

TRIUMPH SPITFIRE TRIM PANELS FITTING INSTRUCTIONS

TOOLS REQUIRED

Phillips & Flat screwdriver
Electric drill and 1/8" diameter drill bit
Scissors
Contact adhesive
7/16" AF Spanner
Punch/Bradall

REAR COCKPIT PANEL, WHEEL ARCH COVERS & PANELS

- 1) You will need to remove the complete hood/top assembly, so please refer to your Owners Handbook for this operation.
- 2) Remove both front seats – this will allow you enough room to work in the cockpit area. Remove seat base assembly by releasing two clips under the front of the seat and pulling forward. Slide the seat backwards and remove the two front bolts on the runner/track slide with the 7/16" spanner. Slide the seat forward and remove two rear bolts. Remove the seats from the car.
- 3) Take out the rear carpet on the rear ramp.
- 4) Remove the rear bulkhead panel by using the 1/8" diameter drill bit to drill out the rivets that hold the panel to the body.
- 5) Unbolt the seat belt attachment on the rear wheel arch.
- 6) Starting on passenger side initially, remove chrome finisher on top of the "B" post. Using the Phillips screwdriver, remove the screws holding the rear quarter panel. Note how vinyl material is glued to the "B" post and wheel arch. Peel these off.
- 7) The wheel arch cover will need to be adhered first at the base of the arch. Apply glue to the underside of material and metal wheel arch. Press firmly and allow drying for 30 minutes. Allow to go tacky. Press firmly and allow drying for 30 minutes. Coat the remainder of the vinyl and arch, and then, by pulling upwards and across, stretch the material over the arch to pull out any creases. Finally, cut away any excess material with the scissors leaving at least 1" around the edge of the arch.
- 8) Apply glue to material to cover "B" post and the metal itself. Press firmly and trim off any excess.
- 9) On the reverse side of the wheel arch panel you will see holes already punched for the fixing screws. Starting at the "B" post end, screw the panel to the body. Bend the panel to follow the body contour and screw in place.
- 10) Repeat this whole operation on the driver's side.
- 11) Cut away the vinyl around the seat boltholes in the wheel arch and replace the seat belt mounting bolts.

FITTING THE REAR BULKHEAD PANEL

Your new panel will already have holes punched in the board for fixing to the body. Carefully spike the material from the reverse side and then rivet the panel to the body. Replace the carpet on the rear ramp and finally replace and secure the seats in the car.

FITTING DOOR PANELS & PVC DOOR TOPS

Initially remove the door opening furniture and window winder handles. The door panel is held to the door with 22 clips. Insert the flat screwdriver under a corner of this panel and pull towards you. The clips will then pull out of their holes in the door itself. To remove the PVC door top you need to remove the window weather strip. Insert the screwdriver again to release the clips. The PVC top is usually held by adhesive to the door. Fit the new tops by lining up the holes for the weatherstrip clips and apply adhesive to either end.

Insert either your old or new door panel clips in the door panel and then line them up to the holes in the door. Remember that these clips can turn through 180 degrees to fit the holes. Once the panel is secure, refit your door furniture. Happy motoring.