

# IOS680

7 PERSON

## WATER EDGE SPAS

Your place to relax...  
*every day.*



Structured to seat up to 7 people with circular internal seating, the **IOS680** is super stylish with its elegant, round shape. Equipped with different massage zones for a total wellness experience and is also the perfect spa for fun and relaxation.

### SPECIFICATIONS

|               |                   |
|---------------|-------------------|
| Dimensions    | 2000 x 2000 x 920 |
| Seat capacity | 7 persons         |
| Total power   | 10 amps           |
| Water volume  | 900 litres        |
| Dry weight    | 316 kg            |
| Full weight   | 1216 kg           |

*Dimensions and weights are estimates only*

### WARRANTIES

|                 |          |
|-----------------|----------|
| Structural      | 20 years |
| Equipment       | 7 years  |
| Acrylic Surface | 5 years  |
| Jets            | 5 years  |
| Plumbing        | 5 years  |

### FEATURES

|  |          |
|--|----------|
| Long-lasting stainless steel frame             | ◆        |
| Maintenance free cabinet                       | ◆        |
| Stainless steel massage jets                   | 31       |
| Aus SpaNET controllers. Lower spa running cost | ◆        |
| USA Lucite® acrylic                            | ◆        |
| Aus two speed massage pump                     | 3hp      |
| Pop-up fountain waterfalls                     | 2        |
| Underwater light                               | 1        |
| Water level LED lights                         | ◆        |
| Ozonator                                       | ◆        |
| UV sanitising water management system          | ◆        |
| Suctions                                       | ◆        |
| Deluxe hard cover key lockable                 | ◆        |
| Cabinet and shell insulation                   | ◆        |
| Low maintenance filter                         | ◆        |
| Water diverter                                 | 1        |
| Air controller                                 | 2        |
| Fountain controller                            | 1        |
| Aquatic AV speaker                             | ◆        |
| Bluetooth music stereo                         | ◆        |
| Phone app/SmartLink                            | optional |

Specifications are subject to change without notice. Photos for illustration purposes only



**WAREHOUSE**  
**FACTORY DIRECT**  
THE SPA & SAUNA SPECIALISTS

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# Superior spa technology and features

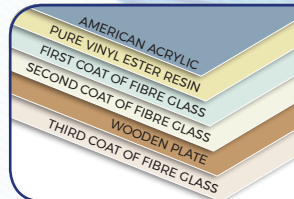


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We're committed to standing behind our products and providing the best service to our customers. With over 40 years experience, using the latest technology, **high quality parts manufactured for Australian UV conditions**, we will help you find your ultimate spa.



Australian smart SpaNET Mini control system



6 layer tough bond shell



UV Ozone system - ultimate water management system



Reliable "Energy Smart" 2 speed massage pump



Top loading filter - easy to clean



Stainless Steel frame with side and seat supports



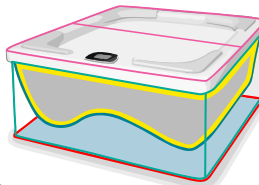
Premium self cleaning, LED "Aqua-ssage" Jets



Wraparound base keeps vermin and weather out



Powerful high flow massage jets



Seven layers of "energy smart" insulation



High density lockable cover



Optional feature - SmartLink to your phone



Thermo-wood maintenance free cabinet

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