding to make it smooth before application.
- Ensure that the moisture content in the prepared surface does not exceed 5% immediately before application of **ShaliSeal**® **PS PG**.
- To avoid adhesion of spill-over material beside joint, use masking tape at floor level beside both sides to get sharp edged neat and clean joint.
- Use back up material to avoid third face adhesion and to avoid contact between joint forming board & sealant.
- Use primer on vertical side faces of the joint to ensure strong bonding between substrate and sealant.

Material Preparation

- Mix the entire quantity of Base and Accelerator compounds, which are pre-weighed, thoroughly to a homogenous and uniform grey compound by a slow speed mixture (approx. 400 rpm) fitted with a suitable mixing paddle.
- Ensure that there is no entrapped air.

> Application of Material

- Ensure depth of the joint does not exceed its width.
- Start applying the prepared mixer after 30 minutes of mixing on tacky primed surface. Use backup rod to adjust depth suitably.
- Do not use ShaliSeal[®] PS PG in grooves exceeding 50 mm in width.

Finishing and Cleaning

- Finish the joint in concave shape by using wooden batten soaked in soap water or white sprit from time to time.
- Remove masking tape within 30 minutes before setting of sealant.
- Clean tools and tackles using solvent like Xylene etc.

Health & Safety

- Avoid contact with skin / eyes, and avoid swallowing.
- Ensure adequate ventilation and avoid inhalation of vapour.
- Wear suitable protective clothing, gloves and eye protection.
- In case of skin contact, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent to clean the contacted area.
- In case of eye contact, wash with plenty of clean water and seek medical advice.
- If swallowed, seek medical attention immediately. Do not induce vomiting.

Packing

Available in 4 kg container packed in 16 kg carton, each container having pre-measured both components in proper ratio.

Storage

Store in a cool dry place, under shed, away from heat.

Shelf Life

12 Months from the date of manufacture when maintain in protected storage in original unopened sealed condition at 5 - 38 $^{\circ}$ C.

Available at: TECHNOTRADE ASSOCIATES Jaipur. Ph: 0141-4012629,9799398083 Online store: www.technotrade.in

