



NEWTON COMMERCIAL



TRIUMPH SPITFIRE MK IV/1500 FACTORY HARDTOP HEADLINING PART NUMBER HL1639

Removing Old Headlining – As you remove your old headlining it is advisable to take notes as to the way it is glued etc. First, take out your rear window; then remove all draught excluder as necessary and the material and board form small shelf at the base of the rear window. If the board is in reasonable condition it can be recovered. If not, cut more board to suit. Now you can release the main section of the headlining all around the edges. The quarter lights will only need to be opened rather than removed. The next step is to remove the three poles. Mark them as you take them out to avoid confusion. Finally, remove the material from the “B” Post.

Fitting New Headlining – Firstly, using your spare piece of material, cut out the shapes you are going to need for the “B” Posts and to cover the boards. Then you can glue the “B” Posts into position by using a contact adhesive. Cut the calico hoops back at 45 degrees. Return the poles to the correct hoops in your new headlining in correct order and fit the hoops into the holes in the roof.

For the next phase some paper clips will come in useful. Starting along the sides, clip the material over the edge of first one side and then the other. Repeat this step for both front and rear. Now you can tension each section of the headlining to achieve a smooth, wrinkle free finish. Once satisfied with the effect, glue one section at a time to the rim of the roof using contact adhesive and keeping the tension. Once this stage has been satisfactorily completed, glue the “C” Posts into place. Cover the boards for the rear shelf section and glue into position. Finally, when the glue is dry, replace all the draught excluder.