



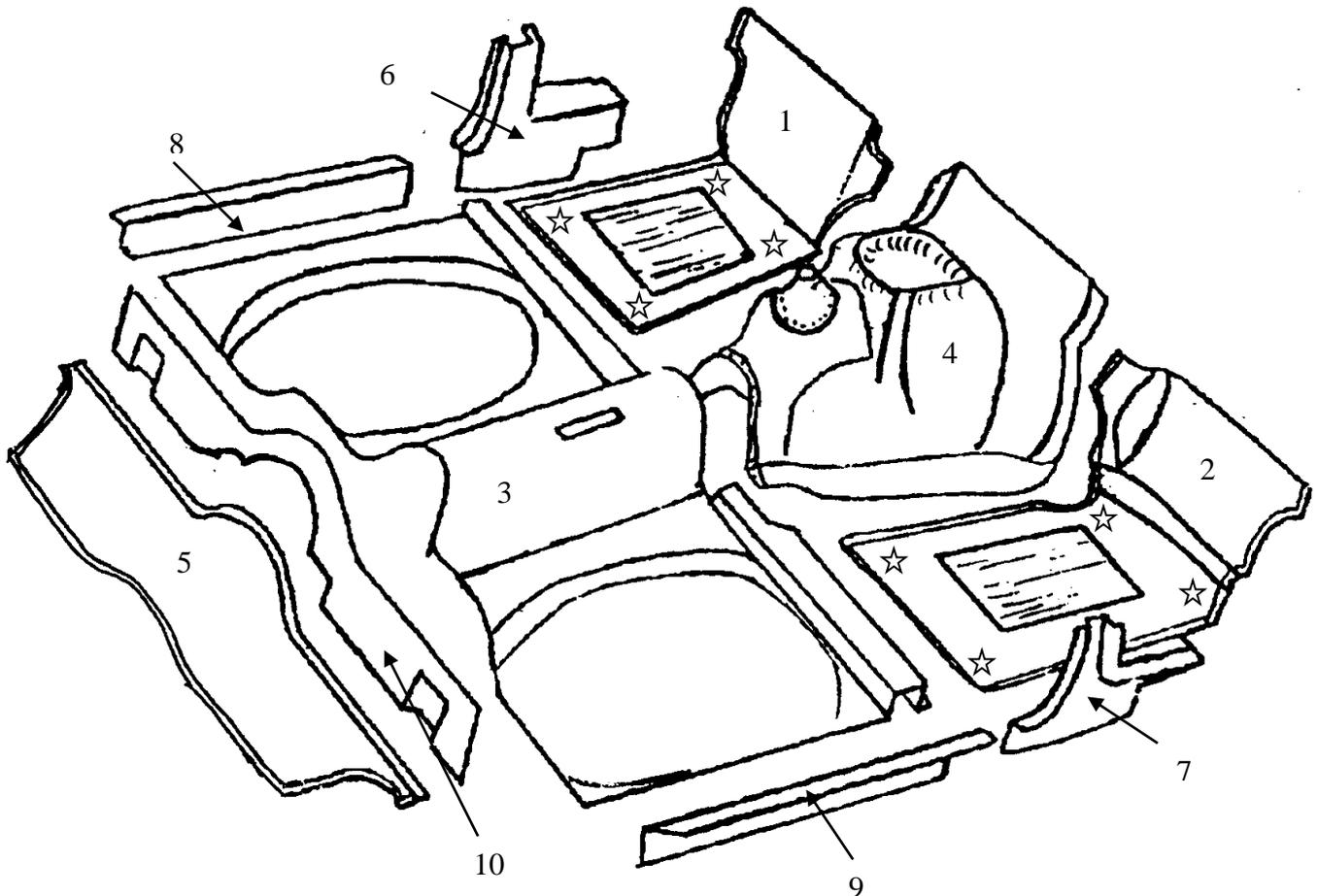
NEWTON COMMERCIAL



SPITFIRE MOULDED CARPET SET

1961-80 Models

FITTING INSTRUCTIONS



☆ = Carpet Clip Position

TOOLS REQUIRED

3/4" AF & 7/6" AF Socket/Box Spanner - Scissors & Sharp Pointed Knife - Philips Screwdriver & Small Hammer - Piece of Chalk & Medium Sized Needle - Electric Drill & 1/8" Drill Bit
Rivet Gun - Contact Adhesive

1. REMOVE COMPLETE HOOD FRAME/TOP ASSEMBLY

It will be much easier to fit the carpet set without this assembly in place. Refer to Owners Handbook for this operation.

2. REMOVE SEATS FROM CAR

Spitfire seats are bolted to the floor pan by four 7/16" AF bolts. Slide the seat backwards on its track and release two front bolts. Now slide the seat forwards and remove two rear bolts and take out seats from car.

3. REMOVE OLD CARPET SET

Originally the front footwell mats were only clipped to the floor, release these clips and the mats will come out. The large mat under the seats and over the centre tunnel is not fixed and will pull out easily. It will be necessary to remove bolts and seat belt assembly with the 3/4" AF spanner. The rear ramp carpet will also lift out. The front gearbox tunnel carpet will also lift out after removal of gear knob. The remaining five pieces 6, 7, 8, 9 & 10 are glued to the body. Note how these original pieces are fitted. Remove these items by peeling away from the bodywork.

4. FITTING NEW CARPET SET

Start by laying out all the new items by the side of the car as shown in the diagram. Initially place each item in the car to see how it fits. Starting with items 6 & 7 apply glue around the outer edges on the underside of the carpet and glue the corresponding parts on the bodywork. When the glue is tacky (3-5 Minutes) position the carpet and press firmly into place.

The sill carpets can be adhered next (8 & 9), it may be necessary to trim with your scissors to allow correct fit around the cross member. Apply the glue as before to the underside of carpet and body, position and press firmly into place.

Item No.10 can be glued into place as above. Once carpet is glued into place, mould the carpet around these mounting bulges by tapping the carpet into place with the small hammer. The rear ramp carpet (5) can be laid in place and the plastic moulding clipped over the metal lip on the body.

Lay the large rear carpet (3) in place and using the needle, locate the seat fixing holes in the floor, mark with the chalk then cut a round hole in the carpet for each hole. The same method can be used for the seat belt anchorage holes. Replace the seat belt assembly and tighten the bolts.

Place the front carpets 1 & 2 in position. We strongly recommend these pieces are held in position using 4 clips as supplied per piece to stop them sliding. If there are no fastener studs fitted to your floor panel, fit the new ones supplied by drilling an 1/8" hole in the floor in the design as shown, then rivet the stud to the floor (not supplied) Using the needle again, locate the stud through the carpet, mark the carpet with the chalk, which now becomes the centre of your carpet clip.

Push the three-pronged part through the carpet; place the plate over the prongs on the underside of the carpet, turnover the prongs to hold plate, then using hammer, tap prongs firmly into place.

The gearbox tunnel cover can now be fitted and the front carpets arranged around it for a perfect fit. Replace gear knob.

The seats can now be replaced as can the hood frame/top assembly.